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Vol. XXXVI. No. 20.

NEW YORK, MAY 19, 1877.

[ \$3.20 per Annum.

wheel, without any carrying pul-

#### NEW LITHOGRAPHIC STONE-DRESSING MACHINE.

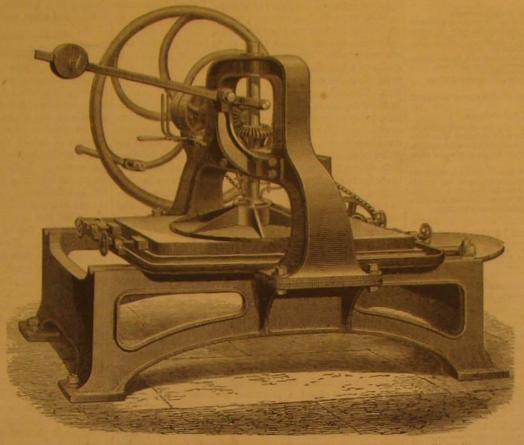
Lithographic stone is an argillaceous limestone, of a color varying from light buff to a pearl gray. It is quarried in mass, and is split or sawn into slabs of two or three inches in thickness and of any required size. To prepare the stone for use, it is ground to a perfectly uniform face; and then, if the drawing is to be in crayon, a grained sur-face is produced by rubbing two stones together, fine or coarse sand and water being introduced. according to the nature of the face desired. If the drawing is to be in ink, the surface is polished; but if it is to be in crayon and quite coarse, as is the case with the elegant theatrical show-bills now made by this process, a comparatively rough face is needed. The labor of polishing is done by hand, and it is quite severe, necessitating in most establishments a workman who devotes his time to that alone. A machine has recently been de vised for this purpose by MM. Perron and Dehaitre, the annexed engraving of which we extract from the Revue Industrielle. It has been found especially useful in working upon large stones, and is said to be capable of performing the labor

It also substitutes a uniform pressure in lieu of the variable one exerted by the hand, and thus allows of the production and the feed pump is located below the water line in tank eight tenths lbs. of water, per indicated horse power per hour.

crank wheel actuates bevel gear ing, rotating a vertical shaft which carries the grinding disk. The shaft is weighted as shown, and the stone is adjusted on the carriage of the machine by clamps. The carriage moves in ways on the bed, and is caused to travel gradually from end to end of the latter by a simple feed motion actuated by a chain belt from the crank arbor. Pulleys are provided for belting for the application of steam power, and a small pipe leads the water supply from any suitable reservoir.

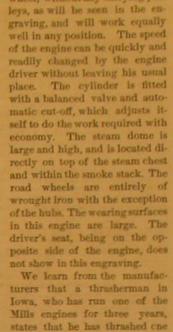
#### PORTABLE STEAM ENGINE.

The war in Europe, which has just begun, cannot fail to create a greatly increased demand for American breadstuffs; and as the prospects for the grain crop, as reported from all sections of the country, were never better, our farmers will doubtless require more steam engines this year than ever before. The engine herewith illustrated is well adapposes. It differs from others of its class in the arrangement of the engine on the boiler. The steam eylinder has a broad base, which is fastened to the smoke box by bolts, so as to prevent leakage of steam, however great the strain. Connecting the cylinder with the saddle which supports the crank shaft are two wrought iron bars, constituting the framing, which receive the working stress of the engine. The free expansion of the boiler under all pressures is provided for by the arrangement



PERRON AND DEHAITRE'S STONE DRESSER.

of six men, and to need but one person to rotate the crank. of the saddle, which is not fastened to the boiler. The con- liam Barnet Le Van, of Philadelphia, Pa., fixed the duty at

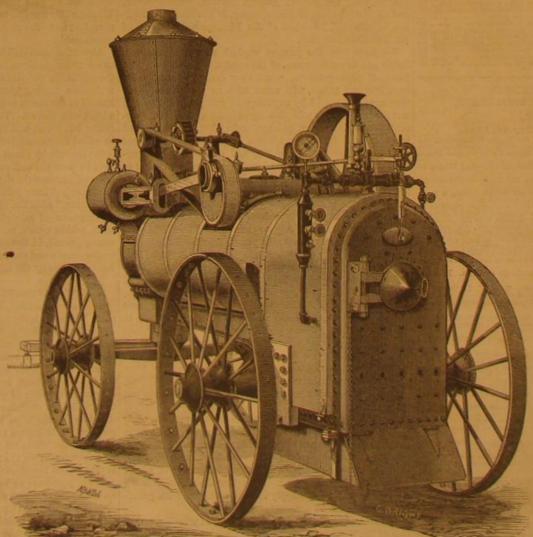


states that he has thrashed one thousand bushels of wheat from long straw with one quarter of a cord of wood and ten barrels of water. In another case, a similar result was obtained with less than five hundred lbs. of soft coal. Other good results, similar to the above, are reported. We are also informed that a trial of a fifteen horse power Mills engine, made last year by Mr. Wil-

of stones having a much truer face. The construction is and heater. A single eccentric drives the pump and steam the engineer will perceive that this duty is remarkably exceedingly simple, and requires but little description. The valve. The governor is driven directly from the crank high. creasing the total weight of the

As far back as the Vienna Exposition, Professor R. H. Thurston, then acting as Commissioner for this country, stated in his report on portable steam engines that, although the English builders were far in advance of all others exhibiting, the Mills engine rivalled the best of them.

The engine is made in three different styles, namely, the mounted farm engine as shown in the engraving, the self-moving or thrasher's locomotive, and the self-contained or semi-portable for stationary purposes. For prices and other particulars, address the Fishkill Landing Machine Company, Fishkill-on-the-Hudson, N. Y., or Thomas J. Fales, 18 Park Place, New York, agent for foreign countries.



MILLS' PORTABLE STEAM ENGINE.

#### Helpful Sympathy.

newspaper editor in the mining regions of Pennsylvania philosophically observes legs mashed, rendering him unable to work for three months, there's nothing that cheers him up so much, and so effectually keeps the wolf from the door, as for his fellow-workmen to pass a series of resolutions praying for his speedy recovery, and ordering an engrossed copy of the same to be presented to his family."

ARTIFICIAL coral can be made of 4 parts yellow resin and 1 part vermilion, melted very fine.

# Scientific American.

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IV. CHEMISTRY, METALLURGY, ETC.—The Chemistry of Gas Man factors, by A. Verson, Hampoury, F. H.S., one of the Metropolit

#### RECENT IMPROVEMENTS IN PHOTOGRAPHY.

without the use of the nitrate of silver bath.

realized by the best wet plate operators.

But the method is attended with many inconveniences and irksome details. The gallery photographer must keep in readiness a first-class bath, the purity of which is lessened by every plate that goes in; and the bath soon requires renovation. The plates cannot be prepared and sensitized so as to investigations with reference to the relations of bodily pain be ready for use in advance of the opening of the day's business, but must be prepared and developed after the customer comes. Should the negative prove unsatisfactory, a new plate must be prepared and developed; and thus the bother of the plates involves the loss of so much time that the operator has able to predict impending changes of weather with remark. little chance to consider the best positions for his subject or able accuracy. In the course of study of many of the curious to study the artistic accessories that go to make up a finished picture. For outdoor work, wherever the photographer goes, he must lug his bath along, even to the mountain top, and | became so impressed by the repeated testimony of patients, must there have a dark tent, and water for washing and developing; otherwise his efforts are fruitless. For several years past it has been the study of photographers to discover into the subject. He was fortunate enough to obtain the coa reliable method of preparing highly sensitive plates without the use of the bath-a method by which the plates could be used when dry. Among the results of these efforts are a ralgia in the stump, the pain seemingly residing in portions variety of dry plate processes, some of which, in the hands of the absent foot. This officer kept records of his painful of skilled operators, yield excellent results. But nearly all sensations, in connection with the weather reports as shown of them have proved less sensitive or less excellent in their results than the wet process; and none have been able to orate maps and charts, showing just how certain attacks corcompete with the latter for portraiture or gallery work.

The French Photographic Society in 1876 offered a prize for the best dry process which should unite rapidity with all the other qualities that go to make a good negative. The competion was closed in December last, and the jury have recently awarded the prize to Mr. Alfred Chardon. The process appears to have advantages over some of its predecessors, but there are inconvenient details about the development and some uncertainty in the summering and wintering of the emulsion; while the prepared plates require twice as much time for taking the picture as the wet plate. Moreover, the process is not suitable for the ordinary routine work of the gallery.

The author of the new process which we have now to describe, and to which we would direct the attention of photographers as a complete and perfect substitute for the wet process, both for indoor, gallery, portrait, outdoor work, and all descriptions of photography, is Mr. Henry J. Newton, of this city, President of the Photographic Section of the American Institute.

We have seen the process worked under the author's hands and examined some of the results. We believe that practical photographers, when they come to examine the negatives and prints, will agree with us when we say that they are unsurpassed by anything as yet produced by the wet process. They will also agree with us that Mr. New a bead on a thread. The rain usually precedes this by 600 ton's process is simpler, quicker, easier, less expensive, and miles; but before and around the rain lies a belt, which may more certain in the excellence of results than the old be called the neuralgic margin of the storm, and which premethod. Moreover, for gallery and outdoor work, it pre- cedes the rain by about 150 miles. This fact is very decep-Gas and other purposes, 5 illustrations. Coal Mining at sents the striking advantage of enabling the photographer to Wileox Sectional Steam Boller. With dimensions, prepare in advance a stock of sensitive plates, and of keep-basin of barometric depression, and, seeing nothing of the

sections steam Boiler. With dimensions, ings.

figs.

figs The Newton is an emulsion process. The silver is mixed with the collodion, which remains good for use at any time within a year or more. A glass plate is flowed with this collodion in the usual manner; the plate is then dipped in water; it is then ready for use either before or after drying. The tender nerves and rheumatic joints, renewed torments called picture being taken, it is developed by simply flowing the plate, in the ordinary manner, with a solution of cerbonate of soda and pyrogallic acid; then fixed with hypo, or cyanide as usual. This is all the manipulation required TRICITY, LIGHT, HEAT, ETC.—Improvement in Generating for the most beautiful, clean, and spiendid negatives. As to place within it, is the rate at which that explosion occurs, by Alexander Grander Bellet, i figures.

Sensitiveness, the Newton plates require, in the gallery, less than the Production of Heat.—A Boller with an Open in the plate of the time necessary for wet plates. Portraits by strain gradually applied; and for this reason it is that the sensitiveness, the Newton plates require, in the gallery, less Stress due to a blow is very much more difficult to resist than than half the time necessary for wet plates. Portraits by strain gradually applied; and for this reason it is that the in from five to ten se while the wet process, same light and lenses, requires from tained when so many much more powerful explosives exist twenty to forty seconds. For outdoor work, the Newton No gun has yet been invented capable of withstanding the plates yield as good or better instantaneous pictures than wet plates.

The exact formula for the emulsion has not yet been made known by Mr. Newton, but will in due time be freely-given to the public. It is sufficient for the present to say that the emulsion is prepared with an excess of free nitrate of silver, which is allowed to remain for a certain number of hours, when chlorides are added. The Scoville Manufacturing Company of this city supply the new emulsion, with practical directions for its use.

The second photo improvement relates to printing, and is left to act towards rending the gun asunder. that of Mr. William Willis, Jr., of Birmingham, England. The surface of the paper, sized with arrowroot, is first moistened tageous explosive for gunnery purposes is one which has an

ounce) and dried. In this condition, the paper keeps for any Two interesting improvements, of promising practical im-length of time. The paper is further sensitized by coating with portance, have of late been made public. The first relates to a solution of chloro-platinite of potassium and a solution of the production of negatives, for gallery and other work, ferric oxalate. It is then exposed under the negative for only one sixth of the time required for a common silver The common method of photography, that universally print. The picture is then toned with gold, treated with practised in all galleries for portraiture, and for the best out- hypo., washed, and finally placed in a weak solution of door work, is known as the wet plate process. It consists oxalic acid, again washed and dried. The permanency of in sensitizing the collodion plate by dipping in a liquid these prints is remarkable. Mr. T. Rodger recently subcharged with nitrate of silver. The sensitization is effected mitted specimens to the Edinburgh Photographic Society. in about three minutes' time; the plate is then withdrawn which he said he had put to extreme tests. One of them, for from the bath, quickly placed in the camera, and the picture example, had been subjected to sulphuretted hydrogen for taken and developed before the plate has time to dry. twelve hours, and then to twelve additional hours in the acid When all the chemicals are in good order, the bath pure, the solution employed to form the gas, all without change. We exposure rightly timed, and the development skilfully done, have lately had the pleasure of examining some of these plathe most beautiful results are produced. Indeed, there seems | tinum prints, brought to this country by the author, which to be no room for improvement in picturesque details, as in tone and color, were in every way equal to the best silver prints.

#### NEURALGIC STORM BELTS.

Dr. S. Weir Mitchell, a physician of Philadelphia, Pa., has recently conducted an important series of very interesting to the weather. It is an old popular idea that diseases and injuries of the bones, chronic rheumatisms, and ancient wounds produce a renewed pain on the approach of a storm; so much so, indeed, that persons thus afflicted frequently are symptoms belonging to the stumps of amputated limbs, Dr. Mitchell frequently encountered the above notion; and he who stated that their comfort depended largely on the state of the weather, that he resolved to undertake careful research operation of Captain Catlin, U.S.A., who had lost a leg in action during the war, and had become a sufferer with neuby the Signal Service, for three years; and he prepared elabresponded to certain periods of barometric depression and other meteorological phenomena. In brief, he conducted his self-examination with an accuracy and scientific thoroughness which cannot be too highly commended.

The result now adduced by Dr. Mitchell is that there is every reason to believe that the popular view which relates some pain fits to storms has a distinct foundation; but that, as the single element of mischief has not been detected, he is driven to believe that it is the combination of atmospheric conditions which starts the pain into being. The separate factors of storms, such as lessened pressure, rising temperature, greater humidity, and winds, appear as a rule to be in competent, when acting singly, to give rise to attacks of pain. Either it is, as above stated, a combination which provokes the pain, or it may be some as yet unknown agency acting alone. It was observed by Captain Catlin that his sensations of pain prevailed when the aurora was intense. Whether this was due to the magnetic or electric disturbance prevalent or to the succeeding storm, Dr. Mitchell thinks is questionable.

About the most striking conclusion reached is that relating to the neuralgic storm belt. Every storm, as it sweeps acros the continent, consists of a vast rain area, at the center of which is a moving space of greatest barometric depression known as the storm center, along which the storm moves like tive, because the sufferer may be on the far edge of the storm rain, may yet have pain due to the storm. "It is somewhat interesting," adds Dr. Mitchell, "to figure one's self thus-a moving area of rain girdled by a neuralgic belt 150 miles wide, within which, as it sweeps along in advance of the storm, prevail, in the hurt and mained limbs of men and in into existence by the stir and perturbation of the elements.

### A NEW EXPLOSIVE COMPOUND FOR LARGE GUNS.

The dangerous element to a gun, from any explosion taking slow burning and comparatively weak effects of explosion of gun cotton charges for any length of time, although abundant experiment has been made in this direction in the hope of substituting gun cotton for gunpowder. It is known that an immense advantage would be gained if the whole force of a nitroglycerin explosion could be concentrated on the base of a projectile; but the trouble is that no one has discovered how to harness nitroglycerin for artiflery purposes; or in other words, no one has yet devised an apparatus whereby nearly the whole power of the explosion can be directed upon the ball, and merely a minimum

It follows from this that the theoretically most advanfor a moment with nitrate of silver solution (six grains to the accelerating action, and that it must focus its power upon stages, and thus impart to the same the utmost possible ve- the denuded portion, and the eel eventually died. locity. Now, in the case of gunpowder, there is regular combustion, layer by layer; and the amount of gas developed Consequently, if the size of the grains be increased, the placed in salt water. M. Bert also observed that the life of weight of the charge remaining the same, there will be less the sea fish could be prolonged by adding salt to the fresh weight of the charge remaining the same, there will be less surface exposed to combustion, less gas evolved in the first water, thus adding further confirmation to his theory. instants of time, and less pressure on the gun. In gun cotton, however, there is, in lieu of combustion, a disintegration controlled, no mode of preparing gun cotton in any particu- he. "I am only a mortal, just like other men. Energy lar shape changes its peculiarity of instant detonation.

gas that is evolved starts the projectile; and as the latter man who is energetic in a single cause in which one of these travels, the combustion area of the powder is constantly augis not the aim, the incentive, and the reward, and answer me mented until, by the time the flame reaches the interior of the honestly how can I make an exercise of more than common grain, the small remainder of the same is incompetent to energy or industry subservient towards giving me one of evolve by its combustion gas enough to compensate for the these prizes. increased area over which it must act. Hence that nucleus of the grain serves no useful purpose, and certainly affords respect," was the answer. He smiled, and holding a scraper no acceleration to the shot: but in the new "compensating" powder, which Captain Charles A. L. Totten, U.S.A., has devised, this nucleus is made to render an accelerating force when I want work, and get it at once. Having got it, I work through being formed of gun cotton, which, exploding in along easily and pleasantly; am always on the best of terms an increased area, exerts little strain on the gun, and checks with my employer, get the best wages, work ten hours a day, the tendency of the gas to lose its tension, thus compensating and jog discontentedly along, my ambition, energy, and for the increasing space in rear of the projectile. Not only extra ability rusting away for want of the incentive which does the inventor claim for this compound explosive high all men require to call forth more than ordinary exertion. impulsive power, but he states that the waste of large grained Now, where is my remedy?" "Piecework," was the sugpowder, which is blown out of the gun with the grain still gestion made in reply. burning, often reaches 60 per cent of the charge, and that this is saved by the addition of the gun cotton nucleus. In worked on piecework, the work I did seemed mine; every general, he affirms that the combined gun cotton and powder is lighter, and four and a half times more effective, charge men, and taught the boys all I knew; every scrap of infor- things, and management of the mind. for charge, than gunpowder. If this can be substantiated by experiment, there can be little question but that the new explosive will be of the greatest value in modern large artillery, immense shot and shell with proper effective velocity. Cap- committed; I was a hardworking, happy man, putting by tain Totten finds, by test, that no chemical change attributathe diameter to one inch. No special machinery has yet and has been carried to the greatest of success, even in repair been invented for its manufacture.

We may add that the present is the time for inventors to turn their attention to inventions of this class. The war in it cannot be adopted in a repair shop or on promiscuous Europe will result in a great demand for improved arms and work. Why not? An average job, even in a small shop, explosives of all kinds; and an efficient substitute for gun- lasts a day; and how much trouble would it be to estimate effects and at the same time as easily controlled, would be week? Any job done in a shop a second time can be estiof the greatest value to both contending parties.

#### WHY FRESH WATER FISH CANNOT LIVE IN SALT WATER.

water, and vice versa; and it has been supposed that the reason existed in some poisonous effect which the inappropriate water exerted. M. Paul Bert has recently been investigating this subject, and his conclusion is that the death of the such thing as daywork, except for laborers.' creature is not due to any toxic action, but is simply a phenomenon of osmosis or transmission of fluids through the membranes. In order to prove this, it is only necessary to weigh the animal before and after the experiment. A frog, for example, plunged in sea water loses one third its weight.

If only the foot of the frog be introduced, the blood globules can be seen to leave the vessels and distribute themselves

stowing some timely hints on our active business men, who are rushing on in pursuit of riches regardless of the exhaustion of their physical and mental faculties, our contemporary exceeded 180° C., the residue will consist of anhydrous not entirely osmotic, the same phenomena occur in the bron-

There are certain fish, however, which exist sometimes in salt, sometimes in fresh, water, changing their habitat in tions, live to a hundred, and several have recorded instances the anhydride purified by sublimation. different periods of life or of the year. It therefore, in view of persons reaching a much greater age; but the instances of the above, becomes interesting to see how M. Bert applied rule. A fresh water salmon, for instance, plunged abruptly in sea water, resists the effects longer than other fresh water fishes; but he dies within five or six hours. This shows, according to M. Bert, that the fish never proceed suddenly He is rather of the middle size, and somewhat thick-set. from fresh to salt water, but enter brackish water where the His complexion is not too florid-at any rate, too much rudtide ebbs and flows, and live there a sufficient time to habitu- diness in youth is seldom a sign of longevity. Hair apate themselves to the change. This accounts for the fre- proaches rather to the fair than to the black; his skin is

be affected. But in investigating the peculiarities of this species, M. Bert was led into a wrong conclusion, which His foot is rather thick than long, and his legs are firm and may be cited to show how easy it is, often by pure accident, to reach an erroneous determination in laboratory experimenting. After having himself placed several fresh water eels in salt water, he found, as already stated, that they remained alive and unharmed. Wishing to continue the experiments, he directed his assistant to introduce the fish, and report results. To his surprise, the eels then persistently died after a three or four hours' sojourn in salt water, and long search failed to discover the reason why it was that, when M. Bert placed them in the tanks, they lived, while, when the assistant did so, they perished. Finally M. Bert found that his able speculations-is an optimist, a friend to Nature and doassistant, doubtless on account of the slipperiness of the eels, mestic felicity-has no thirst after either honors or riches, lifted them with a piece of cloth in his hand. The cloth and banishes all thought of to-morrow. This power of ban-

The converse experiment, of inserting sea fish in fresh

#### "LOST HIS AMBITION."

among others is a means to an end. Health, fame, case, and When a grain of gunpowder is fired in the gun, the first luxury are the prizes for which men strive. Show me the

in one hand and a file in the other, replied: "I never was out

"You have struck it," was the response. mation I gave to my men or boys brought me in money by increasing their skill; every extra dozen blows I struck were represented in my wages on Saturday night. I looked well something for old age. But where am I to get piecework

We have often suggested piecework, but the reply is that mated upon for piecework. Sometimes people say: "We do not know what the job is worth." Of course they do not. If a man ties his arm in a sling, he must expect it to grow weak. Just the same with the judgment and perception: It is well known that fresh water fish cannot live in salt men used to piecework can estimate how much there is in a job down to an hour's work in a week; but men who never give the subject a moment's thought cannot. "When I'm too old to work at all," said our friend, "there will be no

## How to Live Long.

The desire for length of days seems to have been far greater in times past than it is now. With a view of beunder the skin. If an animal be taken, the skin of which is the New York Sun publishes a lengthy article, from which phthalic acid pure enough for the manufacture of fluoreswe condense the following:

Nearly all the principal writers on longevity are agreed that human beings may, under the most favorable condiwork on longevity in the last century, thus describes the sort experimental purposes this method is worthy of a trial. of man who has the best prospect of long life; He has a well proportioned stature, without, however, being too tall. A fresh water eel, plunged in salt water, does not seem to round than flat; his neck is not too long; his belly does not project, and his hands are large but not too deeply cleft. round. He has also a broad chest and strong voice, and the faculty of retaining his breath for a long time without difficulty. In general there is complete harmony in all his parts. His senses are good, but not too delicate; his pulse is slow and regular. His appetite is good, and his digestion easy. He has not too much thirst, which is always a sign of rapid self-consumption. His passions never become too violent or destructive. If he gives way to anger, he experiences a glow of warmth without an overflowing of the gall. He likes employment, particularly calm meditation and agreerubbed off a little of the natural slime of the animal, which ishing anxiety has an immense deal to do with longevity.

the projectile, in a relatively gradual scale, through all the protected it from the salt water. Osmosis then occurred in It is, in fact, that "management of the mind" which Dr. Johnson so justly told Boswell was "a great art," adding that a man when miserable should not go to his chamber and water, produced analogous results. The gills were the seat try to think his trouble down, but should seek every possible depends directly upon the extent of the burning surface. of alterations, the same as those noted in fresh water fish means to divert it. Dwelling on misery at once affects, and most seriously, the digestive organs.

There are not a few people the very fineness of whose constitution proves their ruin. They draw so extravagantly upon their powers that they are dust and ashes forty years before the creaky wheels who started in the race with them which occurs instantly throughout the entire mass; and thus, while the explesion of powder is such that it may be easily he had lost his ambition. "Where is my incentive?" said have done running. In this country we discount our future more heavily, perhaps, than in any other; not by dissipation, but by overtaxing our energies. A very large proportion of men who die rich here die twenty years before they ought if they had properly husbanded their vital resources. Mr. Macy, the well known fancy dealer, was, we believe, only is not the aim, the incentive, and the reward, and answer me 56 or 58, and had been slaving his whole life; in fact, his complete break-up was explained by his intense toil. Such a career seems like getting very little out of life. A still more striking instance of the kind was that of Mr. Augustus "You will never be out of work and will always command Hemingway, of Boston, who worked himself into a lunatic asylum, whence he came worth some \$15,000,000, only to get into his grave a few months later. We doubt whether the history of the world could show a more reckless disregard of life than is shown by commercial men in this country. The science of combining intense application with those habits which conduce to longevity is one that they have not acquired. That it may be acquired cannot be doubted. Newton lived to a great age; and great lawyers have been famous for long life. There seems to be a lack of wisdom in commercial men as to the real value of life. They put a wholly inordinate estimate upon the power of getting and spending.

Rest assured that there is, in brief, only one golden rule job well done brought me more work; I engaged other to be followed by all who seek longevity-moderation in all

#### Proparation of Phthalle Acid.

A convenient method for the preparation of phthalic acid in which gunpowder has been proved too weak to project the ahead at my work, often preventing blunders from being for the laboratory is given by Haussermann in Dingler's Journal, page 310. A mixture of one part naphthaline and two parts chlorate of potassium is thrown, small quantities ble to the mutual action of gunpowder and gun cotton oc- now? One establishment has been working short time, at a time, into five parts of common hydrochloric acid; and curs in his powder. The gun cotton nucleus is spherical, another is doing little or nothing, and most of the others the brownish yellow products, a mixture of addition and and half an inch in diameter, the powder envelope raising don't see the advantages of the piecework system, which can substitution products of naphthaline, is thoroughly washed with lukewarm water by decantation. The mass is then dried at a gentle heat to prevent its freezing together, or, as Böttger suggests, it is pressed between white blotting paper,\* and then shaken in a flask with petroleum ether (naphtha) to remove the liquid chlorides mixed with it and inclosed within the mass. After filtering and washing with naphtha, and powder in cannon, which shall be much stronger in its the value and keep an account (in a small shop) of six jobs a drying the mass, which consists chiefly of tetrachloride of naphthaline, is snow white. It is heated in a sand bath with five or six times its weight of nitric acid, which should not be stronger than 1.25 specific gravity. Several hours are necessary to render the liquid homogeneous. After expelling the excess of nitric acid, it is allowed to cool, when the phthalic acid crystallizes out. The acid is purified by rerystallizing it several times from hot water.

If the nitric acid employed to decompose the tetrachloride of naphthaline is stronger than 1.35, the reaction will go on more rapidly, but an easily perceptible quantity of nitronaphthalic acid is formed, which cannot be easily separated from the phthalic acid.

To convert the phthalic acid into the anhydride, it is only necessary to fuse it and keep it at a temperature of 180° C., rine and other compounds. By this method, 30 parts of the anhydride can be obtained from 100 parts of naphthaline. To make it perfectly pure, the acid is boiled with water, and

For the preparation of phthalic acid on a commercial scale, given do not in any case satisfactorily bear rigid examina- the method above described is quite expensive, owing to the plies his discovery to such apparent exceptions to the general tion. Hufeland, public lecturer at Jena, who published a cost of the materials employed; but for laboratory use and

#### New Weighing Instrument.

The ordinary chemical balance is, of course, rather a costly instrument, it being difficult to make the two halves sufficiently alike, and to combine stability with sensitiveness. ate themselves to the change. This accounts for the frequent discovery of large numbers of such migratory fish in strong, but not rough. His head is not too big. He has weights. A two-armed tube is filled with mercury, and on the vicinity of the mouths of the rivers which they ascend. large veins at the extremities, and his shoulders are rather one of the mercury surfaces is placed a well fitting plate, as the balance scale, and the body to be weighed is placed on it. The liquid will rise in the other arm correspondingly, and equilibrium is at once obtained with great certainty. Place a known weight, 1 grain, for example, and note how high the mercury rises. Then place a second grain and note the additional rise. Going on in this way, a scale may easily be constructed. As for each rise in one arm there is an equal sinking in the other, this scale can be applied to the other leg also, of course in opposite direction. The sensitiveness of the arrangement is considerable. It can be increased by use of the Torricellian vacuum, the plate, with the body to be weighed resting, in this case, on the mercury in the open arm. The scale can here have no fixed zero, since the air pressure varies, which is only a slight inconvenience.

\* We suggest the use of infusorial silica to absorb the moisture. - Eng.

## WATER HELD IN A CAGE AND BOILED IN A SIEVE.

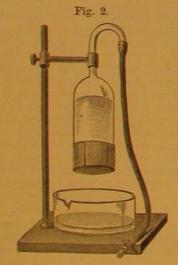
was supposed to be the chief accomplishment of the professor of the black art, he has done something apparently as wonderful in lifting water in a sieve, holding it in a cage, and afterward boiling it in the former receptacle. Of course there is nothing really marvelous about the performance, when the natural laws which govern it are considered; but as a series of admirable experiments in capillary attraction, it is none the less striking and remarkable.

Mr. Romilly's investigations were undertaken with a view of determining whether a tissue or sieve extended beneath a glass, the idea being suggested by Mr. Jamin's successful experiments in sustaining water in numerous fine capillary

with a bobbinet having large meshes, each from 0.08 to 0.12 inch square. The glass was then placed mouth downwards in a vessel of water; and by exhausting the air above the water was drawn up into the cylinder to the desired height. The air pipe cock was then closed. On removing the glass, the water was maintained therein, and at each mesh of the tissue appeared a water meniscus, while a large general meniscus formed in the center of the fabric. The height of the water in the glass was immaterial to the success of the experiment. A large tube, 8 inches in diameter, and 64 feet long, was closed above with a rubber stopper, through which the aspirating pipe passed. Water, entirely filling the tube, was sustained by the aid of a piece of extremely fine lace fastened over the lower end.

If, instead of securing the tissue over the mouth of the tube or glass, it be held in place by the hand, the water above is still sustained, while the shape of the meniscus below can be changed at will. By gradually lowering the fabric by slowly sliding the hand down the glass, the meniscus is caused to enlarge; and with a bell glass 2.4 inches in diameter, and lace having meshes, 0.8 inch square, the meniscus assumes a curve of from 1.2 to 1.6 inch in depth. This curvature augments with the fineness of the meshes. On this another interesting experiment is based. A square of wire gauze, the edges of which extend beyond the sides of the glass, is held against the mouth of the same by the finger during the aspiration of the water. On lifting the bell glass, the

the same diameter, over which lace is stretched. When the inclination seems to depend upon the size of the meshes. Thus with meshes 0.16 inch square, the least inclination determines the escape of the water; with those 0.04 inch square, an angle of 45° may be safely attained; while with meshes of from 0.02 to 0.03 inch square the following experiment may be accomplished: A glass tube of from 1.2 to 16 inches in diameter has, attached to its end by sealing wax, a little hemispherical tea strainer, such as is frequently suspended from teapot spouts to prevent tea leaves entering

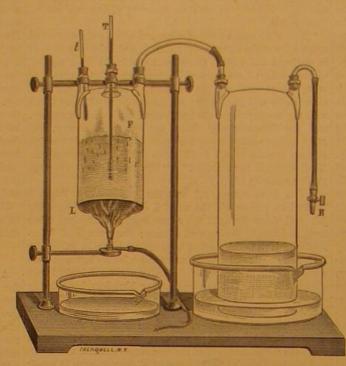


an aspiratory pipe, as already described. The tube now being filled with water, the latter is maintained by the occupied by the colors respectively of the spectrum; vided no air bubble is allowed to touch or traverse the metallic gauze. In other words, when the tube is turned with the strainer uppermost, the water is held in the latter as in a cage. The sides of the latter may be from 1.2 to 1.6 inches high with wire gauze of meshes 0.04 inch square; if the meshes are 0 02 inch square, the height may be 2.8 to 3.2

Another curious experiment is illustrated in Fig. 1. A large bell glass is continued downward by a piece of wire gauze 1.2 inches in length and of the same diameter as the glass. The meshes are 0.04 inch square, and the fabric extends across the bottom. If, after having filled the cylinder with water, the horizontal base only is placed on a surface white is produced. The trouble is that the apparatus never

If Mr. Romilly has not succeeded in performing the feat of pump be started, the water will remount in the glass, and not navigating the sca in a sieve, which in the days of witchcraft a single air bubble will enter through the side of the wire gauze addition, although that portion is wholly exposed. And further, the water level may be allowed to descend half the height of the gauze addition; and yet, when the pump is set in motion, no air will be drawn through the wire gauze, a thin pellicle of liquid seemingly cutting off access of the atmosphere, while the water rises in the glass as before. With wire gauze, having meshes from 0.02 to 0.03 inch square, this effect is augmented, and the water level may be allowed to fall 1.6 inches below the bottom edge of the bell glass.

The temperature of the meniscus formed does not inbell glass filled with water would sustain the water in the fluence its resistance. A bell glass, covered below with gauze which sustained the water, was placed over a gas burner. The flame spread over the watery surface, and the



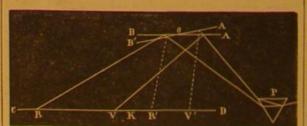
ROMILLY'S EXPERIMENTS IN CAPILLARITY.-Fig. 1

finger is removed, when the gauze remains in place, and the suffices for this experiment, and it may be either affixed to for this reason that its food must be chiefly worms and inwater is sustained as well as if the fabric were permanently the glass or attached to a metallic ring and simply applied, fastened. The gauze may be replaced by a ring of metal of as already described. When ebullition becomes violent, the water falls; but by regulating the flame by the indications of fabric is perfectly horizontal and fastened in place, if the a thermometer in the bell glass, lowering the heat when 212 bell glass is inclined, the water runs out, but the degree of is exceeded, the experiment may be indefinitely continued. In order to insure success, however, it is better to connect the bell glass in which the water is to be boiled with another plunged in a vessel of water. The two glasses are connected so that the water is drawn by aspiration into each simultaneously. The dilatation of the heated air then distributes its effect over both glasses and the water does not fall. The water is likely to fall little by little, with a single glass, as steam is raised. Fig. 2 shows the disposition of apparatus for the above experiment. The bell glass, F, has three necks, and is 6 inches in diameter. T is one thermometer, for denoting the temperature of the water, and t is another, for showing that of the air. The gauze is held in place beneath F by a simple rubber band.

Neither before nor during ebullition do the meniscus bubbles become displaced, to rise to the surface. As it is necessary to replace the water in the glass which may be evaporated during the boiling, this may be done in a curious way, in keeping with the odd nature of the entire series of experi ments. As soon as ebullition is well established, and the water level has somewhat fallen, a curved pipette is filled with cold water, which is ejected therefrom in a jet against the gauze. The jet penetrates the gauze and the level is quickly re-established.

#### A NEW EXPERIMENT FOR THE SYNTHESIS OF SUNLIGHT

M. Laraut de Lestrade has recently exhibited before the Scientific Congress of Clermont-Ferrand, France, a very beautiful and simple experiment for recomposing sunlight from the spectrum. This experiment is now very imperthe cups. In the other end of the tube are a rubber stopper and feetly done by Newton's disk, which is painted with seg occupied by the colors respectively of the spectrum; and strainer even if the tube is turned to 45°, or reversed, pro- this is rotated rapidly, so that, by the superposition of a number of colored impressions on the retina, a sensation of



of water, and the air pipe above is opened, the water in the has and never can accomplish its object; because it is almost glass will run out. If then, before the level of the escaping impossible to distribute the colors in accurate proportion, San Francisco, Cal.

water has passed the bottom of the glass, the aspiration and because no pigments ever can approach the spectrum colors in brilliancy and purity, and hence, when combined can never produce white, but only a dull indefinable gray M. de Lestrade retains the idea of superposing the prismatic hues in the retina, but he uses the split-up sunbeam itself and not painted representations. P in the annexed diagram is the resolving prism, and the spectrum is received on a rectangular mirror, A B, located eight or ten feet distant The spectrum is therefore reflected upon the screen, CD say from R to V. Now suppose the mirror to be slightly turned on a vertical axis to A' B'; then the reflected spec trum will be moved along to R' V', and any point, K, on its path must therefore be traversed by all the spectral colors in succession. Rotate the mirror rapidly, and the rapidity of colored impressions, produced on the eye gazing at K, will produce the sensation of white light. Two mirrors, placed tubes. A bell glass about 8 inches in diameter was closed water boiled without falling. An almost invisible gauze back to back, are of course better than a single mirror in causing the quick displacement of the colors.

One advantage of this admirable experimentwhich is, without exception, one of the most ingenious that have ever come under our notice-is that it may be employed for the study of the combinations of the various prismatic colors. For this purpose, a metal screen having a rectangular apen ture large enough for the passage of the whole spectrum is suspended a short distance in front of the mirror. Small movable screens of various dimensions are hung before the opening so as to intercept such colored parts of the spectrum as are desired to be stopped out. Then, by turning the mirror, a mixture of colors is obtained very easily, and without reference to their relative proportions in the spectrum.

#### Moles.

A correspondent of the Ohio Culticator says: "There are two kinds of moles in this country-English and American. The English mole is rather small, with short, thick, blue fur; its feet are large, broad, and powerful, used in burrowing; its nose is also very strong, for the same purpose. It runs in burrows, underground generally. I have seen it, when plowed up in corn fields, burrow under the loose soil rapidly, simply by the use of its nose, going, even in hard ground, faster than a dog can follow by digging. I suppose this mole hibernates in extreme cold weather, as I have not noticed it during the colder part of this last winter. I think

sects, as these are all gone in cold weather.

"The other mole is about as large as a half-grown rat. Its fur is grayish brown on the outside, but blue close to the skin. Its feet are not so large or powerful as those of the English mole, and its runs are mostly on the surface of the ground, under grass, weeds, or rubbish. Its nostrils are extended beyond all other parts of the nose. Its smell is very acute, also its hearing, but its vision is poor, making it de pend upon its smelling and hearing for its principal guides in the rapid pursuit of insects. The mole's mouth has, in the fore part, four long sharp incisors-two in upper, two in lower jaws, like the squirrel and other rodents. In the back part of the jaw, at this season of the year, the teeth are flat and square, like the grain-eating animals-not rounded and sharp as in the animals entirely insect-eating. So their teeth must have come in contact with some hard substance which ground off the sharp points. Again, they have a double stomach, large and small intestines, etc., while the animals of entirely insect-eating habit have a small and simple stomach, and scarcely any intestines save the œsophagus and pylorus."

### IMPROVED FISH SCALER.

The annexed engraving represents a convenient hand implement for removing scales from fish, and for scraping them after the scales are loosened.



A thin metal blade has one edge provided with teeth which are similar to saw teeth, while its opposite edge is plain. This blade is bent to a semicircular form, and its ends are secured to the opposite ends of the head or block, A, this forming a scraping tool which can be very conveniently handled. To the opposite end of the handle is secured one end of a cord, to which is attached a long pointed rod or spear, B.

In cleaning a fish the spear is forced through the tail and the point pressed into the table underneath. The operator then loosens the scales of the fish with the toothed edge of the blade by drawing the implement over the body of the fish from the tail to the head. When the scales are loosened, the implement is turned over and the fish scraped with the plain edge.

Patented February 22, 1876, by Mrs. Sarah Lawton, of

#### THE PAPYRUS OR PAPER REED.

The papyrus plant or paper reed, an engraving of which (taken from Knight's New Mechanical Dictionary\*) is herewith presented, belongs to the family of cyperacest or sedges nearly related to the grasses, and as remarkable for the small number of its useful plants as the grasses are for their many valuable species. It was called papu by the Egyptians, whence the Greek papuros, the Latin papyrus, and our word.

The British Trade paper. It grows on the marshy banks of rivers in Abyssinia,

five to ten feet in height, the lower portion being submerged; the stem is triangular and smooth. The leaves all spring from near the base, the upper part of the stem being quite naked and bearing its inflorescence at the apex in the form of a large compound umbel. This consists of nu-merous slender branching peduncles, bearing at their extremities the flowers in small heads or spikes, and forming a graceful, drooping tuft, which has at its base numerous long narrow leaves.

In making paper, the inner cuticle of the stalk was separated into thin lamina by a sharp point. The finest were those next the pith; and the layers, of which there were about twenty, decreased in quality as they approached the outer integument, which was coarse and fit only for making cordage, mats, etc. The slips were laid side by side on a smooth flat surface, and covered with a second layer placed at right angles to them, after which they were pressed so as to cause the different lamina to adhere to each other and form a single sheet, which was then dried in the sun. It is said that the layers were made adhesive by wetting them with Nile water, to which Pliny ascribes a glutinous quality. The sheets were finally beaten smooth with a mallet and polished with a piece of ivory. When finished, the papyrus was rolled upon a wooden cylinder, the ends of which, projecting beyond the edges of the sheet, were neatly finished and ornamented.

The papyrus plant was used for a great variety of purposes besides paper. Its graceful plumes crowned the statues of the gods, and decorated their temples: its pith was eaten as food: wickerwork boats, boxes, and baskets were woven of its stalk; and of its bark were made sails, cordage, cloth, mats, and sandals for the priests. It was applied as medicine to the cure of fistulas and ulcers; it furnished material for torches and candles, and its roots were used for fuel and manufactured into furniture and household utensils.

#### Fireproof Walls.

The report of a committee of the National Board of Underwriters, giving the palm to the fireproof quality of brick

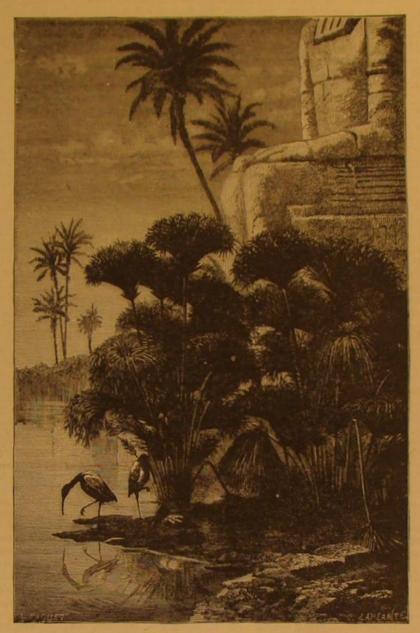
own experience. The walls of the Journal of Commerce building, though exposed in the upper parts to an extremely intense heat for nearly two hours, prove to be but slightly injured. A few trifling cracks, readily repaired, near the roof, are the only signs in the walls of the ordeal through which they have passed. The walls were strongly constructed, intended to last, and they have served their purpose. Had the structure been made of granite or marble or iron we can guess what would be its present condition from the fate that has overtaken so many buildings composed of those materials. The report of the Fire Underwriters' Committee makes no new points; but it presents again in a very convincing manner some of the evidences, which ought to be heeded, as to the superiority of brick over stone or iron for building purposes. One of the most impressive proofs given is that offered by the great fire in Boston in 1872, when the rear brick wall of the new Post Office Building in that city was exposed to a terrible direct heat for hours without susside of the structure, not facing the fire, was seriously The report strongly condemns the use of iron in architecture, declaring it "undesirable for such purposes, and unsafe in a fire point of view." The recent destruction of large iron edifices in New York and St. Louis is cited as testimony on this head. The wreck of the iron building burned in Bond street of this city last winter was a quick piece of work; but St. Louis beat it at a fire last month, when one of the largest iron structures in that city lay flat on the ground within twenty minutes after the fire was discovered in it. The committee say that wooden columns, pillars, or supports of proper dimensions will stand fire better than clad with sheet iron or tin. These are all practical sugges-

\*Published in numbers by Mesers. Hurd & Houghton, New York city.

tions worthy to be heeded by architects and owners of buildings. And they will have almost the force of law in the community if they are made the basis of discrimination in insurance rates adopted by the companies.—New York ists, from which we make the following extracts

#### The American Inventor.

The British Trade Journal says: "The ingenuity of the Syria, and Sicily, and formerly abounded on the banks of the credulity of the customers for wooden nutmegs, and the ligneous ham having proved a failure, the New Englander has large and abundant root stocks, which spread in the mud and throw up numerous stems from the customers for wooden nutmegs, and the ligneous ham having proved a failure, the New Englander has large and abundant root stocks, which spread in the mud and throw up numerous stems from nearly as profitable and rather more reputable. A few years



THE PAPYRUS.

as a material for buildings, is strikingly confirmed by our ago soft felt hats were extensively worn in the United States. | dry and dead. It keeps the moisture from evaporating, se-They were very pleasant, but had the one fault of getting cures a greater uniformity of temperature, and improves the limp and slouchingly unsightly in the brim. It struck a keen New Yorker that a bit of galvanized wire run around the brim would not only obviate this, but give the beaver the desired cock at will. No sooner thought of than done, and choosing showery weather for the operation, or watering no sooner done than patented. Luckily a patent does not and shading as heretofore directed. In light, porous soils, lucky inventor is said to have netted a fortune. Now we as the summer advances, especially when the rains are light has made \$50,000 by his little manufacture. At first, if the universal traveler's tale be true, a fork, or the all-useful bowie knife, served this purpose. But, as the country adand a little lighter became universal. Found the demand, the man who was to satisfy it soon appeared. At first the toothpicks were made of hard, fibrous wood. But this, we are told by New York journals, did not serve. The hickory toothpicks lasted too long. Latterly he has been making muck or surface soil from the woods. taining a crack or blemish of any kind; whereas the granite them of soft pine wood, and with a great increase to his gains, for it now takes four sound picks to get the broken end of damaged, and it was necessary to take down portions of it one out from between the teeth. This almost equals the genius who, finding no sale for his cargo of shoe pegs in Philadelphia, 'whittled the other end, and sold them for oats in New Orleans.' At least, so we read in an American newspaper, and all the world knows how jealously they cling to

#### Action of Sea Water on Lead.

The Journal of the Chemical Society says that, after keep ing strips of new cut lead in a bottle of sea water, frequently shaken, for four days, no trace of lead could be detected in be used in marine aquaria without any fear of injury to their inhabitants.

#### Gardening all the Year Round.

Under this heading, D. H. Jacques, Esq., contributes to the Semi-Tropical Magazine some timely hints to agricultur-

Watering so as to merely wet the surface of the ground often does more harm than good. The roots of the plants are thereby attracted to the surface, thus temporarily moistened; but as it soon becomes as dry as before, and harder American inventor is a curiosity in itself. Having exhausted than ever, the young roots perish in the intervals of water-

> away the surface earth from them to the depth of two or three inches, doing it carefully, so as not to injure the roots, apply the water, and then return the dry soil. This prevents immediate evaporation and gives the roots the full benefit of the water, without exposing them to be burned up by the hot sun. Where this is not practicable, as among small plants, holes may be made near them with a dibble or sharpened stick, and water poured into them from the nozzle of a watering pot. The plants may afterward be slightly sprinkled from the nose of the pot and the ground stirred with the prongoe.

> Saltpeter, a tablespoonful or more to a bucket of water, is an excellent occasional application to most kinds of garden plants, being at the same time a fertilizer and an insect destroyer. Many grubs and bugs may be destroyed by copious waterings with this solution.

To keep plants bearing: The production of seed is an exhaustive process, and, as a rule, its completion is signalized either by the death of the plant, if an annual, or by a temporary suspension of the process of growth, if a biennial or a perennial. The immediate end for which Nature has sustained it has been attained. If we are cultivating it for seed, our object is the same, and we should not interfere with Nature's processes; but if, as in the case of the okra, the cucumber, and the summer squash, we make use of the immature fruit and desire to increase and prolong its production, we must carefully cut off, before maturity, all that is produced, whether we can make use of them or not, so as to encourage an abnormal production. Also, where a root or a bulb is the object of cultivation, as in the Irish potato or the onion, we should remove the flower stems. If seeds are desired, certain plants should be set apart for their production and the earliest and best fruit be allowed to ripen. The same rule applies to the flower garden. If we desire continued bloom, the plants must not be allowed to mature

Moss for potted plants: It is beneficial, at this season, to cover the earth around plants in pots and baskets with a layer of fresh moss, to be changed as it becomes

looks of the plant.

Transplanting: Tomatoes, peppers, and egg plants should cost quite so much in the United States as here, and the transplanting becomes a work of some delicacy and difficulty, hear that the genius who first brought out wooden toothpicks and infrequent, as is often the case at this season. See previous hints on this subject.

Flower garden work: In the flower garden the operations of the month are mainly the same as in the vegetable garden. vanced in luxury, the demand for a weapon more civilized Stir the soil, kill all weeds, transplant, shade, and water. Liquid manure is here fully as effective as in the kitchen garden, giving wonderful size and brilliancy to the flowers. Rose and other bushes will be much benefited by a top dressing of pulverized charcoal and ashes composted with rotten

#### The Great Eastern to be a Meat Ship.

The owners of the Great Eastern are, it is said, considering the propriety of converting that magnificent vessel into a huge refrigerating chamber for the conveyance of American meat. A recent examination has disclosed the fact that, like the Great Britain-another of Brunel's ships-the hull is practically in as good condition as when first built, and the directors consider it would be wise to raise sufficient money to put new and improved engines and boilers into the vessel. They have been empowered to prepare a rough estimate of the cost of the new machinery; and in view of the fact that the vessel can even now steam as fast as any of the water, but the bright surface of the strips was coated the Atlantic liners, the trade in meat, which is being develiron. They recommend, for fireproof doors or shutters, wood | with an insoluble lead compound. Hence, lead pipes may oped not only with the United States, but also with Brazil, promises to open a wide field of usefulness-a trade in which the great vessel need never carry only half a load.

### Communications.

#### Our Washington Correspondence.

To the Editor of the Scientific American .

Business in the Patent Office still continues brisk, and a larger number of patents than usual are being issued-the average weekly list for the last three weeks being 352, including all issues.

The competitive examination for the vacant position on the Board of Appeals resulted in the names of Messrs. Bates, Wilbur, and Catlin (as the three best on the list) being re ported by the Examining Board to the Secretary of the Interior, who nominated the first named gentleman to the President for appointment; and he was accordingly appointed to the position. Mr. Bates being Examiner of Interplace; and Mr. Wilbur, as second on the above list, was appointed to this position. This creates a vacancy in the primary examining corps; and now there is to be another examination to fill the place made vacant by Mr. Wilbur's

The Coast Survey Office is now fitting out two parties to survey the coast of Maine: the first party under Lieutenant Moser, U.S.N., on the steamer Endeavor, and the other under Lieutenant Hawley, on the schooner Ernest. A third party current observations in the same locality, under Acting Master Robert Platt, on the schooner Drift.

spots of arable land which dot the sterile deserts in the far they intersect in the vicinity of the spot to be surveyed, and from this point continue the survey by laying out townships, sections, etc. This often involves running lines through desert lands, for hundreds of miles, at great expense; to save which Lieutenant Powell, the explorer, now proposes to arrive at the initial point for this kind of lands by triangulation, which can be done at much less expense and with equal precision. It is thought, however, that the law as it now that the subject will be submitted to Congress at the next session for consideration, and the necessary change in the

Many agents of the different European governments are reported as scattered over the country, engaged in buying up all the white oak timber in the market ready for ship-York, Philadelphia, and Baltimore; and Russian agents are securing all they can find wherever it is to be purchased. Ex-Secretary Robeson was very much blamed by the opposition press for making large purchases of this material during his official term; but now the different foreign agents are willing to pay the government double what he gave

There is now being erected in the Mineral Hall of the Smithsonian Institute some remarkable specimens of the plastic art. One of these is a copy in terra cotta of the with scenes connected with children from the Scriptures.

Washington, D. C. OCCASIONAL.

#### A New Remedy for the Potato Bug.

To the Editor of the Scientific American

into a pasty mass which soon dried up.

was applied directly on them.

and it occurred to me when I read the article in the Scien-TIFIC AMERICAN of April 28, page 261, by Professor C. V. Riley, on the grasshopper, that this salt might prove as ef- constructor. feetual a remedy for the grasshopper, by destroying its eggs

to apply for the grasshopper, as it would cost more than the J. W. King, U.S.N., on European ships of war, whence we per as it has on the eggs of the potato bug, it would certainly be well worth trying.

I hope some one who may have the opportunity of trying this remedy will do so and report the result. The sulphocarbonate which I used is known in the market as the sulphide of potassium.

Philadelphia, Pa.

WM. L. BILLIN.

#### Steam Cars vs. Horses.

To the Editor of the Scientific American

An experiment was made in Philadelphia, a few days ago, to show the possibility of superseding horses by steam on ferences, it became necessary to appoint some one to fill his nothing different in their general plan from that of the most plication of steam to the brakes for sudden stops.

will probably never be superseded as a means of transmitnow to be done is to give to the steam car the best material, the best proportion, the best of workmanship, and a level is being fitted out for the purpose of making off-shore tidal No grade should exceed twenty feet per mile; it is far better to go three or four miles round than to go half a mile The question how to survey, economically, the occasional cars are inside-connected, and have 51 inch pistons and 7 inch cranks; the other is outside-connected, and has 8 inch inch cranks would be quite as efficient and would impose far less strain upon the bearings, and hence would be more durable. The bodies of the cars are about twenty feet long, five feet of which, at one end, is used for the boiler and engineer, the machinery being placed horizontally under the floor. rivet by machinery, there can be no reason why a steam car stands will not allow of this being done; and it is probable should not be made, with all of our improved appliances and the usual cellular construction, there being in all 82 waterless than twenty dollars a year.

double this amount; and the ascent of a 160 feet grade, like nearly 300 feet in length and carrying 10 inches (in one case ment. The French Government has recently made large that upon the Worcester and Shrewsbury road, requires 9 inches) of armor plating. The armament of four is fifpurchases in Norfolk and other Southern ports; the English about nine times this amount. To figure this out, we have agents are busily negotiating for all they can find in New only to divide the number of feet in a mile by the number of ton, two 61 ton, and 6 small, guns. Seven ordinary station feet rise per mile, and then divide the number of lbs. in a service ships follow, four with armor ranging from 9 to 7 ton by the quotient. The last quotient, plus 8, denotes the inches in thickness, and carrying each four 12 ton guns, number of lbs. required to draw a ton up the grade. Thus: three with armor from 41 to 4 inches carry five 150 pound-

Worcester, Mass.

F. G. WOODWARD.

### The Russian and Turkish Navies.

bring about the one event which is needed crucially to test group "America" upon one of the pediments of the Albert the efficacy of modern armored vessels, that is, their opposi-Memorial in London. The figures are of heroic size, and tion in actual combat. All the building of Ironclads, and tion in actual combat. All the building of ironclads, and are probably the largest ever made in this material. There the constant improvements in their armor due to the increase is also a pulpit, with the steps leading thereto in red and in power of heavy guns, which have been going on for the white terra cotta, relieved by gilding; and two fonts of the past fifteen years, fairly may be regarded as accomplished same material. The sides of the pulpit are ornamented with cumstances under which vessels may enter into conflict cansulpho-carbonate of potassium in water had the property of seven armored and fifteen wooden vessels constituting the down the plate and purlin by which the outer end was suseggs, that part of the leaf on which the eggs were would be Ferdinand Max; and the Italian corvette Palestro was blown failed. turned brown and dead, and the eggs (which are generally up. The Italians exhibited extraordinarily bad gunnery, and on the under side of the leaves) would be dissolved and run the Austrians won an easy victory. This battle, however, though imposing in general appearance, is of inferior archifurnishes no useful lesson, unless it is to show how difficult tectural merit; but it has always been supposed that, as an It is not necessary for the solution to come in direct con- it is to manœuvre a ship so as to render her ram effective edifice, it was exceptionally solid and strong. The Coroner against an enemy who manœuvres equally well to get out of has impaneled a jury of prominent architects, and the thorof the leaves, the eggs on the under side would be dissolved the way; for the Austrian could not ram the Ré d'Italia unough investigation which the structure will receive at their as effectually, though not quite as fast, as when the solution til the latter had had her rudder disabled. The conflict hands will doubtless bring out the true facts in regard to it. mainly, however, is an instance in point, exemplifying the I do not remember having seen any notice of this action fact that the conditions determining success in battle are not of the sulpho-carbonate of potassium on the eggs of insects; to be gained by providing a preponderance of ironclads in the miners and blast furnacemen of Scotland. In a numone opposing fleet; nor can the fortunes or misfortunes of ber of instances the men are already working on the reducvessels be invariably provided for by the skill of the naval tion, and in a week or two the notices will take effect at

while they are in the ground, at it has proved for the phylother, and thus, at the cost of much blood and money, to one district it is said that the wages, even for six days' work, loxers in France. In the CHENTIFIC AMERICAN SUPPLE- furnish data of inestimable value to the war-shipbuilder of will not exceed \$4.50, gold, per week, when the offtakes are MENT, No. 24, page 536, "here is a copy of an article, read the future, are quite evenly matched, as far as ironclads are deducted from the gross earnings.—Engineering. before the French Academy of Sciences by M. Joubert, on concerned. Russia has 29 armored ships, and 196 other vesthe sulpho-carbonates as a remedy for the phylloxera. He gives 145 grains per square yard of surface as the amount to be applied for this insect. These proportions would not do Black Sea. Of these, the recent report of Chief Engineer York city.

land is worth in many cases. If the sulpho-carbonate of take our facts, says that but two, the Peter the Great and the potassium has the same effect on the eggs of the grasshop- Minin, approach the modern standard of fighting efficiency. The Peter the Great's armor is 14 inches in thickness, with iron hollow stringers on the backing besides, which are alleged to give an additional resistance equal to 2 inches of iron. The four guns, two in each of the turrets, are steel breech-loading guns on the Broadwell system, of 12 inches caliber. She has no ram. Her length is 321 feet, breadth 64 feet; displacement 9,510 tons. She has twin screws, and a maximum speed of 13 knots. The Minin is 298 feet long and 49 feet broad, and displaces 5,650 tons. She carries four 11 inch guns, and 12 inches of armor on 24 inch backing. She is a rigged turret ship on the Coles system, but is undergoing alterations which will place her guns their railways. The seven cars used in this trial present on two turntables on the main deck, so that they fire en barnothing different in their general plan from that of the most bette over the top of the battery. Next in importance are the successful ones which have been many times tried and are broadside vessels Duke of Edinburgh and General Admiral. now in use in some other localities, except perhaps the ap- These are of iron, wood-sheathed, and displace 4,438 tons each. Their armor is disposed in a belt over the vital parts, Steam seems destined to complete its mission to man and is 6 inches thick by 7 feet wide. Their speed is 13 knots. promotion, which will probably take place ere this is through the media of piston and crank. These simple devices and armament four 8 inch rifled and two 6 inch chase guns. Next in the sea-going fleet are four ships named after admiting the force of steam to a driving wheel. The only thing rals, two carrying each six guns in three turrets, and two each four guns in two turrets. The caliber of the guns is but 9 inches, and the armor but 6 inches thick. Two wooden track to work upon, and its complete success will be assured. armored frigates follow, which carry large batteries of small guns and thin armor. They may be regarded as obsolete. For coast defence, Russia has the circular ironclads over a hill at a much steeper grade than this. Six of the which we have so frequently referred to, but the efficacy of which is, to say the least, doubtful. One has two 11 inch, the other two 12 inch, guns; and the thickness of armor is West has engrossed the attention of the Land Office for pistons and 5 inch cranks. This last is far the best arrange- respectively 11 and 18 inches. There are ten single turret several years. The practice has been to extend one of the ment for hard work. Less area of pistons and longer cranks monitors of the early Ericsson pattern, and the three twomain base lines and one of the principal meridian lines until would be preferable, however, and 51 inch pistons and 10 turret monitors carrying 10, 8, and 9 inch guns, and having armor not exceeding 5 inches.

As against this fleet Turkey can make the following exhibit: The Mesoodiyeh and Memdoohiyeh have recently been completed in England. The first has already been delivered to the Sultan, the second completed her trial trips in Now that we have excellent steel plate for boilers, and have January last. The displacement of these ships is 9,000 tons learnt to exactly match the rivet holes by drilling, and to each, length 332 feet, and beam 59 feet. They are full-rigged frigates of the broadside central battery type, with hulls of experience, to run twenty years at an expense for repairs of tight compartments. The battery is 153 feet in length, and the armor plating on the sides is 12 inches thick, backed by The most formidable bars to the success of steam cars are the same thickness of East Indian teak. The armaments steep grades. It requires only about 8 lbs. to draw a ton on level rails, while the ascent of a 20 feet grade requires about maximum speed is 13.8 knots. Five ironclads follow, each  $\frac{5380}{160} = 33$ , then  $\frac{2000}{33} = 60$ , then 60 + 8 = 68 lbs. to draw a ers and one 12 ton gun. Lastly come five gunboats, each ton up a 100 feet grade. coast defence monitors. In all, Turkey has 24 armored fighting ships, nearly all new. She has few wooden seagoing cruisers, and therefore it is probable that no naval combats The present war between Russia and Turkey is likely to will occur elsewhere than in the vicinity of the immediate seat of war, and most likely in the Black Sea.

#### The Fall of the New York Post Office Roof.

The falling of a portion of the roof of the Post Office Building in this city recently killed three men, and wounded several others who were at work in a room beneath. The Acting Supervising Architect, Mr. James G. Hill, says that scenes representing the life of the Saviour, and the fonts tainty; and this for the reason that the always varying cir- the roof was from 50 to 75 per cent heavier than it should have been. It carried five inches of concrete and cement at not be foreseen or provided for. Leaving out of considera- the crown of the arches, and a thickness of fourteen inches tion the skirmishes which occurred on the coast of Spain of the same materials at the deepest part, over the nine inch during the civil war in that country, none of the European rolled beams. Some time ago, a portion of a brick wall, ironclads have ever (with the exception of a single instance) which aided in supporting the weight of the roof, was re-In the spring and summer of 1875, in experimenting with been in action. This exception was the quickly decided moved, and in lieu thereof a Howe truss girder was substithe Colorado potato bug and the action of certain chemicals fight between the Austrians and Italians, in which twelve tuted. This gave way, and appears to have slipped from its on the bug and its eggs, I discovered that a solution of the Italian armored vessels and eight wooden vessels met the inner bearing on the interior wall, and also to have brought dissolving the skin or covering of the eggs. When this solution was applied to the potato plants on which there were ironclad, was rammed and sunk by the Austrian flagship it is not definitely determined where the structure first

It is generally conceded that the Post Office Building,

A very general reduction of wages is in progress among other works. As a rule, the reduction amounts to 6d. per The two fleets which are soon to serve as targets for each day, which brings down the wages to a very low level. In

HOW TO DO IT, AND HOW NOT TO DO IT.

In walking through a workshop the eye of the ordinary observer will almost invariably lead him to form a tolerably accurate estimate of the capabilities of at least a large protools, which points him out as plainly as the awkwardness, in- rude, they are actually delicate if skillfully performed. difference, or abstraction indicates his opposite; and what chipping, and it is observable at a glance that his mind as alone expose his unskillfulness. To properly use a rough such case the filings are apt to clog in the file teeth, producperhaps with regret, to the good old times; and to those who highly value mechanical skill, the days of the hammer and highly value mechanical skill highly and highly value mechanical skill highly and highly and highly value mechanical skill highly and h chisel were good old times indeed. The workman of the body almost as great as that of the arms. In this way, the ment, strict attention, careful manipulation, and perfect conspecial machine workshop of these days would be altogether surprised to see the large amount of good and accurate work which expert old mechanics can perform with the hammer, chisel, and file. There are, indeed, workmen still extant who would have no hesitation in undertaking to equal in quality and surpass in quantity, upon some kinds of work, the capabilities of the ordinary vise hand even with the assistance of a modern planer and shaper. Among this class of work the fitting in of brasses into ordinary pillow blocks may workman of the good old times is not altogether extinct, he is not to be found in special machine shops, and may be looked for in repair shops, where he commands nearly one third more than the average machinist's wage

In the illustration under the heading of "How Not to Do It," our artist has represented not only errors in the method surfaces; and it is an inexorable fact that we have at this day he said: "Now file off as much as you think is necessary, of manipulation, but also the want of interest in the work which is at times met with in large shops among the operatives; while in "How to Do It," he has shown the proper attitude for the workman performing the several operations, and has given him, in each, the look of a zealous and pains-

The chipping hammer is not by any means the rude instrument which it appears to the uninitiated; and there are as many styles of using it as there are in the use of the pen. For heavy duty, it should be held near the end of the handle. The arm should swing freely, the hand never traveling further backwards than a line vertical to the operator's shoulder. The movement should be obtained partly from the elbow partly from the shoulder, partly from the body itself, and (in a minor degree) from the wrist. If then we turn to the figure "Rough Chipping," in "How Not to Do It," we perceive that, with the hammer held as there shown, these move-

lected as in small establishments, when their numbers are so smoothly taken that the finger applied over a length of, operated upon. If the surface of the work has been draw

area of two such pieces placed together.

Draw filing is a method of using the file which answers two purposes: the first to leave the file marks in the most desirable direction, and the second to touch only such parts of the work as require operating upon to secure truth and accuracy of dimensions. Having rough and smooth crossfiled the work down to such a size that the drawfiling will entirely erase the crossfile marks (for filing in the position shown under the heading of rough filing is called crossfiling, whether the file be a rough, second cut, or smooth file), the ments would be difficult, and would cause a constrained ac- a part of the file where that curve is the greatest and most which this is liable to occur.

tion of the body and arm. The chisel should be held close regular. Then turning the file over, he brings the selected to its head, gripped tight, and pressed firmly against its cut. part of the file to bear upon the protruding part of the For fine chipping—that is to say, for the finishing cut—the work, and uses the file as shown in our illustration, watching chisel is held in the same manner; the hammer is grasped intently every mark made by the file teeth, so as to insure portion of the workmen; and especially is this the case in a nearer to the middle of the handle, and the blows are com- that the cutting duty is being performed exactly in the relarge shop, where the men can scarcely be so carefully se- paratively light. Under such circumstances, the cut may be quired spot, and that the surrounding surface is not being comparatively limited. There is something in the attitude, say, two inches, without the assistance of the eye, will fail to filed all over, and it becomes difficult to distinguish the file the interest taken in his work, the energy or delicacy, as the detect if the work has been chipped or filed. Both these op- marks being made, he gives the file a slight lateral movement case may be, with which the expert workman handles his crations require strict attention; and though apparently (first to one side and then to the other) as well as a reciprocating one, so that the new file marks distinguish themselves In contrasting the two illustrations of rough filing, the by slightly crossing the old ones. It is in drawfiling that that something is the pen of our artist has delineated far practised eye would readily detect the improper manipula- the utmost skill is to be shown; and here we may caution the more plainly than words can express. Take, for example, tion, irrespective of the want of attention, shown in the one operator against an error that he is very apt to fall into. the figure represented in "How to Do It" in the act of rough figure. The distance of the operator from his work would This error is in taking long strokes in drawfiling; because in well as his muscle are concentrated upon his work. We are file, it should be held so that the file handle presses against ing what are technically termed "pins," that is, small pieces of very apt to cast a pleasant glamour upon the past; and this the palm of the hand, and hence so that the strain due to iron which stick fast to the file and cut scratches in the work, it is which causes each successive generation to look back, pushing the file will be in a line with the length of the arm entailing a large amount of extra work to file such scratches weight of the body will be placed upon the file to such an ex-tent that the heel of the operator's forward foot will lift from in selecting the part of the file to be used, or an error in apthe floor, as shown in our illustration, the fulcrum for the plying that exact spot to the requisite place in the work, pushing duty being the rear foot. During the return stroke will produce a hollow spot in the work, which, if the latter of the file, the forward or left foot comes into play as a ful- is down to its proper size, can never be remedied; while want crum, by which the operator's body recovers its former po- of judgment as to the quantity of metal requiring to be resition; and it also enables the arms to relieve the file of press- moved will cause either a badly finished job or else consume ure during its back stroke. The motion of the file during more time in testing the work than in filing it. Apropos of this latter stroke should be much quicker than during the this latter fact, a well known master mechanic related to us be instanced. And although, as we have said, the hand forward motion. The file is a wonderful tool in skillful the other day a piece of advice once given by a skillful workhands, capable, indeed, of producing work more truly smooth man, A, to an artisan, B, who, though a very industrious, and accurate than any other known cutting tool, the lathe painstaking man, was, from lack of experience, somewhat tool not excepted. Its use, indeed, in the finishing processes the reverse. A had employed B to work for him by the is mainly to correct the inaccuracies which are inherent to piece; and giving him a locomotive guide bar to file up, he work produced by other cutting tools, especially upon plane first told him to test the bar. Then, giving him a rough file, no machine or tool capable of producing flat metal surfaces and don't be afraid of it; when you have done so, come and as small, even as six inches square, so true that a judicious tell me." B set to work with a will; and in a quarter of an application of the file will not at least double the contacting area of two such pieces placed together. hour he came to A, saying that he had filed off what he considered ample. "Go back to your vise," said A, "and file off just as much more. "But-" said B. "There are no buts' in the case," said A; "do exactly as I tell you." set doggedly to work, and obeyed orders; and on testing the job, it required a little more filing in the same places. "This," said our visiting master mechanic, "was a lesson I never forgot and have often remembered to my advantage." The moral here pointed is founded upon a fact which any one who watches the manipulation of vise hands (upon all but very small work) will speedly observe, namely, that, for operator tests his work to discover the protruding spots or lack of cultivating the judgment, it often takes more time places. He then casts his eye along the length of the file, to try and retry the work than it does to file it. Fitting holding the latter edgeways to the eye, first to ascertain the journal brasses, keys, dies, and sliding blocks, and filing very curve or sweep of the face of the file, and secondly, to select true flat surfaces, may be instanced as classes of work in



## IMPROVED HIGH SPEED DRY AIR COMPRESSOR.

We illustrate herewith a new and very compact form of the device air compressor, designed for obtaining any desired pressure per square inch for driving rock drills, transmitting messages, forcing sand blasts, and, in general, all pneumatic purposes. The perspective view, Fig. 1, shows the engine side of the machine; Fig. 2 represents a section of the compressing cylinders. Motion is imparted to a forked rod which is attached to the center, g, of the plunger pistons, J, in such a on which moves the cone, D. E is a rubber packing, which right angles with the body, a circle, making the navel its

way that facility is afforded for the adjustment of said pistons relatively to the discharge valves of the compressor in order to meet disturbances consequent on wear and for tightening up the driving connections.

It will be observed from the section, Fig. 2, that there is in reality but one piston, each end of which works in a separate compression cylinder. Each end is tightly packed; and in each end face is a valve, the stem of which is surrounded by a coiled spring, I. At the compressing end of each cylinder is an enlargement, H, formed by the extension of the cylinder. This is constructed to form a seat for the outlet valve, C. which is held up to the shoulder by the spring, e, which surrounds its stem. At d is the air outlet.

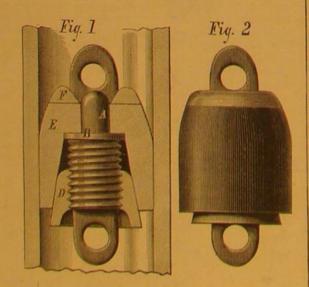
course closes, and the air is compressed before the piston and against the valve, G. As soon as the pressure on the latter exceeds the oppositely acting pressure of its spring, the valve opens; and the compressed air then escapes through the outlet, d. As soon, however, as the pressure is sufficiently reduced, the valve spring reacts; and as the piston at the end of its path projects for about 16 inch into the enlarged poruntil once more forming a flush joint with the shoulder. is easily moved by grasping the rubber packing in one hand number of constantly needed implements, and thus reduce Meanwhile the valve in the piston opens, and air enters between the same and the valve, the piston continuing its rearward stroke until past the orifice, f, which opens directly into the air, and thus a full supply is insured, ahead of the piston, before it begins another compressing stroke. Of course the reverse operation is going on in the opposite cylinder; and in this way the action is rendered continuous.

It will also be noticed that there is not only an absence of ports and passages, but that no water whatever gritty particles in the same is entirely obviated. The water necessary for cooling is applied only on the outside in the jacket, C. Any kind of water may be used without injury to the compressor. As the areas of opening in the inlct and outlet valves are very large, they require but a slight motion to admit or release the air, consequently the machines may be run at a high rate of speed, from 175 to 200 revolutions and are made light in weight when compared with the amount of work they are capable of performing.

For further particulars, address the manufacturers, Messrs Guild & Garrison, 34 to 44 First street, Brooklyn, E.D., N.Y. ---

#### KENYON'S ADJUSTABLE RUBBER BUCKET FOR CHAIN PUMPS.

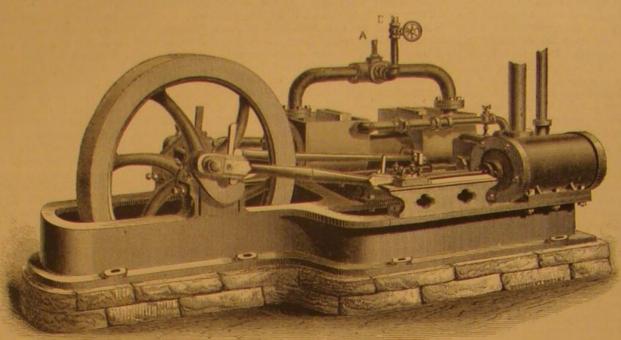
The annexed engraving represents a new rubber bucket for chain pumps, which may be adjusted so as to accurately



fit the tube, and also so as to take up wear. It acts both as from deep wells at a small expenditure of power. Fig. 1 morning.

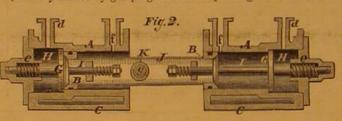
represents an exterior view, and Fig. 2 a sectional view of

pressure forcing the rubber downward and expanding the orator. same. On the link and below the collar is a screw thread,



GUILD & GARRISON'S AIR COMPRESSOR .- Fig. 1.

When the piston makes an inward stroke, its valve, I, of | can be expanded outward to fit the pump tube by moving | essential basis in the four substances, oxygen, hydrogen, the cone, D, inward; or it may be adjusted so as to enter a nitrogen, and carbon, representing the more familiar names smaller tube by moving said cone in the reverse direction. of fire, water, saltpeter, and charcoal; and such is man, the A metal washer, F, is placed on top of the rubber packing, lord of earth! a spark of fire, a drop of water, a grain of and prevents the same from being forced out of place by the gunpowder, an atom of charcoal!-Hall's Journal of Health. cone, D. This washer has a longitudinal slot, whereby it may be slipped over the link eye. It is then rotated a quarter turn, so that it cannot come off; while the pressure of tion, the valve comes back directly against it and follows it the rubber prevents its turning backward. The cone, D, tools which combine in themselves the capabilities of a



is used in the air cylinder; so that the danger of wear from and turning the link, A, by means of a wrench held in the parts laterally connected by stay pins. On the longitudinal

Patented April 17, 1877, through the Scientific American Patent Agency. For further particulars, address the inventor, Mr. Thomas Kenyon, P. O. box 103, Hamilton, Butler county, Ohio.

#### Marvels of Man.

While the gastric juice has a mild, bland, sweetish taste, it possesses the power of dissolving the hardest food that can be swallowed; it has no influence whatever on the soft and delicate fibers of the living stomach, nor upon the living hand, but, at the moment of death, it begins to eat them away with the power of the strongest acids.

There is dust on sea, on land; in the valley, and on the mountain top; there is dust always and everywhere; the atmosphere is full of it; it penetrates the noisome dungeon, and visits the deepest, darkest caves of the earth; no palace door can shut it out, no drawer so secret as to escape its presence; every breath of wind dashes it upon the open eye, and yet that eye is not blinded, because there is a fountain of the blandest fluid in Nature incessantly emptying itself under the eyelid, which spreads it over the surface of the ball at every winking, and washes every atom of dust away. But this liquid, so mild, and so well adapted to the eye itself, has some acridity, which, under certain circumstances, becomes so decided as to be scalding to the skin, and would rot away the eyelids were it not that along the edges of them there are little oil manufactories, which spread over their surface a coating, as impervious to the liquids necessary for keeping the eyeball washed clean as the best varnish is im-

The breath which leaves the lungs has been so perfectly divested of its life-giving properties that to rebreathe it, unmixed with other air, the moment it escapes from the mouth, would cause immediate death by suffocation; while if it hovered about us, a more or less destructive influence over health and life would be occasioned; but it is made of a nature so much lighter than the common air that the instant it escapes the lips and nostrils it ascends to the higher regions, above the breathing point, there to be rectified, renovated, and sent back again, replete with purity and life. a suction and forcing piston, and is claimed to raise water How rapidly it ascends is beautifully exhibited every frosty

But foul and deadly as the expired air is, Nature, wisely economical in all her works and ways, turns it to good ac The link, A, is provided with an eye at each end, for at- count in its outward passage through the organs of voice, and tachment to the chain; and on its upper portion is formed a makes of it the whisper of love, the soft words of affection, collar, B, which receives and sustains the downward press- the tender tones of human sympathy, the sweetest strains of ure of the columns of water, and thus prevents the said ravishing music, the persuasive eloquence of the finished

If a well made man be extended on the ground, his arm at

center, will just take in the head, the finger ends, and feet

The distance from top to toe is precisely the same as that between the tips of the fingers when the arms are extended.

The length of the body is just six times that of the foot; while the distance from the edge of the hair on the forehead to the end of the chin is one tenth the length of the whole stature.

Of the sixty-two primary elements known in Nature, only eighteen are found in the human body, and of these, seven are metallic. Iron is found in the blood, phosphorus in the brain; limestone in the bile; lime in the bones; dust and ashes in all! Not only these eighteen human elements, but the whole sixty-two, of which the universe is made, have their

#### COMBINED PIPE TONGS, WRENCH, AND SCREWDRIVER.

The annexed engraving represents one of those useful

both the cost and the bulk of the mechanic's working kit. At the same time, tools of this description are always handy to have about the house or the farm; as they afford a means of quickly doing many a little job of timely repairing, which may save more difficult work in the future. The present device is a combination of pipe tongs, wrench, and screwdriver, which implements the gas or steam fitter constantly requires. A is a double jaw or clamp, curved at one end to extend around the pipe or nut, as shown, and which has its

portion of this jaw are notches which receive the pivot pin of the single jaw, B, which enters between the parts of jaw, A, and has an eccentrically shaped clamping end, which is serrated so as firmly to bind upon the object grasped. The lower end, C, of the shank of jaw, B, is tapered to form a screwdriver. When this portion is in use, the single jaw is drawn out, and the double jaw is reversed to form a handle.



Patent pending through the Scientific American Patent Agency. For further particulars, and for tools, address the inventors, Messrs. States & Cook, Topeka, Kansas.

#### A REMARKABLE KINGFISHER.

There are over fifty species of the halcyonida or kingfishers; but none is more remarkable than the one shown in our illustration. From its peculiar screaming laugh, not unlike the bray of a donkey, it has obtained the name of "the laughing jackass." Its zoological name is dacelo, one species, d. gigas, being a large bird, 18 inches long, and endowed with strength and courage; it feeds indiscriminately on any animals of suitable size, whether quadruped, bird, reptile, fish, insect, or crustacean. It is a handsome bird, being brightly colored; and its flight is quick and noiseless. Its powerful bill makes it a very formidable enemy.

The Illustrated News, of Adelaide, Australia, from whose pages we select the engraving, gives the following particulars of this interesting bird: "The laughing jackass is almost too well known to need description. His appearance and the Council of the Linnean Society, in the hope that they and due care taken in the execution of the work, there is no extraordinary note are familiar to the inhabitants of every may encourage a search by travelers for other plants having reason why covered lines should not be made as safe and country village. Indeed, he frequently extends his researches similar properties, or stimulate the cultivation of known durable as need be desired. The most interesting feature, into the neighborhood of towns, occasionally taking up his ones. The supply of valonia from Surzena and Greece is however, of Mr. Willoughby Smith's communication was

taining the inhabitants thereof, morning and evening. with a succession of those singular sounds which have rendered his name famous. Although a kingfisher, he never procures his food from the water, after the orthodox fashion of kingfishers, but has more the habits of a bird of prey. Sitting motionless among the lower branches of some tall gum tree unnoticed, and apparently half asleep, he waits, like Micawber, for something to turn up. Suddenly, without noise, he drops off his bough and flies direct to a certain spot, whence he soon returns, bearing in his beak a lizard, a small snake, or perhaps a rat. His acuteness of sight is extraordinary. From his elevated post he seems to miss nothing, and discerns his prey in swamps and crevices of rocks at a distance that is perfectly astounding. The laughing jackass has the advantage of being able to live on almost anything that presents itself; hence it is always in good condition, and apparently in good humor. It seems, indeed, to pass its life in self-congratulations; and when four or five meet and unite their voices, and they invariably do, morning and evening, the noise would suggest the idea that a party of demons had broken loose and were rejoicing over some piece of successful mischief. But in spite of his careless, happy life, the laughing jackass has his peculiar duty, and he performs it conscientiously. Snake killing is his specialty: lizards, frogs, beetles, small birds, rats, etc., are his usual food. In fact, nothing comes amiss to him; let a snake appear upon the scene, and the laughing jackass recognizes his quarry at

tion being observable by the quivering creat feathers. With enced, and the trade has been compelled to seek other maing, that "in the compound the sting of the tar was taken some caution, he swoops backwards and forwards, seeking an terials. Two new plants have been brought to market, but out." It is a pity that the same process of sting-abstracopportunity to seize the reptile. The snake, with head erect, in such small quantities as to be of little use; but if their tion could not be applied with equal success to the tar in the ready to strike, keeps on the alert. The excitement continues growth could be encouraged they would be very valuable. In the little use; but if their tion could not be applied with equal success to the tar in the growth could be encouraged they would be very valuable. for some time till the bird finally settles down, close by, on One is a small gall from the tamarix, growing in Morocco additional experiments before condemning the tar wholesale the ground. But all his stolid heavy appearance is gone. and also in India. It yields about forty per cent of tannin, and making it accountable for all the mischief; and we will His wings and tail quiver with agitation and eagerness, which is of remarkably fine quality, and is at present used be content to look for the deterioration of the gutta percha, Fully alive to the dangerous character of his opponent, he almost entirely for medicinal purpose keeps at a safe distance. Flitting round, his head just out seed and pod of a kind of bean called balsamo carpon, and indifferent material which has never been properly tested, of reach, he continues to annoy him, till becoming exhausted, yields a tanning gum of great strength. It grows in moun- and hasty manufacture over which no efficient check has yet the snake affords him the opportunity he is seeking. With tainous districts in Chili. The seedpods are very soluble in been introduced. the rapidity of lightning the bird descends upon his prey, water, and would need to be grown in a country where little then rises in the air, bearing with him the captured snake, neatly held just behind the head, in such a position as to render him perfectly powerless. Rising until he has attained a considerable height, he directs his flight to a more open part of the country, then suddenly backing in the air, he pulverized borax; use a good coarse house cloth—an old able by its old rival. If danger is to be anticipated from any drops the reptile, following it down and reaching the ground coarse towel does splendidly-and wash the painting; do not quarter, paraffin and the products of paraffin will probably almost at the same time. Stunned and bruised, the unfor- use a brush; when washing places that are extra yellow are show it the most dangerous front. Meanwhile, every one tunate snake is in no condition to renew the contest, and is stained, soap the cloth; then sprinkle it with the dry pow- will admit that covered wires as good as need be looked for very soon despatched and eaten by his victorious enemy." ....

#### The Secretary Bird.

ers (from the Cape) are kept. These birds have the bright eye of birds of prey, powerful beaks, and vulture-like bodies mounted on legs like those of a wading bird. Whenever the secretaries saw the snakes they fell upon them with shrill cries, and an exciting struggle ensued. The reptiles fixed on the ground by the strong feet of the bird, twisted and hissed, and bit; but they could make no impression on the rugose skin, and they were chopped into mincement with a few strokes of the beak. The secretary is also, it may be remarked, a great destroyer of rodents.

#### Scarcity of Tanning Materials in Great Britain.



THE LAUGHING JACKASS OF AUSTRALIA.

once. Never hesitating, he makes straight for it, his agita- | tant tanning agents, much inconvenience has been experi- | to be told, as Mr. Willoughby Smith told us the other evenrain falls.

#### To Cleanse the Woodwork Around Doors,

#### Underground Telegraphs.

The two valuable practical papers, "Underground Telegraphs," by Mr. Willoughby Smith, and "Underground Telegraphs in France," by Mr. John Aylmer, C.E., of Pariswhich were read before the Society of Telegraph Engineers at their last meeting, on the 28th ult., has served to bring again into prominence the subject of covered telegraph lines.

Taking up a statement of Mr. Prescott's which appeared in the American Journal of the Telegraph some six or eight months ago, that the "use of underground telegraph lines had thus far been attended with very unsatisfactory results,' Mr. Willoughby Smith sought to establish, and undoubtedly The scarcity of the vegetable products principally used in succeeded in establishing, the fact that underground teletanning has become so serious that the Tanners' Society of graph lines need be attended with no greater risks than open Bristol has officially brought the matter under the notice of lines-nay that, were the proper material only employed, abode for life in some healthy suburb, and punctually enter- this year very small; and as this is one of the most impor- the argument which he brought forward against the employment of tar on gutta percha

covered wire. A covering of tarred tape is, as is well known, all but universally adopted at present as the final protective covering. This, it is alleged, is a grave mistake; for by reason of its use the insulation resistance is materially diminished, and the germs of decay, which in time lead to the complete destruction of the coating, are implanted in the gutta percha. The tar ought to be abandoned, and in its place tannin, whose employment was stated to have been highly satisfactory, ought to be adopted. In the valuable address delivered some time since by Professor Abel, at the Society's opening meeting, this same subject was dealt with, and the state of our knowledge with reference to the causes of decay in gutta percha was shown to be crude in the extreme.

Granting, however, that tar is an objectionable feature in the manufacture of gutta percha covered wire, was there not some point in what was remarked, by one of the speakers in the animated discussion which followed, that surely then Chatterton's compound was not altogether an unmixed advantage? Chatterton's compound consists of one part of Stockholm tar to one of resin and three of gutta percha, and has long been regarded as the panacea for every evil that could befall gutta percha covered wires. No coating can be considered complete, it is said, no wires can be welded homogeneously together, without Chatterton's compound; and if tar is the bite noir it is now stated to be, what becomes of the influence of Chatterton's compound? It is all very well

s. The other is the to a very great extent at least, in the cheap and con

No one will now attempt to call in question the possibility of manufacturing really good covered wires: the battle of india rubber and gutta percha need not be fought over again, for the improvements effected in the latter have been so de-Take a pail of hot water; throw in two tablespoonfula of cided of recent years that its position is well-nigh unassaildered borax, and rub the places well, using plenty of rinsing in the existing state of our knowledge can without difficulty water; by washing the woodwork in this way you will not be manufactured, and no one will deny that their laying is a remove the paint, and the borax will soften and make the matter which requires nothing more than care to be attended A curious experiment took place the other day at the Jar-din d'Acclimatation in Paris. A nest of living vipers was in domestic economy are numerous; and one of the most value telegraphs on a more extended scale than at present does thrown into the inclosure where the secretaries or snake-cat- able is its employment to aid the detergent properties of scap. arise, either from the crowded state of the open lines on every

sion; and if the day when that need does arise is even but a be overestimated. short way off, they may as likely as not turn round and re-

## Care of Horses' Feet.

the foot, and there are no more frequent diseases to which the notice of the veterinary surgeon is brought than those of the feet. This comes of the unwise yet obstinately maintained fashion of rasping, cutting, burning, tarring, and greasing the hoofs. It would occupy too much space here to describe the anatomy of the foot fully, but it is a very timely matter just now to consider the structure of the horny outer

Horn is a fibrous substance, which contains twenty-five per cent of water. The fact that it contains water in its normal composition is a very important one, and needs to be stated here, because, unless specific reasons are given, very little weight is generally accorded to all that may be written or said about the proper treatment of the horse's foot, by either horse owners, farmers, blacksmiths, or professional horseshoers. When horn is deprived of water it becomes dry, hard, and without elasticity, precisely like a piece of dry glue, which breaks and splinters into glassy fragments. It is necessary, therefore, that this water should be retained, to keep the horn in good condition. The common practices of burning the sole to procure a fit for the shoe, or rasping the outer surface to get a good shape, and of tarring and greasing the hoof, all tend to drive the water out of the horn, and not only to harden and contract it, but to make it brittle. In this condition its usefulness as a protection for the foot is water in the portion of the horn that is heated must be driven off. That is so obvious that no more need be said about it. When the smooth, polished, hard surface of the horn is rasped away, the softer inner fibrous portion is exposed to all the evil influences of evaporation and degradation, and the numberless pores and cells or interstices of the horn are enabled to give up the water they contain. The horn in this case is also made dry and brittle, and, of course, contracts. Tar contains an acid and a volatile oil, which evaporates and leaves a hardened pitchy mass. When tar is applied to a hoof the acid acts chemically upon the horn, and hardens or disintegrates it, and the oil, evaporating, leaves a space between the fibers filled with the hardened residue. It operates precisely in the same manner as when it is applied to leatherin a few days becoming hard and unyielding, impervious to moisture, and dry. As with tar, so with grease; both these substances drive out the water from the horn and occupy its place, in time hardening and acidifying the substance of the hoof crust, rendering it brittle, and contracting it.

The substance of the frog is horn, but is of a softer and more open texture than the sole and crust of the hoof. It is, therefore, more easily affected by injurious conditions, and when it becomes deprived of its water it shrinks more than the more solid horn. From this explanation of the character of able. the horny covering of the foot any reasonable horse owner may learn how to treat the hoof, and how to avoid injuring it. When a shoe is to be fitted, the edge or wall sole should be prepared by cutting or rasping, and not by burning. Indeed the shoe should be fitted to the foot, and not the foot to the shoe. When, from bad management, the sole and frog have become dry and contracted, no grease or tar should be used; but water should be used freely, and then the hoof should be dressed with glycerin, which will mix with water, and does not displace it. Glycerin contains no acid or acrid properties, but is soft, bland, emollient, and does not evaporate. It therefore softens the horn, and allows the fibers to expand. Contraction is thus prevented, or overcome when it has actually occurred .- New York Times.

### Culture of the Memory.

the Philadelphia Public Ledger:

gift, which Nature whimsically confers upon some and withholds from others.

we regard the abs additional description of walking or mounted umbrella bearers; but when the Embers in the matter of covered lines.—London Telegraphic obediently. The merchant finds no difficulty in remembers of walking or mounted umbrella bearers; but when the Embers in the matter of covered lines.—London Telegraphic obediently. ing the prices and qualities of goods in his own line; the peror of China goes forth to hunt he is preceded by twenty. physician easily recalls the daily symptoms of his patient; four umbrellas. Passing westward, the umbrella was adopted the mechanic does not forget the functions of his various by the ancient Greeks and Romans, as a symbol of power, When the foot is gone, there is no horse left. There is an tools. The same conditions, daily repeated, will almost in- and a dainty article of feminine costume. The Greeks used old adage to this effect, the truth of which is incontroverti- variably bring up corresponding ideas, and in our regular it as a symbol in some of their sacred festivals, and put it in Yet no part of a horse's anatomy is worse used than employments we seldom have occasion to complain of a poor the hands of gentlewomen. Aristophanes and Pausanias will be equally effective if exercised in other matters. To were devoted to religious uses and passed into the hands of strengthen the memory on any given point, the first requisite Christian clergy, the new owners of the consecrated judgcovering or crust of the foot, by which the delicate inner parts is to bring all our mental energy to bear upon it. We are ment halls were quick to see their advantage in assuming the we promise in all good faith to convey or to execute; but not distinctive ensign of the cardinal priest. In his church he being in the line of our thoughts, it passes out of our minds officiated, at public gatherings outside his church he walked, and is unfulfilled. We commonly excuse ourselves for such beneath it. In course of time he dispensed with the real dereliction, on the ground that we are unable, by any effort canopy and its bearers during public promenades, and subof the will, to command the power of memory. Yet had we, stituted for it a small red canopy so made that he could bear by a strong self-control, fixed our attention wholly upon the it for himself on his own head. The cardinal's scarlet hat is thoughts and concentrated our mental energies for the time rect outcome of the old symbolical sun-shades of the Orienupon that one thing, the impression would have been so tal despots. That our English umbrella has the same magand accomplished. This mental concentration is the first maker. Lineal, though remote, offspring of the Biblical and most important means of improving the memory. It is "shade defending from the sun," the modern umbrella was largely within our own powers of will to enforce this, and brought from Italy to England by Tom Coryat, who dehe who is conscious of neglect in this respect cannot claim scribes it in his "Crudities" (1611) as "something answerable to be excused for forgetfulness.

at once impaired and partially destroyed. When the sole is burned by contact with a hot shoe, it is obvious that the rules upon principles, and effects upon causes, if we would against the sun to use it also against the rain, that one may of the knowledge which we acquire passes from us. The early as 1620, Drayton described it as a thing " to shield you Emperor Napoleon, who was one of the most marked in- in all sorts of weathers;" but the original and true purpose knowledge was all laid away in drawers, and that he had wards. In "Rule a Wife and have a Wife," Beaumont and only to open the proper drawer and all that he had acquired | Fletcher say: on that subject was at once presented before him.

This is, as we have before hinted, one great need in our present systems of education. To take up a single study leisurely, presenting it to the student in all its relations, and The closed sun-shade borne by the black page in the frontisleading him to trace its principles from their foundations up piece to John Evelyn's "Kalendarium Hortense" (1664) is to their highest known results, isof far more real value, both perhaps the earliest notice of the umbrella by pictorial art in as a mental discipline, and as a permanent acquisition of this country. Between 1664 and 1710 umbrellas for protecas a sole of a shoe, for instance—as a preservative: the leather knowledge, than to skim over the surface of twenty branches, tion against rain had become so common that, as we have overloading the mind with isolated facts or rules, bearing seen, every tucked-up sempstress of Queen Anne's London no apparent connection with each other, and thus fixing no had one. The umbrella which Under Sheriff Beardman pertenacious grasp upon the memory.

There is one great encouragement to the cultivation of the memory in the fact that the work will grow easier with of his indiscretions by standing in the pillory, was doubtless every effort. If we patiently and steadily fix our attention an unusually strong contrivance, as it was used to ward off on every subject we wish to recall, the power of concentration will become habitual. If we constantly arrange and the culprit. classify our knowledge, it will grow more and more avail-

#### Umbrellas, Past and Present.

extravagance, he would soon be unable to afford himself a undraped batons, some 270 of them are for portable canopies. carriage, replied that when he could not afford a carriage he A considerable proportion of these open letters were granted would carry the best umbrella in London. The Count was for improvements in one or another of the subordinate parts true to his word, nor had he any reason to blush for the cheap of the sun-shade—such as ribs, stretchers, tips, handles, ferand serviceable instrument. In the West it had been no rules, notches, springs; but the majority exhibit specifications doubt more used than honored; but looking to the East he that affect the general design or chief materials of the article found abundant sanction for his adoption of the unassuming Indeed, an entire volume might be written about all the variumbrella. In bearing one he only followed in the steps of ous projects for a perfect umbrella. The rhabdoskidopheros the kings and princes of Nineveh, Egypt, India, and China. is an umbrella, with the drapery folded into a hollow stick, From time immemorial, the contrivance for warding off the from which the canopy shoots forth and expands itself in a of the supreme human authority that can convert light to may be used with equal effect against the rain or one's natdarkness, and in a trice drive ordinary mortals from the ural enemies, as it is fitted with a spear, and may be used as The student lamenting his lack of ability to remember his brightness of life to the gloom of death. No fitter emblem a bayonet. Just thirty years since an umbrella was invented lessons, and, jealous of another who spends only half the of his awful power could be imagined for the potentate who, for people with chilly hands, which had a curious little heattime which he employs in their preparation, sees that his by a word or a nod, could extinguish towards any of his rival's memory always serves him in the recitation room, creatures the sun of earthly happiness, and banish them sudted with sun dials, compasses, and watches. The lady's may take encouragement from the following, condensed from denly to the abodes of gloom and despair, or could go yet parasol riding whip is familiar to every one; but it is not further and by a glance put out the light of life. At every every one who has seen a needle-gun cane, a fishing rod, and It is a common idea that a good memory is a ready-made point of Oriental story one encounters the symbolical um- a pipe stalk fitted with a canopy for the protection of the brella in literature and art. In the fifth incarnation of sportsman or smoker. What would dear old Isaak Walton Now, the truth is that the memory is a faculty which, as hand a sun-shade. In like manner old bas-reliefs represent special feature of another umbrella is a long falling curtain much as any other, needs development. Its capacity is Dionysius bearing a parasol when he is descending to the indoubtless greater in some than in others by natural endow- fernal regions. To be a king in the East has from the re- of the ribs and the edge of the covering to the ground. When ment, but this difference is less important than that which is motest antiquity implied a right to bear an umbrella; and to he is in motion, the bearer of this umbrella has the appearcaused by education or neglect. Whether for the purpose of be preceded by umbrellas has signified royal quality in the ance of an unusually tall and animated pillar post; and in facilitating mental processes, or of promoting practical effi- person following them. Indeed, the Eastern title with which order that he may see his way, the falling curtain is provided ciency in life's pursuits, a cultivated memory is much more we are more familiar than any other, signifies King of the with a little glass window, bow or otherwise, through which valuable than a naturally strong one. We may be capable of amassing within our minds a vast amount of facts, or knowledge of any kind thrown together at random, Mahratta Princes who reigned at Poonah and Sattara. The without reaping any benefit, either in mental power or the King of Ava's designation was "King of the White Elephant | telescope, pen and ink, paper, pencil, and a small knife. In

available route, or from an alternative channel being thought | conduct of affairs; but when the memory has been so trained | and Lord of the Twenty-four Umbrellas." Writing to the available, we may rest perfectly satisfied that our telegraph as to retain what is confided to it in classified order and Marquis of Dalhousie some two and twenty years since, the desirable, we may test perfectly be quite equal to the occa-engineers and electricians will be quite equal to the occa-make it available at every moment of need, its value cannot King of Burmah styled himself "His great, glorious, and most excellent Majesty, who reigns over the kingdoms of Like all our other powers, the memory is strengthened and Phunaparanta, Tampadipa, and all the great umbrella-wearmemory. This may afford a clue to the cultivation of this both mention the lady's skiadion. Bestowing it on their faculty in directions where it is now defective. If we would women kind of high degree, the Romans also elevated it in have it faithfully serve us, we must keep it in constant use. their halls of justice as a symbol of authority. A red um-The same attention which we bestow on our daily business, brella was the symbolical canopy under which the Roman and which enables us to recall its details with so much ease, judge sat in the basilikon; and when the basilican law courts charged with some message or commission, perhaps, which emblematic umbrellas. Hence the red canopy became the matter when presented to us, had we dismissed all wandering but a modified and cleverly adapted umbrella. It is the distrong that, in all probability, it would have been remembered | nificent descent is shown by its name, which signifies shade to the form of a little cannopy, and hooped in the inside with Another valuable method of training the memory is through divers little wooden hoopes that extend the umbrella in a the laws of association. Our knowledge must be arranged and prety little compass," and he introduced it into England as imprint them firmly on our minds. That this is not done presume the umbrella was at once employed in our humid with sufficient thoroughness is the chief cause why so much climate as much for the one purpose as the other. So stances of a retentive mind, used to say of himself that his of the ancient invention was not lost sight of till long after-

> "Now you have got a shadow, an umbrella, To keep the scorching world's opinion From your fair credit."

mitted a footman to hold over Dr. Shebbeare's head in 1758, when that unfortunate gentleman of letters paid the penalty brickbats and rotten eggs, as well as to conceal the face of

Though they did not invent the umbrella, the English have done much to develop and bring it to perfection. Between October, 1786, and July, 1871, no less than 292 improvements on the ordinary walking stick were patented in Count d'Orsay, when reminded that, if he persisted in his this country; and though some few of these patents refer to sun's rays and casting an artificial shade has been symbolical trice on the touch of a spring. The MacGregor umbrella Vishnu, when the god goes down into hell, he bears in his have thought of a fishing rod fitted with an umbrella? The

confidence that he would see it again on leaving his club, as no one would care to "borrow" a handleless umbrella. But this ingenious contrivance failed to find favor in Pall Mall, because it was felt to be an unclubable act for a man to enter his club with an umbrella that implied a distrust of the honesty of the members of his joint-stock home. It is almost needless to say that the perfect umbrella of the future will hole is cut in the ice, and in this is placed an upright combine all the features of all the previous umbrellas sword stick, bayonet, tobacco pipe, writing desk, and pillar post tent, and have its handle fitted with a fireplace, a repeating watch, and a compass, and will weigh only eight ored rag. Now, though we have called the stick upright, ounces avoirdupois, the weight of the most delicately constructed Paris umbrella. - Hatters' Gazette.

#### Fishing Extraordinary.

There are extraordinary ways of fishing practised by people of uncivilized countries, which are not the result of ignorance, but of that ingenuity which is always rendered fruitful by dire necessity and the instincts of self-support.

A method employed by the Chinese is generally practised at night, and depends upon a peculiar power which a white screen, stretched under the water, seems to possess over the fishes, decoying them to it and making them leap. A man, sitting at the stern of a long narrow boat, steers her with a paddle to the middle of a river, and there stops. Along the right hand side of his boat a narrow sheet of white canvas is stretched; when he leans to that side it dips under the surface, and, if it be a moonlit night, gleams through the water. Along the other side of the boat a net is fastened so as to form a barrier two or three feet high. The boatman keeps perfectly still. If another boat passes by, he will not speak; he is only impatient at the slight breaking of the silence. While he keeps thus without a sound or stir, the fish, attracted by the white canvas, approach and leap, and would go over the narrow boat and be free in their native waters were sculled. A kind of wood light and buoyant, and with on the other side, but for the screen of netting, which stops them, and throws them down before the man's feet.

Every one must have heard of the fishing cormorant, which is actually trained in China to catch fish. A man takes out ten or twelve of these web-footed birds in a boat, and as soon as the boat stops, at his word they plunge into the water and an inverted bell-shaped flower pot comes the first earthenbegin at once searching for and diving after fish. They are most diligent workers, for, if one of them is seen swimming about idly, the Chinaman in the boat strikes the water near the bird with the end of a long bamboo; and, not touched, but recalled to a sense of duty, the cormorant at once turns to business again. As soon as a fish is caught, a word from which is overrun till the next jar is pulled up, brought on the man brings the bird swimming towards him. He draws it into the boat, and it drops its prey from its bill. There amined, and no occupant is found in any of these, the fishis always a straw or string tied round the neck, to prevent ermen show no impatience. But presently from a jar an the fish from being swallowed, and this string requires the nicest adjustment, lest it may choke the bird-a result which satisfaction the Japanese watch its tentacles wriggle all about would certainly follow if it slipped lower down on the neck. the planks and cling round their legs. Changing its hues, The sagacity and workman-like method of the birds are shown when they get into difficulties. If the fish caught is patches, and eventually crawls into a darker corner to coil too large for one beak to secure, another cormorant comes itself away. Pouring the water more carefully from the inup to the struggle, and the two with united efforts bring their prize to the boat. On the rivers and canals near Ningpo, Shanghae, and Foo-chow-foo, the employment of these birds is by no means an uncommon sight; but they are never to be seen fishing in the summer months, their work being in the winter, beginning always about October and the spot, our boat was sculled somewhat further down the ending in May. The birds have of course to be subjected to a system of training, which is carried on in the cormorant breeding and fishing establishments, one of which is at a distance of thirty or forty miles from Shanghae.

Chonos Indians, who train dogs to help them on their fishing entrap it; but crawling about on the bottom, or shooting expeditions in much the same way as the shepherd's dog helps the shepherd. The net is held by two men standing in the dark earthen jar "a comfortable house," and so occupies the water, and the dogs, swimming out far and diving after it until the fisherman finds it and captures it. The tako is the fish, drive them back towards it. They enjoy their work largely eaten in Japan, where all the products of the sea are just as a good horse, though hard pressed, seems to en- accounted equally wholesome with those of the land; and joy the hunt; and every time they raise their heads from beneath an ugly skin the flesh of this speckled monster is joy the hunt; and every time they raise their heads from beneath an ugly skin the flesh of this speckled monster is thought very good, cooked in several ways, and eaten with thought very good, cooked in several ways, and eaten with or without soy or vinegar. Nevertheless, as if to vindicate of value for circulars and for publication in other papers. on the earth, train their dogs in a similar manner to assist the dread its constantly changing hues excite, the eating of them in catching birds and sea otters. In times of famine, the octopus is not unattended with de they kill the old women of their tribe rather than sacrifice poisonous taint, either occasionally or always present, but their dogs, alleging, as Peschel says, that dogs catch otters, modified by the process of cooking, people sometimes die their dogs, alleging, as Peschel says, that dogs catch otters, and women do not. They have a wonderful contrivance from eating this animal. And yet the knowledge of this infor killing the sharks which abound off their coasts. A log terferes but to a trifling extent with the use of food having of wood, shaped so as to appear something like a canoe, is set such a questionable reputation-indeed, at certain seasons, it affoat, with a rope and large noose hanging from one end is largely used by the Japanese, when the cuttle fish are far of it. Before long a shark attacks the supposed canoe, swimming after it, and is caught in the noose, hang- a small wooden fish barbed with hooks, they make good ing from the stern. It closes on him so that he cannot extri- sport, chiefly to the older fishermen, who are not active cate himself, and the weight of the log keeps him swimming slowly without being able to sink. Then the Fuegians in their canoes, generally steered by women, approach at their leisure and finish the shark with their spears.

All these contrivances of savage nations, or of the strangely civilized Chinese, are meant to kill or seize the fish by natural means. It is much nearer home that we have to look to find the element of superstition prevailing, and useless des customs invested with the importance of charms. An in- not the steps no

the automaton umbrella the stretchers are put so high that stance may be found in the case of the Sicilian fishermen, the canopy can be brought down close over the bearer's head. Who, when in search of swordfish, chant a jargon of words The club umbrella, invented only a few years since, was pe- the meaning of which even they themselves do not know. culiar in having a handle that could be unscrewed, so that The song is supposed to be some old Greek verses, which, on removing the handle and putting it into his pocket the by time and use among those ignorant of their meaning, have owner might leave the canopy in the hall with an agreeable become so altered as to be almost unrecognizable. The fishcharm, as they suppose, has brought them within reach.

Far away in northern regions there is a novel method of fishing under ice, which shows more ingenuity than the simple lowering and fastening of a net. A small square stick, supported by a cross pin run through it and resting at -that it will be a fishing rod, fowling piece, driving whip, each side on the ice: the end of the stick below this cross pin is short, and to it the line is fastened with the bait and hook attached, while at the top of the stick is a piece of colit is meant to fall from that position and lie along the ice, until a fish seizing the bait pulls its lower end, when with a jerk it rises. This contrivance is called a tip-up, from the movement which is certain to follow the seizure of the bait. The fluttering of the colored rag, as the stick rises, tells of capture; and a great number of these self-acting fishers and indicators may be placed near together, each having its own hole in the ice; and each, by the fluttering rag, telling its own tale the moment a fish is caught.

The tip-up not only saves the fisher the trouble of holding his line in position and watching with particular care, but also makes the fish itself strike and announce that it is ready to be pulled out!

With bodies blackened by the sun to the color of the seaweed, the Japanese fishermen are incommoded by neither the rain nor the winds. Like the fishermen of all lands, their restless eyes were wandering from the sea to the heavens. With no guides but the stars by night and the blue edge of the land by day, there was need for keen eyesight and watchfulness. In all the Eastern seas there is no more adventurous race than these men.

We could see the floats of burnt wood which buoyed the ends of our fishermen's lines, and to the nearest of these we some resemblance to cork, is used for such floats. It grows in the forests thereabouts, and, after being shaped and charred to prevent decay, lasts, without further trouble, for a longer time than bladders or skins. With some impatience the black buoy and the line attached are brought on board. Like ware jar, hardly the size of a child's head, attached to the line. Mouth downward, the jar is pulled up from the bottom, and when all the water has been poured out, the fishermen give a look inside. No occupant being found, the jar is once more lowered into the sea by the attached string, board, and similarly examined. When six or seven are exoctopus is jerked upon the floor of the boat, and with some the disgusting cephalopod loses its redder blotches for paler verted pots, the fishermen secure a few more of these animals, which crawl and twine about with snakelike contortions. The long string of pots took time to overhaul, but the spoils were reckoned reward for the trouble. When the fishing was completed, and the black floats were again left to mark

We had then time to learn something more of this fishing for tako, as the octopus is named by the Japanese fishermen. Through our friends, we learn that the take needs no bait to A still more singular practice is to be found amongst the entice it to enter the earthen jars used by the fishermen to itself through the sea by the expulsion of water, it finds in more plentiful and also more wholesome. Caught by trolling enough to go off to sea .- Chambers' Journal.

#### DECISIONS OF THE COURTS.

Supreme Court of the United States.

conset patent.—Moritz coun, appellant, vs. the united states, conset company, John H. Lane, and william Lyalla. [Appeal from the Circuit Court of the United States for the Southern District of New York.—Decided October Term, 1876.]

A patent is invalid if the invention claimed is found to be patented, or described in a printed publication prior to the patentee's invention or discovery thereof; and it is enough if the thing patented is described, and not the steps necessarily antecedent to its production.

#### NEW BOOKS AND PUBLICATIONS.

STRENGTH AND CALCULATIONS OF DIMENSIONS OF IRON AND STEEL CONSTRUCTIONS. Translated from the German of J. J. Weyrauch, Ph.D. New York city: D. Van Nos-trand, 23 Murray and 27 Warren streets.

trand, 23 Murray and 27 Warren streets.

Another translation of this same work has already been briefly noticed in these columns; and we expressed the view that the contents of the volume were not in such practical form as would adapt it to the uses of the working engineer. The present translation seems to us much less open to that objection, and certainly it contains an immense amount of useful data, entirely outside the formulæ, besides examples tending materially to elucidate the latter. The book is rendered much more practical; and its whole arrangement is, to our minds, better and well calculated to render its various topics more accessible to the student. As regards the intrinsic merits of Professor Weyrauch's work, and in our previous strictures on the other translation, we intended no disparaging reflection upon them; they are undoubtedly great, and the volume should be carefully studied by all engineers. It is based on a general view of the results obtained in the extended course of experiments made in Europe and in this country to determine the properties of iron and steel. As these trials have shown the somewhat startling fact that (to quote Professor Weyrauch) "the method hitherto employed in calculating the dimensions of iron and steel constructions have been entirely wrong," it is hardly necessary to point out the importance of any work which deduces a formula which gives all "the requisites for a simple and rational determination of dimensions."

VICK'S HORTICULTURAL PUBLICATIONS.—The enterprising Rochester

requisites for a simple and rational determination of dimensions."

VICK'S HORTICULTURAL PUBLICATIONS.—The enterprising Rochester seedsman, James Vick, has just issued his annual "Illustrated Catalogue" seedsman, James Vick, has just issued his annual "Illustrated Catalogue" and "Guide Book," which are of interest to every farmer, in fact, to every class of persons living in the country. Mr. Vick's publications have always been signally well printed; but this year they seem to be more handsomely executed than heretofore. They contain useful information for vegetable growers, flower raisers, and amateur farmers. Coming first among the list before us, the largest, handsomest, and most expensively executed is the "Flower Vegetable and Garden," a book of 165 pages, full of engravings, some of which are full-page colored chromes of fruits and flowers. The next in importance is the "Illustrated Catalogue of Seeds and Bulbs," and then the "Floral Guide." These three distinct publications can be had of the publisher for 75 cents; and we know of no other way of obtaining so much practical knowledge and information for so small a sum as is afforded in these publications.

EVERY MAN HIS OWN LAWYER.—A new edition, revised and improved,

EVERY MAN HIS OWN LAWYER. - A new edition, revised and impr EVERY MAN HIS OWN LAWYER.—A new edition, revised and improved, of Wells "Lawyer," comprising forms for drawing legal papers of all kinds and embracing a synopsis of the leading statutes existing in each State, has just been issued. The original edition of this work, and the several subsequent ones, have aggregated an enormous sale, and are to be found in a great many offices and households throughout the country. But the lapse of time has wrought such changes in the statutes of various States that the author has found it desirable to revise the whole book. The professional man, the farmer, the mechanic, the manufacturer—in fact, all classes of the community—will find the work useful for reference, and of great assistance in drawing deeds, making transfers of property, granting powers of attorney, or conferring licences, and a handy and reliable adviser, saving lawyers' fees to the possessor and teaching him his legal rights. The book is printed in both English and German. The price for English edition, by mail, is \$2.25; for the German edition, \$2.50. Sold by the author and publisher, J. G. Wells, No. 1 Great Jones street, New York city. ublisher, J. G. Wells, No. 1 Great Jones street, New York city

### Recent American and Foreign Latents.

#### Notice to Patentees.

Inventors who are desirous of disposing of their patents would find it greatly to their advantage to have them illustrated in the Scientific American. We are prepared to get up first-class wood englayings of inventions of merit, and publish them in the Scientific American on very

We shall be pleased to make estimates as to cost of engravings on receipt

#### NEW MISCELLANEOUS INVENTIONS

#### IMPROVED LAST.

that the shoe or boot will have its full intended size. The block is wholly within the last, having no projecting part to come in contact with the upper while upon the last; and the last and block are kept together, exept when being removed from the boot or shoe, so that the block ca come lost, and no time will be wasted in looking for and sorting out the blocks of the lasts to be used.

#### IMPROVED WEIGHING SCALES.

Hosea Willard, Vergennes, Vt.-This invention is designed to improve the lever and beam scale for which letters patent have heretofore been granted to the same inventor under date of July 25, 1876, so that the construction of the same is simplified, and the gross or net weight taken in quick and perfect manner. This improved scale is used advantageously for weighing coal from boats, and other purposes, as the scale may be applied to the hoisting apparatus, and go with the bucket to the place of deposit, the indicator regulating the loading of the bucket, and determining thus the weight of a boat load with great facility, and without loss of time

#### IMPROVED BRIDLE ATTACHMENT

IMPROVED BRIDLE ATTACHMENT.

Seton S. Cummings, Turner's Point, Tex., assignor of one third his right to Walker C. Stevenson, of same place.—This bridle is intended for training and taming horses; and it consists in the combination of brace and guide reins, neck and crupper straps, sureingle, and collar. A brace rein buckles into the bir rings, and runs through a ring attached to a strap that is secured to the neck strap, and is finally secured to a ring that is attached to the sureingle by means of loops. The martingale is buckled into the bit rings, and passes through a loop in the front and lower part of the collar strap, and is fastened to the lower portion of the sureingle. All of the straps are duplicated, both sides being exactly alike; and they are provided with backles or other convenient means for lengthening and shortening, to meet the requirements for horses of different sizes, and for the purpose of adjustment for different positions of the same animal.

#### IMPROVED CORSET.

Mrs. Maggie M. Harriman, Kansas City, Mo.—This improvement relates to the form and manner of cutting the first gores, to the shape of the sides of the body or waist of the corset, and to the conjunction of short bones with a quilted portion on the back of the corset, whereby it is rendered more elastic, easy, and durable in wear, and adapted for use as a dress

#### IMPROVED APPARATUS FOR PICKLING SHEET IRON.

John D. Grey, Baltimore, Md.—The ordinary or old process of removing John B. Grey, Bailmore, Ma. I have sheets in a tank containing dilute sulphuric acid. They are placed vertical, or nearly so, with their sides in contact. By this improved apparatus, the sheets are conveyed slowly through the tank, upon endless chains, thus saving much labor in handling, lessening the time required for pickling, and enabling the acid to act upon

#### NEW MECHANICAL AND ENGINEERING INVENTIONS.

#### IMPROVED SAW-FILING MACHINE.

Samuel V. Pattillo, Greenville, Ala., assignor to himself and Frank J. Kohn, of same place.—This is an improved filing machine by which the gin saws may be quickly, uniformly, and effectively sharpened. The machine is operated by adjusting, first, the file vertically to one saw after the other by means of the center screw post and hand wheel, and filing the teeth of each saw at one side. The saw cylinder is next taken out of the centers and reversed, and the machine adjusted for left hand filing when the same operation of sharpening the teeth of each saw is performed as before, and thus a rapidly working and very effective filing machine for gin saws is obtained that accomplishes the work in better, speedier, and ore uniform manner than by hand.

#### IMPROVED DYNAMO-ELECTRIC MACHINE.

Diendonneé F. J. Loutin, Paris, France.—This invention consists, first, in combining a magneto-electric machine, in which the induced magnets are stationary and the inducing magnets movable, with a dynamo-electric device for producing currents invariable in direction, for the purpose of exciting the aforesaid magneto-electric machine; and, secondly, in increasing the length of cores of the stationary inducing electro-magnets of the conduction and the production are not provided in direction, so as to permit employed for producing currents invariable in direction, so as to permit one or more wires to be placed thereon, from which alternate currents in opposite directions may be taken, by which arrangement currents invariable in direction are obtained from the induced magnets of the wheel, and also alternate currents in opposite directions from the additional coils upon the lengthened inducing magnets, without the use of collectors or commu-

#### IMPROVED WRENCH.

James Shepard, Angola, Ind.-This wrench is easily and quickly operated, as the turning of the handle moves both jaws, the same admitting to ated, as the turning of the nande moves onto Jawe, the same animony of the opened wider, to be applicable to larger burs, while the length and leverage is increased jointly therewith. It has a handle with exterior and interior screw threads, that move jointly the jaws having intermeshing threads, the outer jaw being guided in an oblong recess of the inner jaw.

William T. Burrows, Nashua, Iowa,-The shaft of this wind wheel is so pivoted to the head of the tail vane that, in turning out of the wind under the influence of great force, the wheel will swing up an incline, whereby its own tendency to swing back down the incline is the means of keeping the wheel in the wind; and, in combination with a wheel in this arrangement, it is proposed to arrange a vertical vane behind the wheel on a pivoted bar, and connected to the vibrating wheel frame, to pull the wheel up the incline, in order that it will swing out of the wind more easily, and the lever of this vane will be weighted to regulate its action, to accommodate the wheel in so swinging out of the wind.

#### IMPROVED ORE FEEDER FOR QUARTZ MILLS,

George A. Church, Nevada City, Cal., assignor to himself and Edward L. Montgomery, of same place.—This is an improved device for feeding ore to the mortars in quartz mills, so constructed as to feed the ore to the mortar only as it is wanted, which will feed dry and wet ore with equal facility, which will not allow soft running stuff to run through and fill the mortar, and which will not impair the effect of the blow of the stamp by

#### IMPROVED RELIEF AND SAFETY STOP VALVE

Charles P. Wiggins, St. Louis, Mo .- The object of this invention is to prevent accidents from carelessly closing the feed pipe while the pump is in motion, and it is so constructed as to always leave an open discharge. It consists in a relief or safety stop valve, formed of the shell provided with an inlet, two outlets, and two valve seats, and the double valve, so arranged that it can close only one outlet at a time, to adapt it to be interposed between the boiler and the check valve of the pump discharge pipe.

## IMPROVED HOISTING MACHINE.

Daniel H. Merritt, Marquette, Mich.—This is an improved hoisting ma-chine of considerable power, operated by a friction gearing at varying mo-tion, and capable of being stopped at any moment, to support the load to be hoisted, by a superior brake arrangement; and it consists of a hoisting er by eccentric sieeves with slotted arms, connecting rods, and a worm and toothed segment gear. The brake is applied by a similar grar to the other end of the drum, capable of adjustment to wear, being taken off by a brake shoe and supporting arm at the lower end.

### IMPROVED CAR COUPLING.

well, West Sparts, N. Y.—This invention is an improvement. class of car couplings which are automatic in their operation. The rement relates particularly to a device which acts as a trigger to sup-

tion than with the common treadle. It consists of two treadles, that are arranged in adjustable manner on the laterally swinging treadle bar, that arranged in adjustable manner on the laterally swinging treadle bar, that turns by its crosspiece in suitable bearings. The treadles are pivoted longitudinally and laterally, to adapt themselves to the position of the feet. The compound pivots of the treadles renders the motion of the same natural and easy, so as not to fatigue the worker as much as where the feet and ankles alone do the work. The feet do not change their relative positions to the legs by the adjustment of the treadles to their position, so that there is no arranged when the subject of the readles are the position. is no strain upon the ankle joints, but only upon the knee and thigh cints, which can perform more labor with greater case, on account of

#### NEW WOODWORKING AND HOUSE AND CARRIAGE BUILDING INVENTIONS.

#### IMPROVED AUTOMATIC WAGON BRAKE.

Charles T. Warren, Atlanta, Ga.—This improved brake for vehicles is so constructed that it will be applied to the wheels by the operation of holding back, and at the same time will allow the vehicle to be backed without its being thrown into action. The construction is simple and ingenious, rendering the device excellently adapted to its purpose.

#### IMPROVED DUMPING WAGON.

Robert A. Reed, Hoboken, N. J.-This is an improved device for attachment to trucks, cars, wagons, carts, and other vehicles, to enable their loads to be readily dumped. By the construction, by turning the shaft in one direction the forward end of the body or box will be raised to dump the load; and by turning it in the other direction, the body or box will be drawn back into a horizontal position.

#### IMPROVED MITERING MACHINE.

Josiah H. Mosher and John Pennington, Pewamo, Mich.—This improved nitering machine is for use in the manufacture of picture frames, moulded frames, and for the cutting and putting together of frames on any desired angle and length. It consists of a basepiece with graduated guide rails, carrying sliding frame supports with adjustable saw guides secured thereto. The mouldings are first cut at the required miter, and then brought to a perfect joint by running the saw through the joint of the mouldings while they are firmly clamped together. They are then fastened by glue and nails, and thereby two corners of the frame connected in an easy, quick, and effective manner. The mitering and jointing of frames and mouldings is thus accomplished by a simple, accurate, and readily operated

#### IMPROVED SINK.

Benjamin Wallace, New York city.—This is an improvement on the sinks used in kitchens, tenement houses, etc., by which the rotting of the sur-rounding woodwork by the ruuning or splashing over of the water is pre-vented, a more effective and readily changed strainer is obtained, and a tight joint between sink spout and conducting pipe, to avoid leakage, is formed. It consists of a sink with side and back guards extended above the horizontal flanges or seats

William De Courcy May, Baltimore, Md.—This screen is shaped and folds like a lady's fan. It is attached to the side wall of the car, and may be extended and held open in a vertical plane, at right angles to said wall to prevent air currents from the open windows striking directly upon the passengers occupying the contiguous seats. The fan may be locked, by a catch, in the open or closed position, and constitutes a desirable as well as ornamental appendage of the car.

#### IMPROVED THILL COUPLING.

Benjamin P. Morrison, Abingdon, Va.—This thill coupling retains the shafts in strong and safe manner on the axle without a detachable bolt, avoids rattling, and allows the ready taking off and replacing of the shafts or poles when the vehicle is placed in the carriage house. It consists of a hook-shaped shaft head, that is locked to a cross bolt, with central flat echook-shaped shaft head, that is locked to a cross bolt, with central flat eccentric part swinging in the ears of the axle clip and entering the recess of its shaft head. The hook-shaped end of the shaft head is first introduced into the ears of the clip while the front end of shaft is resting on the cars of the clip while the front end of shaft is resting on the ground, and the flange of cross bolt hanging down. The shaft is then raised as nearly as possible to the perpendicular, so that the shaft head may pass down between ears far enough for the flange of bolt to be swung into the opening or recess in shaft head. The shaft is then lifted in upward direction until the bottom or rear part of recess is brought in contact with flange of bolt, when the shaft may be swung down to the ground. A thin strip of leather is interposed between the flange of bolt and shaft head to form a tight fitting of the parts, and prevent ratiling. The shaft cannot become detached when in use, has no nuts to work off or bolts to be taken off in attaching and detaching, and forms a simple and effective device for off in attaching and detaching, and forms a simple and effective device for quickly taking off and applying the shafts or poles.

#### IMPROVED COMBINED FREIGHT AND STOCK CAR.

Jones R. Maitland, Hot Springs, Ark.—This consists of a freight car, with jointly-eliding upper and lower sections, that either close or open the upper and lower openings of the car. The upper sections are guided by friction rollers on strips, and are moved in division casings with inclined bottom rails, having suitable openings for the shedding of the entering

be no sale drait, and to consider the considering with a side thill, whiffletree, and running gear of a wagon. The effect of the arrangement is to take the draft from the rear axle, the pole being merely used for holdback and steerage purposes. The vehicle is thus made to run more steady, with better

#### NEW AGRICULTURAL INVENTIONS.

#### IMPROVED ANIMAL POKE.

IMPROVED INVENTIONS.

Benjamin D. Watson, Durant, Miss., assignor to himself and James C.

Watson, of same place.—The object of this invention is to provide a poke that shall prevent animals from jumping over or destroying fences. A saddle is concaved to fit the under side of the body of the horse, and secured in place by a strap that passes over the horse's back. A mortise is made in that class of sewing machines and other treadles that are worked by the alternating raising and lowering of the feet and legs in place of the forward or backward motion of the feet, so as to remove all etrain from the ankles, and give the operator more power with less exer-

legs of the horse, and the latter is connected with a headstall by a strap. When the horse attempts to jump, the raising of the head or striking the second arm into the fence or other object presses the point through the aperture of the spring into the chest of the horse

#### IMPROVED SEED PLANTER.

Harvey J. Robinson, Carpenteria, Cal.-This is an improved machine for planting potatoes, corn, and other seeds, so constructed as to plant the seed so deep as to be beneath the dry soil so that it may have sufficient moisture to make it grow, which will prevent the moist and dry soil from becoming mixed, and which will cut off any weeds that may be growing spon the land being or to be planted.

#### IMPROVED HORSE HAY FORK.

IMPROVED HORSE HAY FORK.

Peter Grant, Clinton, Ontario, assignor to himself and John R. Grant, Brussels, Canada.—This fork is to be used for loading and unloading hay and other similar substances by means of horse power. It consists of a central tubular tine and lateral tines. A tubular plunger fits into the central tine, and is provided at its upper end with an eye or hook, and is plugged at its lower end, and provided with ears, between which barbs are pivoted. A spring is clamped to the tine by a band and screw, and is provided with a catch pin, which passes through a disengaging lever and side of the central tine into a hole in the plunger. The lever rests under the spring, and is held in place by the catch pin. The free end of this lever is bent upward, and provided with a small pulley. A key passes through a mortise in the central tine and through a slot in the plunger, for limiting the motion of the said plunger. The end of the key is bent over the front of the central tine, and is formed into an eye for attaching the disengaging cord which runs over the pulley. cord which runs over the pulley.

#### IMPROVED PLOW.

John Preston, Millford, Ky.—This plow is intended to be used for laying off or marking land, and for making hills for tobacco, cabbages, and other kinds of plants to be transplanted, for covering corn, and as a shovel plow. It consists in the combination of a curved beam, provided with a plow plate and a rigid perforated bar, a slotted beam, a standard, provided with the square plow and the roller, and handles. In using the plow for preparing the ground for transplanting plants, the shovel plow opens a furrow, along which the square plow follows, pushing the loose soil before it. At the point where each plant is to be set out the plow handles are raised, which causes the square plow to leave and pass over the soil collected before it. As the square plow is again dropped to the ground, the roller presses upon the little heap of soil left by the square plow and flattens and smooths it, ready to receive the plants. For covering seed, the beam is smooths it, ready to receive the plants. For covering seed, the beam is detached, the square plow is drawn along the furrow, and is raised by the handles at each hill. To adjust the machine for use as a shovel plow, the beam and the square plow are detached, and the shovel plow plate is attached to the standard.

#### IMPROVED CLEARING ATTACHMENT FOR PLOWS.

Jonathan F. Dock, Elkhart, Ind.—This invention consists of a frame bolted to the plow beam, and carrying a serrated roller, that revolves on a vertical axis above the upper edge of the plowshare, and a jointed hook, that projects diagonally from the said frame, for drawing stubble, weeds, etc., into the furrow as it is turned. The frame is secured to the plow beam by a bolt that passes through a slotted arm projecting from the frame. The advancing end of the lower portion of the frame is pointed, so that it may readily pass through stubble and weeds. The roller is grooved spirally in opposite directions, forming diamond-shaped projections, which engage with the surface of the earth as it is turned up by the plowshare, and insure its rotation. This roller assists in turning the furrow, and also rolls the weeds under. The hook is drawn along upon the surface of the ground, and draws in the stubble and weeds as the furrow is turned. The spring permits it to follow the inequalities of the ground. Jonathan F. Dock, Elkhart, Ind.-This invention consists of a frame

#### IMPROVED SCYTHE SNATH FASTENING.

Miles Smith, Springfield, Vt.—This invention is an improvement upon the patent granted the same inventor January 16, 1877, for a similar inven-tion, in which the tang or toe of the scythe blade was contained in a socket plate arranged to swing so as to give the desired adjustment to the scythe blade, and which socket plate was held to its adjustment by a serwe bolt.

Orren R. Smith, Raleigh, N. C.—The chief feature of this invention consists of two or more series of pickers formed of flexible spines or toothed rods depending vertically from pivoted bars arranged horizontally, but vibrating in vertical planes, successively. The said pickers strip the cotton from the balls and by their inter-action carry it up and deliver it to a carrier, by which it is conveyed to a receptacle in rear of the pickers.

#### IMPROVED DITCHING MACHINE.

bottom rails, having suitable openings for the shedding of the entering rain. When stock is transported, the sections are thrown open and locked by spring bolts. When freight is to be shipped, the sections are closed in similar manner, providing thus a stock or freight car, as required by the service of the road.

IMPROVED CENTER-DRAFT SIDE THILL.

Conrad H. Matthlessen, Odell, IB.—The object of this invention is to construct wagons provided with side thills in such a way that there may be no side draft; and it consists in the combination of a lever, wire rope, keeper, palley, wire rope or rod, and spring, with a side thill, whiffletree,

#### NEW TEXTILE INVENTION.

#### IMPROVED LOOM SHUTTLE.

Ezra W. Marble, Wilkinsonville, Mass.—This improved shuttle is so custructed that the cop may be placed upon the spindle without having sinterior snarled, as is the case when the ordinary spindle is used, thus IMPROVED CORN PLANTER.

George Tatlock and Stanford Newby, New Philadelphia, Ind.—This is an improved machine for planting corn, which opens a furrow to receive the seed, drops the seed at regular distances apart, and covers it, and is so constructed that the planting device can be detached and the rest of the machine used as a plow or cultivator, by detaching the side bars, the whiel is made to fit a round hole with a side groove at the bottom, to accommotive derivative of the plow beam. The seed is received from a dropping cylinder and conducted to the ground by a spout, which passes down through holes in the beam and standard.

IMPROVED ANIMAL NOW.

#### Business and Personal.

The Charge for Insertion under this head is One Dollar a line for each insertion. If the Notice exceeds four lines, One Dollar and a Half per line will be charged.

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Hydraulic Presses and Jacks, new and second hand. Lathes and Machinery for Polishing and Buffing metals. E. Lyon & Co., 470 Grand St., N. Y.

Solid Emery Vulcanite Wheels-The Solid Original Emery Wheel—other kinds imitations and inferior. Caution.—Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. The best is the cheapest. New York Belting and Packing Company, 37 and 38 Park Row, N. Y.

Steel Castings from one lb, to five thousand lbs. In-valuable for strength and durability. Circulars free-Pittsburgh Steel Casting Co., Pittsburgh, Pa.

For Solid Wrought iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa., for

Shingle Heading, and Stave Machine. See advertisement of Trevor & Co., Lockport, N. Y.

Hand Fire Engines, Lift and Force Pumps for fire and all other purposes. Address Bumsey & Co., Seneca Falls, N. Y., U. S. A.

nial medal. Send for book. Lesley, 226 W. 23d St., N. Y Etterich's Screw Cutting Tools are in great demand.

Catalogue free. Frasse & Co., 62 Chatham St., N. Y. Patent Scroll and Band Saws. Best and cheapest in Cordesman, Egan & Co., Cincinnati, O.

Best Glass Ollers. Cody & Ruthven, Cincinnati, O.



J. S. will find directions for making lard oil on p. 283, vol. 30,-H. C. W. should read our articles etc., with nickel by the process described on p. 235, vol. 33.—O. E. will find directions for making oil of pepper-mint on p. 219, vol. 31.—E. O. T. will find an excellent recipe for cement for mending roofs on p. 187, vol. 35. J. B. will find a recipe for tough glue on p. 43, vol. 32,-D. A. G. will find directions for making impression paper on p. 878, vol. 28.-T. S. L. can remove paint spots | engine any advantage or economy other than shortness | heat to boil away 100 gallons water in vacuo than under | castings? A. Yes. 2. If the magnet cores are screwed

from glass by following the directions on p. 235, vol. 36. of stroke over a single cylinder sufficiently long to sefrom glass by following the directions on p. 235, vol. 36, —J. T. S. will find a description of the Gatling gun on p. 143, vol. 26.—A. C. will find a description of an hydraulic press on p. 315, vol. 35.—A. H. D. will find a description of the nitrate of silver process of making mirrors on p. 267, vol. 31.—D. S. M. will find directions for kalsomining on p. 351, vol. 24.—P. A. N. does not send sufficient data.—R. F. I. will find directions for building an ice house on p. 251, vol. 31.—E. B., C. F. Q., J. W. B. N. C., G. P., R. K. B., J. F. P., W. H., J. P., and others, who ask us to recommend books on industrial and scientific subjects, should address the booksellers who advertise in our columns, all of whom are trustworthy firms, for catalogues. firms, for catalogues

(1) O. C. K., of Leipsic, Germany, says: To make lead pipes nearly harmless, as regards the poisonous properties of the lead salts soluble in water, fill the pipes for a short time with dilute sulphuric acid (80<sub>4</sub>H<sub>2</sub>+10 or 20 H<sub>2</sub>O). The pipes will become covered with a thin coating of sulphate of lead (80<sub>4</sub>Pb), which is far more insoluble in water than the oxyhydrate of lead (Pb OH<sub>2</sub>) generally formed.

(2) A. G. says: I have a rough chamois skin leather bag, into which, by some mistake or other, there came some English vermilion, dry. How could I clean it out? A. Vermilion is a compound of mere with sulphur, and there is no solvent for it that would not damage the materials of the bag. Remove as much of it as you can with a stiff brush, and then cause an energetic stream of water to impinge upon the discolored urface, so as to mechanically carry off the particles of

(3) G. B. S. asks: 1. Will tin (old cans, Steam Yachts for sale, new, 14 feet long, 4 feet beam, 1 h. p., \$335; 21 feet long, 4 feet beam, 1 h. p., \$335; 21 feet long, 5 feet beam, 2 h. p., \$425. Shipping weights 450, 800, and 1,200 lbs. Will carry comfortably 4, 8, and 12 persons. Send for particulars. S. C. Forsaith & Co., Manchester, N. H.

(4) W. M. M. says: I have a magic lantern, and want to know what kind of oil gives the best light for it. A. Kerosene gives as good a light as any, and better than most others.

(5) C. M. asks: What can be applied as a (a) C. Al. asks: What can be applied a depllatory on horses, destroying the pigmentary granules yet not destroying the life of the hair? The object in view is to brand colored horses with a white brand. A. This is not practicable. The color of the hair above the cuticle may be bleached by the application of chlorater and the property of the propert ine water or nitro-muriatic acid (aqua regia). It is not probable, however, that the action of these will be rapid

(6) C. E. H. says: Four years ago I had in a mill an upright shaft of eight inches diameter which, a mill an upright shaft of eight inches diameter which, with attached gearing, weighed several thousand pounds. The toe on which it turned commenced cutting badly. It was impossible to remove the toe. Washers of steel raised the shaft too high out of the step, wore out rapidly, and did not work thoroughly well. I went to a number of machine shops for advice. One told me to grind it out with emery; another said my only course was to take down the shaft and send it by rail to the shop, and none could give me any speedy and economiwas to take down the shart and send it by ran to the shop, and none could give me any speedy and economi-cal cure for the trouble. At length I met the right man, who told me to raise the shaft and put under the toe (in the step) an old-fashioned large-sized copper cent. This I did, and the heating and cutting ceased at once and the difficulty was permanently overcome. Since then I have put small cents in the steps of millstone spindles and always with good effect. The grooves filled up with the copper, and the toe looked as though it were copperplated and burnished. I even got to intro-ducing a small copper cent under each new spindle, and their that we do not revented outling. think that so doing prevented cutting.

(7) A. J. F. asks: How can I set the lenses of an eyepiece to a telescope? It is composed of two plano-convex lenses. A. The Huyghenian eye lens is one third the focus of the field lens, and is placed its own focal length with the focus of the latter.

(8) A. L. S. says: I learn from tables on the heat of water with steam, that 60 lbs. pressure equals 292.6° Fah. Is this the degree of heat under any and all circumstances? A. This is for fresh water. The temperature changes, if the water contains impurities.

(9) G. W. K. says: I have tan vats which have not been used for some time. I keep them full of water to preserve them. How shall I keep mosquitoes from breeding in them? A. Cover them tightly.

(10) E. C. H. says: I wish to fill up a low place in a lot with a mixture of sand and gravel. How much will it settle after leveling it off I foot deep with no packing? Surface of plot is a rich loam, subsoil a clay bottom. A. From 14 to 14.

What is the thinnest circular saw I can use 10-inches in diameter for sawing 2 inch white oak, saw running on 700 revolutions per minute with 2 horse power? A. One of No. 16 gauge, or about do of an inch thick.

(11) I. says: Nearly all lugs or supports riveted to steam hollers have three on each side, one of them in the middle of the boiler; so, if either end of the pport settles, the whole weight of the boller of water is hung by the middle. This is all wrong. There should be either two or four supports on each side of the boiler, the longest space between the two inside ones. Is not former course is pursued, except that common sense is

Why is it that persons at this period of mechanical science place tightening pulleys on the load line or pull-ing side of a belt? A. We do not know, but we are glad to call attention to these points again, as we have fre-

(12) G. H. A. says: I sometimes preserve eggs in lime water, and they keep well, but look limy after taking out of the solution, notwithstanding that I it out, leaving the lime behind. Is there anything that I can put in to remove what little lime stays in the water? A. We think filtering will answer the purpose, Place a piece of filtering paper in a funnel, and pour in

(13) C. S. O. asks: 1. Has the compound

cure an equal amount of expansion? A. It is claimed that the machinery can be made lighter, with the com-pound engine, for high grades of expansion. 2. Will highly volatile liquids give more power than water in an engine, from the same fuel? A. Not necessarily.

(14) G. S. C. asks: Could not hot air balloons be used for aerial navigation, if a light furnace were constructed which would constantly run a hot current into the balloon? A. It would be difficult to earry enough fuel for an extended voyage. Fire balloons have been used successfully for short trips.

(15) A. S. E. says: The centrifugal force on the sea board and that on the top of the highest mountain is considerable. The specific gravity is the same. Let a globe be turned rapidly, and water put on; it climbs to its greatest diameter, and files off. Two canals are cut at the same declivity, one north and the other south; the velocity is the same in both. Neither does this influence affect the wind. Please explain the law that counteracts this influence and produces the equilibrium? A. There is a slight difference in the effect of gravity at the different levels.

(16) C. G. V. P. says: Is it practicable to heat the passenger cars with the steam from the locomo-tive? If so, in what manner is the steam conducted from the boiler? It seems to be a failure in Europe, and some of my European friends ask me what the Scientific American thinks about it. A. It might be possible, but it would be necessary to increase the size and weight of locomotives. Steam pipes could be arranged in a similar manner to the air pipes used with continu-

(17) M. W. H. says: How many lbs. pressure can an ordinary horse exert, when doing its best? A. Between 300 and 400.

1. What is a high pressure engine and boiler? Is it not one that condenses its steam, and uses the water over again? A. In the common acceptation of the term, on, both out and inside? It is 3 feet in diameter and 10 feet high? A. Your data are insufficient.

1. How can phosphorus be made into solution for using on gan sights after night and other similar purposes? I dissolved some in hot olive oil, also in turpentine, but it settled and formed a hard body as soon as cooled, in both. What is the trouble? A. Probably the ingredients were not pure. 2. What is the coldest temperature in which phosphorus will glow or show light? perature in which phosphorus will glow or show light? . About 32° Fah.

(18) F. R. H. says: I have an iron tank 4 feet in diameter by 12 feet long, in which I put dead stock to be steamed out. This tank is supplied with steam from a portable boiler and engine. The steam dome is I foot high, and the pipe rises from the dome 134 feet in three turns, and goes 6 feet down into the tank in the bottom. When I turn on the steam to the tank the water blows from the boiler faster than I can pump it into the boiler, at the same time running the steam down. It has only begun acting so lately. Can you tell me how I can overcome this difficulty? A. It is not unlikely that your pump is out of order. You can regulate the amount of steam let into the tank, so that the pump will supply what is taken away.

(19) W. F. A. says: I have tried to bend basswood, but have failed. I gave it a long steaming, and it would break off short. Then I tried a short steaming, but it worked in the same way. Can you give me some information? A. It is very possible that the specimens you tried were not suitable. It may be that any kind of wood can be bent at pleasure, by a proper treatment, but the methods are not generally known. There is now for sale in this country bent-wood furniture, which is, we believe, manufactured abroad by a

(20) A. B. says: I saw in the Scientific AMERICAN, of January 20, an engraving of a new water velocipede. Please tell me if the two floats would be etter if they were of the shape of a triangle, and what should be the distance between the floats? How long, from end to end, and of what size should the paddle wheel be? What should be the thickness of the floats, and what would be the best material to make them, in case of stones or rocks in the river? A. We think the cigar shape is best for the floats. Their size depends on the load to be carried, and must be calculated for any particular case. Distance apart, 2 to 4 feet, according to capacity, will do. They could be made of light iron, for clear water, and of wood for rocky place

(21) F. W. B. asks: What power can I use to run a dental engine and a small polishing lathe head? I have tried water motors, but they fail. A. We think here are water motors in the market that will answer. There are also small steam and electric engines suitable

Earth now rotates in 86164'09 seconds, and  $\frac{86164'09}{2\times0'22}$ 

195,397 years ago earth rotated twice as fast as now. Am I wrong? I also find the following: "It therefore follows that she was rotating at about the same rapidity as tainly diminishing, the epoch of solidification canot be more than ten or twelve millions of years ago. he second statement, which is not very alarming to the not strike it to pieces with a hammer. present generation, even if true

(23) W. C. W. asks: How will a cast iron vertical boiler, 3 feet high and 15 inches in diameter, shell being 16 inch thick, with flat heads 34 inch thick, and firebox in base of boiler, with 15 tubes, as com think the wrought iron boiler is preferable on many accounts, and advise you not to use cast iron.

(24) W. H. P. asks: Will it require less

atmospheric pressure? Would there be a decided gain in the expense of fuel in thus evaporating water? A.
The amount of heat required would be a few per cent
less in the case of the vacuum.

(25) A. B. says: 1. We intend to put a siphon to draw the water from a part of mines, the height to which the water has to be lifted perpendicularly is 20 feet from the summit. There is 600 feet of tunnel with feet from the summit. There is 600 feet of tunnel with a grade towards the other end of 6 inches to the 160 feet. We can extend the pipes to a depth of 35 feet, so that the discharging end will be 18 feet below the suction end. Length of pipe in all will be 700 feet. Will it work? A. It will be necessary to have an air valve at the highest point, which must be opened occasionally or may be made automatic. 2. We intend to use 3 inch gas pipe for the siphon, but the present supply of water will probably run through a 1½ inch pipe, and the water will increase in quantity. Can we regulate the siphon so that the present supply of water will run in a continual stream through the 3 inch pipe by putting a stopcock on the discharging end and keeping it open ½ or ½ of the time—as the supply of water varies? A. Yes.

(26) A. A. H. asks: How can I remove

(26) A. A. H. asks: How can I remove (26) A. A. H. asks: How can I remove ink stains from fabrics, fingers, and paper without injuring the article stained? A. To remove ordinary ink (tanno-gallate of iron) stains, the following treatment is recommended: In many cases lemon juice will often prove efficacious. If this fails, try an aqueous solution of oxalic acid (1 part to 2 parts water) and rub well with a soft cloth. Or use a solution of chloride of tin (1 part to 3 parts water). Apply with a camel's hair brush, and to 3 parts water, or pure dilute muriatic acid (1 part to 10 parts water). Apply with a camel's hair brush, and then wash in cold water. Where the colors of the fabric are affected by the above treatment, moisten the spots with fresh milk and cover with fine salt. This should be done before washing. If the fabric is fine and delicate, the stained portions may be dipped in melted tailow and then pressed for some time between layers of warm pipeclay. Stains of indelible ink (made from nitrate of silver) may be removed by moistening them with a brush dipped in a strong aqueous solution high pressure engine is non-condensing. 2. What team pressure will a vat sustain, if made of 2 inch blank of oak, matched, and covered with heavy sheet fabric in water. The cyanide solution is very poison-

How can I gild book covers, picture frames, etc.? A. How can I gild book covers, picture frames, etc.? A. Fine gold leaf is used for ornamenting books. It is stamped in the covers by a press. On gilt picture frames gold leaf is also used, but in many instances the gold-like finish on these frames is produced by laying on first silver leaf, and then lacquering this with an alcoholic solution of orange shellac, to which is often added gum sandarac and dragon's blood, saffron, gam-

(27) J. W. S. says: Can you give me a good formula for making a fluid extract of annotto? A. Annotto is often adulterated with flour, soap, Venetian red, and red lead. Macerate it with twice its weight of alcohol for several hours and filter.

Please tell me how to make a good stenell ink, which contains no oily matter and will dry quickly? A. Rub up a quantity of lampblack in a mortar with enough of a strong, hot solution of dextrin in water to form a paste, and add a little alum water. Solution of soap is ometimes used in place of the dextrin and water,

(28) J. R. K. asks: By what process can I remove the silver from old mirror backs, so that it can be used again? A. If it is silvered, use nitric acid, and crystallize from the solution by evaporation in a small porcelain vessel. If the coating is an amalgam of tin and mercury, use mercury, and loosen the film by rubbing with a cloth.

I have some walnut furniture finished in shellac. It got wet in moving; and wherever the water touched it, it left a white spot. How can I remedy this? A. Rub the spots with a little oil mixed with Venice turpen-

Is arsenite of copper called Paris green? A. No. Ar-senite of copper is known as Scheele's green; Paris green is an aceto-arsenite of copper.

(29) G. J. H. asks: Is there any way to eparate tin and copper which have been melted together, so that the copper can be used again? A. Most of the tin may be burned out by prolonged exposure to the air at a high temperature. This is the only practical method we know of. Small quantities of the alloy may be dissevered by dissolving it in a slight excess of strong nitric acid. The insoluble oxide of tin will then settle to bottom of the vessel, when the copper solution may be decanted and the copper precipitated out as ox-ide with an excess of potassa, soda, or lime. This precipitate may be reconverted into metallic copper by first drying it thoroughly, and then mixing it in a crucible with powdered charcoal, and exposing to a high temperature. The tin may be recovered in a similar way

(30) W. B. M. says: I want to build a tank 48 inches deep by 48 inches wide by 96 inches long, for boiling linseed oil with steam. What amount of pipe or the purpose.

(22) S. N. M. says: 1. I read that the earth's ing that amount of oil? A. This can best be determined rotation is retarded 22 seconds a century = 0.22 seconds a by experiment. It may require 150 to 200 feet of inch eration. There are no accurate data on the subject.

(31) W. B. asks: Is there any possible way to get the turpentine taste out of rosin? A. Pulverize the rosin and boil it for some time with a quantity of water; then dry, and fuse it.

(32) O. E. says: I will advise R. L. D., who asks how to harden an eggshell, to lay the egg in vinecorrect. The assumption is for 0°22 seconds a year can stretch it like a piece of rubber. Lay it in a strong at present. We presume the article gives reasons for solution of saltpeter for two weeks, and then you can

> (33) A. J. J. asks: How can I make an indelible mixture of nitrate of silver, using oil? A. You may make an emulsion of the nitrate in the oil by rubbing them up together in a mortar. It is better to use glycerin instead of oil. Mordant with a strong solution

> (34) H. E. W. asks: 1. In the manufacture of electric annunciators, will malleable iron castings answer as well for frames for the magnets, etc., as brass

Keys, stock for th

or heard of such a device. 2. Could such a speed be advantageously applied, for instance in blowing a steam fog horn for the Signal Service, or for other purposes, provided the machine giving the motion was not too expensive? A. It might be usefully applied to numerous cases, if cheap, simple, and powerful.

(36) A. M. W. says, in reply to D. W.'s query as to his singular phenomenon: This does not appear to me at all singular. It is very evident that the bearing, or step, had become dry. It is a common occurrence, where steel runs in or on steel, that the bearing will, if allowed to get dry, become heated to such a degree that the temper is lost, and the surfaces get to cutting and almost weld together. The statement that the plate was soft then, even if it had once been hardened. D. W. was soft then, even if it had once been hardened. D. W. says that sufficient oil was found above the plate collar, says that sufficient oil was found above the plate collar, but he does not say that there was oil on the plate where it was most needed. In my experience, I have never known hardened steel to cut or grind together whem properly lubricated, and I think it impossible to produce that effect except by a pressure that would expel every particle of the inbricant. Two hardened steel surfaces may be ground together when dry without losing the temper; but they would not adhere with the tenacity that D. W. describes. It is possible that the time taken to raise both stones gave the spindle and plate opportunity to both stones gave the spindle and plate opportunity to give off the heat to the cast foot and bed. In my opinion, the construction of the oval end spindle would have a tendency to run dry even under common lubrication, as tendency to run dry even under common lubrication, as it would only bear on a small part of the end, which might, with the weight of the stone, force it dry. Hardened steel bearings do not often give any notice of being dry, except by refusing to do duty, a very few revolutions being sufficient to announce the fact and ruin the bearing. I would suggest to D. W. that he make his spindle so that its end rests its whole surface on the step with a hole in the latter opposite the center of the spindle. The spindle should be made like a cup, so as to form a reservoir for the old, and so deen that the rad of the spindle shall be immersed.

(37) J. S. B. says: I have found a specimen of tantalite. Can you tell me anything about this rare mineral? It is said to consist of tantalic acid and iron, and is valuable, especially when found in crystallized and is valuable, especially when found in crystallized forms. May we expect to find it in veins or beds, or on high or low lands? A. Tantalite is Fe O, Mn O, TaO<sub>a</sub>, with sometimes oxide of the replacing part of the ferrous oxide. Some specimens are nearly destitute of manganese and some contain oxide of copper and lime. Its luster is nearly pure metallic, somewhat adamantine; its color is iron black, and streak reddish brown to black. It is opaque and brittle, and its hardness varies from 6 to 6.5. Its specific gravity is from 7 to 8. It is confined mostly to albite or oligoclase granite, and is neually associated with beryl. It is also found associated with gigantolite in albitic granite, and with lepidoated with gigantolite in albitic granite, and with lepidolite, black tourmaline, and colorless beryl. The name is usually extended to the American mineral columbite, the average analysis of which gives Si  ${\rm O_2}$  (80°60), Fe O (15°57), Mn O (5°0), Sn  ${\rm O_2}$  (a trace).

(38) T. McC. says: 1. I am building a small (65) I. McC. Says: I. I am building a small horizontal steam engine, with 2 inches bore and 4 inches stroke. What size of boiler would I need for it, and what should be the thickness of the iron? A. Make it 15 inches in diameter, 24 inches high, of 3/6 inch iron, for 60 lbs. pressure. 2. What would be the best speed to run it at in order to get the most power? A. You may run it at 250 revolutions a minute. 3. Could I make a cylinder of an engine with 2 inches bore and 4 inches stroke with Babbitt metal, that would stand the steam pressure as well as brass or iron? A. No. pressure as well as brass or iron? A. No.

(39) H. P. S. says, in reply to A. B.'s questions as to the violin: There are two or three different tools with which the grooves are cut. One of the best I ever used or saw, I constructed myself; but it cannot I ever used or saw, I constructed myself; but it cannot well be described in a limited space or without illustrations. With it a perfect groove can be cut around a violin plate in half an hour. A perfect groove cannot be made without a tool well adapted to the purpose. The threads mentioned by A. B. are known as purfiing, and consist of a thin slip of white holly wood between two similar slips of ebony, and are glued into the groove before the plate receives its final finish. Staining is, in most cases, done upon the wood, with thin, transparent dyes of different composition, and varnish laid on over that in the ordinary manner; but the technicalities of that in the ordinary manner; but the technicalities of this portion of the subject are too numerous for treat-ment in brief space. See Business and Personal col-

(40) D. H. M. says, in reply to D. W.'s query as to the welding of his mill spindle: I sugges that the mill had been in use long enough to wear the lower end of the spindle to such a nice fit on the step that no oil could get under it, which caused friction sufficient to produce heat enough to weld it, and as it was done suddenly, the heat-did not extend far in either direction, and the cold metal in connection with it soon cooled it down again. While the oil that it was covered with answered in the place of borax or other welding preparation, and at the same time excluded the atmosphere so that no change of color of the heated parts took place. I have seen a hardened steel gudgeon that was in the lower end of a water wheel shaft welded to the step when it was three feet under water. The force the step when it was three feet under water. The force of the wheel twisted it off a little above where it was welded; and when it was taken out the piece could not

directly to the mallcable iron frame, without a connect- in diameter) about 314 inches. It was twisted off about directly to the malleable iron frame, without a connecting piece of iron, will it answer as well, the malleable iron setting as the connecting piece? A. Yes. Which is cheaper, to cast small articles in brass, or to cut them with dies? A. Castings will probably be found cheaper.

(35) W. P. E. asks: 1. Have you any knowledge of a speed of 23,000 revolutions per minute having been obtained by a single motion, without gearing of any kind? A. We do not remember having seen or heard of such a device. 2. Could such a speed be perly lubricated, we have no grinding or welding if they are proportioned to the work they have to do. In the are proportioned to the work they have to do. In the above cases, the person in charge of them said there was plenty of oil in the pots. It often happens that the pas-sage ways get stopped up and the oil fails to reach the parts, and the result is that they grind together almost

(42) M. D. L. says: We desire to manufacture for our own use in large quantities, carbon plates for batteries, and carbons for electric lamps, of larges size and greater length than we can find in the market. What mixture of materials secures best results? What degree of compression is required? How is compression applied? -Should the mixture be heated while under compression? What kind of mould is used? How can we prevent the carbon from adhering to sides of mould!
A. In his work on "Electricity and the Electric Telegraph," Prescott says: "The fine dust of coke and coke tax coal is first put into a close fron mould of the shape required for the carbon and exposed to the heat of the furnace. When taken out, the burned mass is porous and unit for use, but by repeatedly soaking it in thick syrup of gas tar and reheating it, it at length acquires the necessary solidity and conducting power.

(43) R. J. J. asks: How can I make a galvanic machine for giving shocks from the wire of the telegraph sounder? A. You can get a pretty strong shock from an ordinary telegraph relay, if you have one and do not want to incur the expense of a special apparatus. The connections are made in the following man ner: The relay is joined up in circuit with a battery and mechanical vibrator for interrupting the circuit, and two wires with handles, to be held when taking the shock. are connected to the binding screws of the relay's he lices, one wire to each screw,

(44) H. A. H. says: I have a glass jar, about two feet of insulated wire, some blue vitriol and some sulphate of zinc. Please tell me what more I want to make a battery with? A. Get a copper plate, attach the wire to it, and place it on the bottom of the jar with the wire sticking our. Fill the jar about two thirds full with a weak solution of sulphate of zinc and water, and suspend a zinc casting, provided with a terminal wire, from the top of the jar; let the zinc just dip below the surface of the solution. Now drop a few crystals of blue vitriol on the copper plate and join the wires for a short time, when the battery will be ready for action.

MINERALS, ETC .- Specimens have been re ceived from the following correspondents, and examined, with the result stated:

Will J. M. P. send us a specimen of the residue from his limestone water ?-G. S. A.-The piece of rock contains titaniferous iron. It would require a quantitative analysis to determine all of the other constituents. It analysis to determine all of the other constituents. It also contains a little arkansite—titanic acid. The pieces of metal consist apparently of the iron from your ladle, together with some titanic acid.—J. Z.—So far as we can discover, the segar contains only very strong tobacco. The odor is due to certain essential oils peculiar to tobacco, and canno: well be imitated.—G. H. P.—It is a variety of mica called muscovite, consisting of potash, alumina, and silicic acid. It is not valuable.—B. F. C.—It consists principally of carbonate of soda. We do not see that it would be likely to prove of soda. We do not see that it would be likely to prove very efficacious as a scale preventive. It will not injure the iron.—We have received some minerals in a small pasteboard box without a name on it. No, 1 is chlorite, composed of oxide of iron, magnesia, alumina, and slica. No. 2 is chondrodite—a silicate and fluoride of magnesium. No. 3 is spinel—magnesia and alumina.

D. F. H. asks: How is the tubing of brass band instruments formed, and how are the dents re moved from the same?—D. S. says: I have made a few wooden organ pipes, but they do not give more than whistling sound. Can any one give me the proportion for a middle C?

#### COMMUNICATIONS RECEIVED.

The Editor of the Scientific American acknowledges, with much pleasure, the receipt of original papers and on Spiral Springs. By J. T. G.
On Man's History. By J. E. W.
On Mechanical Science. By E. B.
On Kerosene Oil for the Hair. By G. H. S.

On the Origin of Solar Light. By G. P. H. On Canceling Postage Stamps. By H. D. M. Also inquiries and answers from the following:

H. P. G.—S.—T. A.—G. H.—W. B.—P. M. G.—J. M X. Y. Z.-J. D. H.-W. W.-F. C.-H. R.-G. McC

#### HINTS TO CORRESPONDENTS

welded; and when it was taken out the piece could not be knocked off the step with a sledge hammer.

Who sells telegraph instruments for fearners; who is the best theodolite? Who sells the best aniline dyes Why do not makers of steam plows advertise in the be knocked off the step with a sledge hammer.

(41) R. L. C. Says, in reply to D. W.'s query as to the millistone spindle and step: I have repaired two mill spindles that have had their points ground or welded to the steel plates upon which they run. In one case the steel point was 1½ inches in diameter, and projected from the spindle (which was 4 inches) OFFICIAL

## INDEX OF INVENTIONS

Letters Patent of the United States were Granted in the Week Ending April 10, 1877,

AND EACH BEARING THAT DATE. [Those marked (r) are reissued patents.

A complete copy of any patent in the annexed list including both the specifications and drawings, will be furnished from this office for one dollar. In ordering please state the number and date of the patent desired and remit to Munn & Co., 37 Park Row, New York city.

Amalgamating ores, Laffin & Elliott, Animal trap, M. Early

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Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Fly fan, J. F. McMillen. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fry wheels, etc., balancing, C. Seymour. Fruit drier, J. M. Keeler. Fruit drier, J. M. Keeler. Fruit ar, J. L. Mason. Fuel, artificial, J. Q. A. Ziegler. Furnace, heating gas, P. W. Mackenzio. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox	189,075 189,435 189,435 189,435 189,535 189,535 189,536 189,541 189,555 189,541 189,555 189,541 189,555 189,541 189,555 189,541 189,555 189,541 189,555 189,545 189,55
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. MeMillen Fly fan, G. W. J. Wollz Fly wheels, etc., balancing, C. Seymour Fruit drier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding hollow ware, etc., W. Scully.	189,433 189,433 189,433 189,433 189,433 189,543 189,543 189,543 189,541 189,541 189,541 189,541 189,541 189,541 189,541 189,541 189,653 189,543 189,653
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, Iron, Root & Strickland. Fence, Iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit jar, J. L. Mason. Fruel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Granding hollow ware, etc., W. Scully. Grinding hollow ware, etc., W. Scully. Grinding mill, J. Mellinger.	189,437 189,438 189,438 189,438 189,533 189,531
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, Iron, Root & Strickland. Fence, Iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit jar, J. L. Mason. Fruel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Granding hollow ware, etc., W. Scully. Grinding hollow ware, etc., W. Scully. Grinding mill, J. Mellinger.	189,051 189,433 189,433 189,433 189,533 189,533 189,533 189,531 189,541 189,541 189,541 189,541 189,541 189,541 189,541 189,541 189,541 189,543
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, tron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit drier, J. M. Keeler. Fruit drier, J. M. Keeler. Fruit ar, J. L. Mason. Fuel, artificial, J. Q. A. Zlogler. Furnace, heating gas, P. W. Maekenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox. Graind gmill, C. E. Patrie. Grinding hollow ware, etc., W. Scully. Grinding mill, J. Mellinger. Hammer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neldringhaus	189,075 189,435 189,435 189,435 189,535 189,531
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, Boot & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen Fly fan, G. W. J. Woltz Fly wheels, etc., balancing, C. Seymour Fruit direr, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Ziegler. Fruit armace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patric Grinding mill, J. Mellinger Hammer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neidringhaus Harness breast collar, W. Gibbs. Harness breast collar, W. Gibbs.	189,000 189,430 189,430 189,430 189,430 189,430 189,430 189,530 189,530 189,530 189,54
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, tron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit drier, J. M. Keeler. Fruit jar, J. L. Mason. Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox. Grain drill, C. E. Patrie. Grinding mill, J. Mellinger. Hammer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neldringhaus. Harness pead, M. V. Longsworth. Hides and skins, treating, N. Wilson.	189,435 189,435 189,435 189,435 189,535 189,356 189,357 189,356 189,351
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robblins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit jar, J. L. Mason. Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding hollow ware, etc., W. Scally. Grinding mill, J. Mellinger. Harmer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neldringhaus Harness breast collar, W. Glibbs. Harness pad, M. V. Longsworth. Hides and skins, treating, N. Wilson. Hitching, post, W. N. Hutchinson.	189,000 189,430 189,500 189,430 189,500 189,430 189,50
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, tron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit drier, J. M. Keeler. Fruit jar, J. L. Mason. Fuel, artificial, J. Q. A. Ziegler. Frurace, heating gas, P. W. Mackendie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatie, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding mill, J. Mellinger Hammer, riveting, E. Wright. Handles, attaching, P. G. & W. F. Neidringhaus Harness breast collar, W. Gibbs. Harness breast collar, W. Gibbs. Harness breast collar, W. Gibbs. Harness breast collar, W. Milson Hitching, post, W. N. Hutchinson Hop drier, C. A. Sands.	189,457 189,458 189,458 189,458 189,558 189,551
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, Iron, Root & Strickland. Fence, Iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit jar, J. L. Mason. Fruel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Granding machine, S. Bevan (r). Grinding hollow ware, etc., W. Scully. Grinding mill, J. Mellinger. Harmer, riveting, E. Wright. Handles, attaching, F. G. & W. P. Neidringhaus Harness breast collar, W. Gibbs. Harness pad, M. V. Longsworth. Hides and skins, treating, N. Wilson. Hides and skins, treating, N. Wilson. Hop press, J. Jakel. Horse hay rake, L. Myers (r).	182,075 189,438 189,438 189,438 189,438 189,538 189,538 189,538 189,538 189,538 189,538 189,538 189,54
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. MeMillen Fly fan, G. W. J. Wollz Fly wheels, etc., balancing, C. Seymour Fruit dirier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Zlegler. Frunace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding mill, J. Mellinger Hammer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neidringhaus Harness breast collar, W. Gibbs Harness breast collar, W. Hutchinson Hop drier, C. A. Sands. Hop press, J. Jakel. Horse bower, traction, D. T. Gillis	189,475 189,435 189,435 189,435 189,535
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Boot & Strickland. Fence, iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit jar, J. L. Mason. Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding hollow ware, etc., W. Scally. Grinding mill, J. Mellinger. Haramer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neidringhaus Harness breast collar, W. Gibbs. Harness pad, M. V. Longsworth. Hides and skins, treating, N. Wilson. Hides and skins, treating, N. Wilson. Hop press, J. Jakel. Horse bover, traction, D. T. Gillis Horse protector, W. S. Marsh. Horseshoe michine, W. Roberts.	189,000 189,430 189,430 189,430 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,54
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. Medillen Fly fan, G. W. J. Woltz Fly wheels, etc., balancing, C. Seymour Fruit drier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding machine, S. Bevan (r). Grinding machine, S. Revan (r). Grinding post, W. N. Hutchinson Hop drier, C. A. Sands. Hop press, J. Jakel. Horse power, traction, D. T. Gillis Horse protector, W. S. Marsh. Horseshoe machine, W. Roberts.	189,453 189,453 189,453 189,453 189,553 189,553 189,553 189,553 189,554 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,561 189,563
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. Medillen Fly fan, G. W. J. Woltz Fly wheels, etc., balancing, C. Seymour Fruit drier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding machine, S. Bevan (r). Grinding machine, S. Revan (r). Grinding post, W. N. Hutchinson Hop drier, C. A. Sands. Hop press, J. Jakel. Horse power, traction, D. T. Gillis Horse protector, W. S. Marsh. Horseshoe machine, W. Roberts.	189,000 189,430 189,430 189,430 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,530 189,54
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. MeMillen Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour Fruit drier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Ziegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding machine, S. Bevan (r). Grinding machine, S. Revan (r)	189, 503 189, 433 189, 433 189, 533 189
Ditching machine, T. T. Fleener. Ditching machine, Slaton & Wadlington Door belt, W. E. Sparks. Door bolt, R. Eichmuller. Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., pollshing, R. Neale. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew. Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn. Fence post, W. B. Markham. Filter, liquid, M. Lansburgh. Fire arms, lock for, I. Robbins. Fire arms, wiper for, J. T. Hamilton. Fire kindler, C. H. Hayden. Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. McMillen. Fly fan, G. W. J. Woltz. Fly wheels, etc., balancing, C. Seymour. Fruit drier, J. M. Keeler. Fruit jar, J. L. Mason. Fuel, artificial, J. Q. A. Ziegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding hollow ware, etc., W. Scully. Grinding machine, S. Bevan (r). Grinding mill, J. Mellinger. Hammer, riveting, E. Wright. Handles, attaching, F. G. & W. F. Neidringhaus. Harness breast collar, W. Glibs. Harness pad, M. V. Longsworth. Hides and skins, treating, N. Wilson. Hitching, post, W. N. Hutchinson. Hop press, J. Jakel. Horse hay rake, L. Myers (r). Horse power, traction, D. T. Gillis. Horse protector, W. S. Marsh. Horseshoe machine, W. Roberts. Hose nozzle, J. H. Stump. Hot water appearatus, E. Lawler. Hub, clastic, Sammis & Hayes.	189,000 189,433 189,433 189,533 189,533 189,531 189,531 189,541 189
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Ditching machine, S. Iston & Wadlington Door bell, W. E. Sparks. Door bolt, R. Eichmuller Drawbridge, R. C. Moundson. Eave trough cover, J. R. Creighton. Electroplating wire, Wallace & Smith. Engraved plates, etc., polishing, R. Neale Exercising machine, Hansom & Russell. Exercising machine, Hansom & Russell. Exercising machine, G. W. Wood. Eyeglass, J. S. Spencer. Fan attachment, Thompson & Bergstrom. Fats, rendering, W. E. Andrew Feed cutter, J. R. Whittemore (r). Fence, iron, Root & Strickland. Fence, iron, J. H. Van Dorn Fence post, W. B. Markham Filter, liquid, M. Lansburgh Fire arms, wiper for, J. T. Hamilton Fire kindler, C. H. Hayden Flour cupboard and knead board, F. M. Mahan. Fly fan, J. F. MeMillen Fly fan, G. W. J. Wollz Fly wheels, etc., balancing, C. Seymour Fruit drier, J. M. Keeler Fruit jar, J. L. Mason Fuel, artificial, J. Q. A. Zlegler. Furnace, heating gas, P. W. Mackenzie. Gaiter, C. Libby. Gas meter, register, etc., J. J. Squire (r). Gate, automatic, T. E. Breakey. Glassware manufacture of, W. Fox Grain drill, C. E. Patrie. Grinding machine, S. Sevan (r). Grinding post, W. N. Hutchinson. Hop drier, C. A. Sands. Hop press, J. Jakel. Horse hover, traction, D. T. Gillis Horse power, traction, D. P. Rounding, Hub, classite, Sammis & Hayes Hub, classite, C. D. Page Hub, classite, Sammis & Hayes Hub, classite, Sa	182,075 189,433 189,433 189,433 189,333 189,333 189,333 189,333 189,333 189,344 189,34
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Knitting needles, L. E. Fallsbury 189,500, 189,501.	189,50
Lamp burner, Hallas & Weeden	
Lamp chimney, H. L. Ives	
Lamp, fountain, E. J. Stearns	189,39
Lamp, street and park, J. Stimpson	
Lamps, lighting night, J. R. Rowlands. Lenther cutting die, A. Warren.	189,49
Life bont, sectional, G. Bates	
Lifting jack, A. R. Hurst.	199,46
Lifting Jack, V. Johnson	159,46
Lightning rod coupling, L. Bradley Lightning rods for oil tanks, J. A. Sherriff	189,29
Liquid measure, S. R. Dummer	189,34
Lock for sliding doors, etc., J. W. Schoonmaker	199,39
Lock, strap, B. Kane	189,36
Loom, circular, J. E. Gillespie	189,55
Lumber dryer, J.J. Curran	189,430
Magazine cane gun, M. Daigle	189,300
Milk cooler, B. D. Miller	189,480
Monument, A. Smith	189,517
Monument, A. Smith	189,090
Nail plates, pile for, W. H. Powell	
Nozzle and sprinkler, N. Malmquist Nutmeg grater, J. Meyer	
Oven, portable, E. V. Van De Mark	199.40
Packing demijohns, etc., G. W. Pecki	159,49
Pantaloons, shaping, E. B. Viets, (r)	7.00
Paper bag, A. S. Dennison	
Pavement, stone, B. F. Camp	
Pen, fountain, A. T. Cross	189.00
Petroleum products, etc., H.W.C. Tweedle .189,401	, 189,40
Photographic burnisher, JH. Ferguson Pianos, hollow support for, J. Fairman	
Pipe coupling, S. Lightburne, Jr	
Plow, D. P. Ferguson	189,44
Plow J. Petab	
Plow, J. Reich. Printing press, J. Wade	189,45
Pump, W. S. Davis	189,00
Pump bucket, chain, W. Cooper	189.43
Pump, steam, C. Ahrens	189,41
Pump, suction and force, T. B. Swan Pump pipe joint, etc., J. B. Eads	
Railway gate, Fox & Vorwald	189,44
Railway joint, Palm & Fitzgerald	189,38
Railway rails, bending, W. R. Jones	189,47
Revolving firearm, O. Jones	
Boad scraper, P. Schneider, Sr	189,31
Safety pin shield, W. A. Butler	
Sap spout, E. Willis Sash balance, B. S. McCune	189,20
Saw grinder, E. P. Terrell	189,31
Saw gulpe, adjustable, G. W. Baker	189,41
Saw mills, log turner for, J. Orm.	
Saw, scroll, J. A. House	
Sawing machine, M. Rose	
Sawing machine, scroll, G. H. Truxell	
Scales, platform, H. T. Lawton	189,47
Scrubbing machine, P. Byrne, Jr	189,42
Seed planter, J. Wafer	7.60
Seeder and fertilizer, O. Stone	189.51
Sewing machine shuttle, W. Bown	
Sowing extension table H. C. Crewford	189.42
Sewing extension table, H. G. Crawford Sewing machine take-up, J. L. Follett	189,42 189,84 189,44
Sewing extension table, H. G. Crawford	189,42 189,54 189,44 199,39
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Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight	189,42 189,54 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight	189,42 189,54 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55 189,55
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings, grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillesple  Steam tank for cooking in cans, F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck.	189,42 189,44 189,39 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45 189,45
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings, grinding, I. & A. G. Tompkins.  Shell, B. B. Hotchkiss.  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson.  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie.  Steam radiator, R. S. Gillespie.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight.  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck.  Stoves, zinc board for, E. Jones.	189,40 189,44 189,50 189,40 189,50 189,40 189,50 189,40 189,50 18
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings, grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillesple  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Suzsenders, J. R. Pollock	189,40 189,54 189,50 189,40 189,50 18
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings, grinding, I. & A. G. Tempkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.	189,42 189,54 189,56 189,50 189,50 189,50 189,40 18
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck.  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Tarrest. W. H. H. Norcross	189,42 189,54 189,50
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings, grinding, I. & A. G. Tempkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Still, T. Gaff.  Still, T. Gaff.  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Suzgar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Target, w. H. H. Norcross  Target, spherical glass, A. H. Bogardus.	189,42 189,34 189,34 189,40
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotehkiss  Shot cartridge, H. H. Barnard  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield  Target, W. H. H. Norcross  Target, spherical glass, A. H. Bogardus  Tea kettle, J. Reinig.	189,42 180,54 189,55 189,41 189,55 189,41 189,55 189,55 189,57
Sewing extension table, H. G. Crawford. Sewing machine take-up, J. L. Follett. Shavings. grinding, I. & A. G. Tompkins Shell, B. B. Hotchkiss Shot cartridge, H. H. Barnard. Show case, W. T. Sherer Skate, roller, R. Gibson Spelling, teaching, D. A. Willbanks. Steam pipe covering, P. Carey Steam radiator, R. S. Gillespie Steam tank for cooking in cans. F. M. Warren. Steaming fabrics, etc., W. Mather Still, T. Gaff. Stirrup, H. H. Knight Stop cock lock, H. C. Meyer & Co. (r) Stove caster frame, E. H. Voorhees Stove drum, Vosburgh & Van Slyck Stoves, zinc board for, E. Jones Sugar, clarifying, J. Schwartz. Suspenders, J. R. Pollock Suspenders, A. Shenfield Target, W. H. H. Norcross Target, spherical glass, A. H. Bogardus Tea kettle, J. Reinig Telescopic ballast tube, A. Berghold. Thrashing machine, concave, J. H. Sharp.	189,42 189,44 189,44 189,45
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillesple  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Suzgar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Target, W. H. H. Norcross  Target, spherical glass, A. H. Bogardus.  Tea kettle, J. Reinig.  Telescopic ballast tube, A. Berghold.  Thrashing machine, concave, J. H. Sharp.  Three horse equalizer, E. B. Decker.	189,421 180,441 189,300 189,501 189,40
Sewing extension table, H. G. Crawford. Sewing machine take-up, J. L. Follett. Shavings. grinding, I. & A. G. Tompkins Shell, B. B. Hotchkiss Shot cartridge, H. H. Barnard. Show case, W. T. Sherer Skate, roller, R. Gibson Spelling, teaching, D. A. Willbanks. Steam pipe covering, P. Carey Steam radiator, R. S. Gillespie Steam tank for cooking in cans. F. M. Warren. Steaming fabries, etc., W. Mather Still, T. Gaff. Stirrup, H. H. Knight Stop cock lock, H. C. Meyer & Co. (r) Stove caster frame, E. H. Voorhees Stove drum, Vosburgh & Van Slyck Stoves, zinc board for, E. Jones Sugar, clarifying, J. Schwartz. Suspenders, J. R. Pollock Suspenders, J. R. Pollock Suspenders, A. Shenfield Target, W. H. H. Norcross Target, spherical glass, A. H. Bogardus Tea kettle, J. Reinig Telescopic ballast tube, A. Berghold. Thrashing machine, concave, J. H. Sharp. Three horse equalizer, E. B. Decker. Tobacco pall cover, F. A. Braymer, Jr. Tobacco stem flattoner, N. H. Borgfeldt	189,42 189,44 189,44 189,45
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotehkiss  Shot cartridge, H. H. Barnard  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Target, w. H. H. Norcross  Target, spherical glass, A. H. Bogardus  Tea kettle, J. Reinig.  Telescopic ballast tube, A. Berghold.  Thrashing machine, concave, J. H. Sharp.  Three horse equalizer, E. B. Decker.  Tobacco siem flattener, N. H. Borgfeldt	189,42 189,44 189,55 189,55 189,55 189,55 189,55 189,55 189,45 189,45 189,45 189,45 189,55
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Target, W. H. H. Norcross  Target, spherical glass, A. H. Bogardus  Tea kettle, J. Reinig.  Telescopic ballast tube, A. Berghold.  Thrashing machine, concave, J. H. Sharp.  Trobacco pail cover, F. A. Braymer, Jr.  Tobacco pail cover, F. A. Braymer, Jr.  Tobacco calks, making, H. C. Field.  Trunk, etc., H. F. Worthington.	189,42 189,44 189,45 189,50 189,50 189,45
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Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard.  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks.  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren.  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck.  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield.  Target, W. H. H. Norcross  Target, spherical glass, A. H. Bogardus.  Tea kettle, J. Reinig.  Telescopic ballast tube, A. Berghold.  Thrashing machine, concave, J. H. Sharp.  Three horse equalizer, E. B. Decker.  Tobacco stem fiattener, N. H. Borgfeldt  Toe calks, making, H. C. Field  Trurbine, Osborn & Lybarger.  Tuyere machine, J. E. Atwood.  Umbrella runner, T. G. Hojer.  Valve, balanced, W. Stephens	189,42 180,54 189,55
Sewing extension table, H. G. Crawford.  Sewing machine take-up, J. L. Follett.  Shavings. grinding, I. & A. G. Tompkins  Shell, B. B. Hotchkiss  Shot cartridge, H. H. Barnard  Show case, W. T. Sherer  Skate, roller, R. Gibson  Spelling, teaching, D. A. Willbanks  Steam pipe covering, P. Carey  Steam radiator, R. S. Gillespie  Steam tank for cooking in cans. F. M. Warren  Steaming fabrics, etc., W. Mather  Still, T. Gaff.  Stirrup, H. H. Knight  Stop cock lock, H. C. Meyer & Co. (r)  Stove caster frame, E. H. Voorhees  Stove drum, Vosburgh & Van Slyck  Stoves, zinc board for, E. Jones  Sugar, clarifying, J. Schwartz.  Suspenders, J. R. Pollock  Suspenders, A. Shenfield  Target, W. H. H. Norcross  Target, spherical glass, A. H. Bogardus  Tea kettle, J. Reinig  Telescopic ballast tube, A. Berghold  Thrashing machine, concave, J. H. Sharp.  Three horse equalizer, E. B. Decker  Tobacco pail cover, F. A. Braymer, Jr.  Tobacco stem flattener, N. H. Borgfeldt  Too calks, making, H. C. Field  Trunk, etc., H. F. Worthington  Turbine, Osborn & Lybarger  Tuyere machine, J. E. Atwood.  Umbrella runner, T. G. Hojer  Valve, circular, H. L. Tumy	189,42 189,44 189,45 189,55 189,55 189,45
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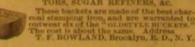
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