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AMERICAN INDUSTRIES.- No. 58.

THE MANUFACTURE OF NON-CONDUCTING COVERINGS FOR STEAM PIPES, BOILERS, ETC.

All questions which touch the relation of the actual amount of power in a pound of coal to that which is practically obtained therefrom, are just now receiving closer attention than ever before. The fact that, in the average working of the about ten per cent of the value of the heat that is expended in the furnace, has long been known, but the various styles of compound engines, the Loftus Perkins system, and all the thousands of inventions and improvements in furnaces, engines, and boilers, for more completely obtaining the full power of the coal consumed, have fallen so far short of suc cess as to leave the question of its perfect utilization almost untouched. The principal difficulties in the way of making and using steam at about the temperature of the furnace fire, which would obtain the theoretical value, excepting losses in combustion, are of a mechanical nature, as it has thus far been found practically impossible to work under the high pressures this would give. But the way in which the temperature and the pressure of steam, in our ordinary boilers and engines, are allowed to drop in the steam chest, cylinders, and pipes after it leaves the boilers, as well as the loss in the cates a want of economy in one of the simplest matters of ing principally from the Mediterranean, China, and Canada.

detail, where comparatively inexpensive provisions would The view at the left shows a mill for crushing the asbestos, many times repay their cost.

In the illustrations below we show the processes followed in making the Chalmers-Spence non-conducting and "air break its fibers. space" coverings for boilers, steam chests, cylinders, pipes, etc., through the proper application of which the loss of heat tubes, etc., the asbestos is made into a kind of plaster with by radiation may be almost entirely prevented. The name a mixture of hair and other materials, and this portion of better classes of steam engines in general use, we only obtain of the company is taken from the patentees, Messrs. Chalmers the work is shown so that it will be easily understood by a and Spence, who were first to make a practical success of this reference to the engraving. The tearing up of the hair, the method, and it has now been in use sufficiently long to have tank, barrels, and piles of material ready to place in the rethoroughly demonstrated its efficiency, the list of testimonials volving drum, and the barrels in which the prepared mixture which the company shows embracing not only the engineer- is received as it comes out, give a graphic idea of the proing department of the United States Navy, but hundreds of the largest steamship companies and manufacturing establishments in the country. These coverings have also been applied with great success on the hot air pipes of blast furnaces, and wherever hot air is to be conveyed to a distance, a mason would plaster a room. At the left is a boiler thus their use in this way offering relatively the same advantages covered, with a section torn off to show a portion not covas are obtained when steam pipes are thus covered.

fact that it is entirely unaffected by fire, peculiarly fit it for the covering is plastered. This frame is kept at the proper this purpose. It is a variety of hornblende and pyroxene, distance from the pipe by study of a greater or less length, generally of a clear or grayish-white, and is mined to some according to the amount of air space it is intended to leave boiler itself from the diminution of, heat by radiation, indi- extent in almost every part of the world, our supplies com- around the pipe, and the covering is plastered on this frame,

care being taken that in this operation there shall be no friction or attrition from the rollers to grind the material or

As generally applied in the coverings of boilers, cylinders,

The view at the bottom of the page illustrates various ways of putting on the covering. In the center the workmen are seen applying it with trowels around a boiler, very much as ered, and to the right stands a pipe on which the "air In most of these coverings asbestos is used in larger or space" covering has been applied at the bottom, while above smaller proportions. Its strong yet delicate fibers, with the and around the pipe is shown the wire cloth frame on which [Continued on page 244.]

MIXING THE IN COVERING BOILERS DETAILS OF CONSTRUCTION

MANUFACTURE OF NON-CONDUCTING COVERINGS FOR STEAM-PIPES AND BOILERS.-THE CHALMERS-SPENCE CO., NEW YORK CITY.

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MEDICINE AND HYGIENE.-Hemlock in the Treatment of Car

ORGANIC MATTER IN THE AIR.

Health, the well known and very capable chemist, Prof. quantity of albuminoid ammonia. Ira Remsen, undertook an investigation of the methods employed for the detection and determination of the nature of usual quantity of albuminoid ammonia. the organic matter known to exist in air. A preliminary report, giving an outline of the work, but no details in regard to the methods employed, was published in the Bulletin simple determination of any one constituent can never be a of the Board last winter.

In the Bulletin for September 11, appears a more extended report, with details of experiments and such results as seem by any but the most careful workers. It would be time to have been established by them. The importance of the thrown away to have such analyses made by the average work, in which Mr. Remsen has been assisted by Mr. W. practical chemist. Mager and Mr. T. W. Day, will be appreciated by all who have any knowledge of the grave questions of public and this: Is the air which has been deprived of its nitrogenous and measuring its quantity.

While air is often contaminated by carbonic acid and fuse organic matters of a nitrogenous character. These, long continued systematic series of examinations of the air, vital disturbances, and it is probable that they do cause not at some places in Germany. a few of the maladies which afflict mankind. The great problem is to discover the best method of determining the presence and nature of such impurities in air.

cessively washed with one volume of water, a process which was to bring together breeders and manufacturers to proforbid its use as a practical method.

method of washing air, more recently devised by Mr. E. M. of wool now annually imported by our manufacturers, Dixon, Chemist of the Sanitary Department of Glasgow, has yielded valuable results, both there and at the Observatory of Montsouris, near Paris.

each experiment the coarsely powdered pumice stone was in this industry. heated to redness in a platinum crucible, then put into carepure water.

purity. The absorption being completed, the pumice stone best to produce them. was conveyed to a flask perfectly cleaned with pure water; through the absorbers

In the course of the investigations reported upon, to determine the variations produced in the amount of nitrogenous organic matter in air by different causes, experition of the working qualities of sheep dogs. ments were made with air contaminated with decaying meat in various stages of decomposition and dryness, air contaminated by the breath of dogs closely confined, laboratory

he sets down as follows:

1. The nitrogenous matter of the air may be thoroughly collected by means of the pumice stone absorber described lection and adaptation to exterior conditions. in this report.

2. The total amounts of ammonia found in experiments rant the use of the method for the examination of the air.

3. When free and albuminoid ammonia are determined,

4. Air contaminated by being drawn through water con taining decaying meat does not yield more than the usual quantity of albuminoid ammonia.

5. Air contaminated by being drawn over comparatively About a year ago, at the request of the National Board of dry decaying organic matter yields more than the usual

6. Air contaminated by respiration yields more than the

7. It is necessary in judging of the purity of air to take all the facts known in regard to it into consideration. The sufficient basis for the formation of a competent judgment.

8. It would be useless to have examinations of air made

Among the questions left unanswered an important one is private hygiene which hinge upon the possible influence of matter also deprived of its injurious constituents? Another organic matter in the air, and the great need of some trust is this: Does the amount of organic matter in the air vary worthy and if possible simpler method of detecting its kind with different conditions of the air, as, for instance, with its bygrometric state?

The first question must be answered by the physiologist, other gaseous results of vital, chemical, and industrial pro- not by the chemist. The effect of the air on fermentable cesses, the mischievous effects of "impure air," as populiquids must be studied, and its effect when breathed by larly defined, most probably arise from the presence of re- animals. The second question can be answered only by when taken back into the system, are apt to cause serious such as are now being made at Glasgow, at Montsouris, and

THE PHILADELPHIA SHEEP AND WOOL SHOW.

An international sheep and wool show was held in Phila-The first to attack the problem seriously was Dr. R. A. delphia during the latter part of September, under the Smith, of Manchester, England, as early as 1870. He first auspices of the Pennsylvania State Agricultural Society. endeavored to collect the organic matter in the air of city A large and interesting collection of sheep, sheep dogs, streets and foul places by washing the air in pure water. In some cases as many as a thousand volumes of air were suc- of machinery was small. The chief object of the exhibition required infinite patience and care, and so much time as to mote a better understanding of their mutual interests, and to give a greater impetus to the rearing of sheep, in order A different and more complicated though less laborious that the country may grow at home the fifty million pounds

In furtherance of this object an international convention was held, beginning September 22, to discuss questions relating to sheep breeding, wool growing, and wool manufac-Something more simple and accurate, however, seemed turing. The first paper presented was by Mr. A. M. Garrequisite for general use; and the devising of such a method land, President of the National Wool Growers' Association, was accordingly made the first step of Mr. Remsen's investi- in relation to the breeding of sheep, and the influence of gations. Taking advantage of Chapman's suggestion with food and climate upon the quality of wool. The work of regard to the use of finely powdered pumice stone for ab-the Department of Agriculture in collecting and disseminatsorbing nitrogenous organic matter from air, Mr. Remsen ing information with regard to flock products and the demade a modification of Chapman's apparatus, which proved | mand for them, was described by Commissioner De Luc, and at once simple, efficient, and reliable in its results. Before discussed by a number of gentlemen prominently interested

At an adjourned meeting the next day the Secretary of fully cleansed absorbing tubes, and moistened with a little the National Wool Growers' Association and President of the New York Association read a paper on the relative To determine the amounts of free and albuminoid ammo-nia obtainable from the organic matter in the air to be ex-best adapted to them. Mr. John L. Hayes, of the Wool amined, the air was first drawn through the pumice stone | Manufacturers' Association, addressed the convention on the absorber by means of an aspirator. From 50 to 100 liters of subject of the grades of wool which this country must proair were drawn through, according to the amount of im- duce in order to supply the demands of our looms, and how

Among the other subjects discussed were methods of then 500 c.c. of the same water and 5 c.c. of a specially shearing and handling sheep and of packing and grading prepared sodium carbonate solution were added. Connec- wool for the market; increasing the production of the tion was then made with a clean condenser, and 100 c.c. mountain lands of the Atlantic States by the systematic exdistilled off (distillate A) and put aside for treatment with tension of sheep husbandry; benefits resulting from the in-Nessler's solution. A second distillate (B) of 100 c.c. was troduction of pure blood into our native flocks; breeds cathen made, after adding to the contents of the flask 20 c.c. pable of yielding from a given acreage the most profitable of a specially prepared solution of potassium hydroxide and returns in mutton and wool taken jointly; management of 50 c.c. of a solution of permanganate of potassium. The sheep in summer and winter-of lambs most profitably for first distillate Nesslerized gave the free ammonia, and the market; national registration of herds; recent inventions in second the albuminoid ammonia, in the volume of air drawn wool manufacture and their relative importance; recent discoveries and inventions in the production of dyes and the art of dyeing-their relative importance.

A popular part of the show was the competitive exhibi-

ORIGIN OF THE MERINO SHEEP.

As the ancient Greeks had no cotton nor silk and very little linen, and as sheep's wool was the principal texture from Hitherto the opinion has been that the nitrogenous or- which their clothes were made, they took peculiar care to ganic matters in bad air are the really injurious ones, and cultivate with especial care such breeds of sheep as produced that an increase in the two forms of ammonia is sufficient to very fine wool. Such breeds were those of the Greek city condemn the air yielding it. Mr. Remsen, however, is in- of Tarentum, situated on the Tarentine Gulf. In order to clined to think that the question whether the amounts of improve the fine quality of the wool still more, the sheep a yielded by air can be re- were covered with clothes in cold weather, as it was found garded as reliable measures of its impurities is still an open by experience that exposure to cold made the wool coarser. one. The main results established by these investigations Thus clothing these sheep from generation to generation resulted in a very delicate breed with exceedingly fine wool. according to the law established by Darwin in regard to se

This product of Greek industry was transmitted by them to the Romans, whose great agricultural author, Colunella, performed at the same time with the same specimens of air states that his uncle in Spain crossed the fine Tarentine agree fairly well with one another; so much so as to war- sheep with rams imported from Africa, and obtained a stronger breed, combining the whiteness of fleece of the father with the fineness of the fleece of the mother, and hav the results obtained do not always agree very closely, but ing obtained such results the race was perpetuated. The still the agreement is sufficient to enable the experimenter absence of other fine textures made these Spanish sheep so to detect such variations as are likely to occur between pure valuable that in the beginning of our era they were sold in Rome for \$1,000 in gold a head, an enormous price for those

times, when money had much more value than now, When the Barbarians invaded Italy these sheep were all exterminated, while the greater portion of the Roman posses

sions were laid waste. But in the less accessible mountains stratified horizontal ridges from base to summit. Out of a it kills by contact, its effects are not lasting, as in the case of Spain the Moors preserved the breed, and it is to them herd of one hundred of these animals about sixty will have of arsenical poisons, which act through the stomach. It that modern Spain owes the merino sheep, which are the this well defined nasal horn, while the remaining forty will produces convulsions and paralysis, so that all young worms direct descendants of this cross breed of the Greek and Afri- not have it, but will have a nasal hollow in the roof of the it comes in contact with soon writhe to the ground, from can ancestors referred to. It is a valuable inheritance, too, mouth, covered with a horny plate, thin and rough. There which they rarely recover, even if the pyrethrum fails in which that country owes to the combined Greek, Roman, and Moorish civilization, and of which our California woolgrowers also earn the advantages, by the prosperity of this breed of sheep, which was there a few years ago.

PROGRESS OF COTTON SEED OIL MANUFACTURE.

The industries of the South have, since the close of our civil war, been extending in different directions, while some peculiar branches have attained a degree of importance never dreamed of in the days of slavery. One of these is the manufacture of the oil of cotton seed and the art of refining the same, by which it is made as sweet as olive oil, and not only used as such in the United States, but it is now largely exported to Italy to compete with the native olive oil, which is a staple article. It is there used for adulterating the native article, and then it is exported again as genuine olive oil. This has already become a serious matter, as of the six million gallons of cotton seed oil which were exported from the United States during the last year, the greater portion went to Italy. The Italian Government, therefore, in order to check this adulteration, has imposed a heavy duty upon the importation of cotton seed oil from the United States. The exportation, which in 1877 and 1878 was about one and a half million gallons per year, reached in 1879 nearly six millions, and this will be surpassed in 1880. Our home consumption of the article is over two million gallons per year.

Mississippi and Louisiana have each 9 cotton oil mills; Tennessee, 8; Texas, 6; Arkansas, 4; and Missouri, Alabama, and Georgia, 2 each; together, 42. At present 410,000 tons of the seed are now pressed, yielding 35 gallons of oil and 750 pounds of oil cake to the ton of seed. This oil cake has admirable fattening qualities, and is largely used for

Progress of the Brush Electric Light,

The Brush Electric Light Company, of New York, have opened offices at 860 Broadway, and the officers expect that before the end of October a large number of lights will be in operation in the vicinity of Madison and Union squares Negotiations for a building near Madison square, in which to place the engines and other machinery, are about completed. In the district to be illuminated there are many public buildings, restaurants, and stores. It is said that no attempt has been made to subdivide the light for use in private dwellings, but for lighting large areas the Brush sys tem is entirely successful.

The Brush Company of New York is distinct from the general company having its headquarters in Cleveland. The New York company was recently incorporated, and holds the privilege of using the Brush light on Manhattan Island terial unfavorable results were quite frequent. One source

The officers of the new company are: President, W. L. Strong; Vice President, A. D. Juilliard; Secretary and Treasurer, A. A. Hayes, Jr.; General Manager, C. M.

Postponement of the Prize.

American Humane Association, writes us that the time for uses it on his cotton, but necessitates great care in shipping. receiving models and plans in competition for the prize of The manufacturers have shipped it for the most part in barfive thousand dollars offered by the Association for the most rels, which have permitted it to leak and stain other goods,

THE UNICORN.

The unicorn is generally regarded as belonging more to the realm of fancy than of fact, yet according to M. A. T. de Rochebrune, of the French Academy of Sciences, a race of animals exists in Africa which resemble the fabulous unicorn more than any other living beast does. It is true that this animal has two other horns like those of a cow, but since there are "mooly" cows having no side horns, there may be similarly unfinished animals among these beasts described by M. De Rochebrune, in which case they would present all the characteristics of the distinguished unicorn who is popularly supposed to be fighting the Briof the crown. M. De Roche brune says: Naturalists and travelers, for some unknown This powder, of which, since last year's experiments, I reason, have kept the most absolute silence as to a race of have had great hopes, fully warrants them. No other vegedomestic cattle belonging to Senegambia. Belonging, like table substance approaches it. Last year, while it was found to light during the census inquiries not the least is the fact the greater part of its African relations, to the group of by Prof. Hilgard, of California, that an alcoholic extract of that the recently introduced art of diamond cutting has great zebus (Bos indicus, Auct.), it appears to be indigenous any part of the plant possessed the insecticide property, I been so admirably developed here that diamonds cut in to the high plateaus of the Fonta-Djallon, whence the Pouls, a pastoral people, have scattered the animals for commerused in the cotton field because of its cost. The simple Amsterdam has monopolized the work of diamond cutting: cial purposes along the whole coast, from Cape White to powder mixed with flour as a diluent could then be made to and the aim there has been to remove in cutting the least the Point de Galle. The Negroes and Moors use them for go over more ground than the alcoholic extract. The pre-possible weight of the gem. The American plan is to cut beasts of burden under the name of carrier cattle. An emi- sent year we have found that an ordinary fluid extract, mathematically, according to recognized laws of light, so as nently exceptional characteristic distinguishes them from made after the usual formula of the Pharmacopolia, will go to secure the utmost brilliancy for the finished stone. The other races; this characteristic consists of a genuine horn much farther, and that the extract from a pound kills all greater loss in weight, as compared with the Amsterdam in the nasal region, identical in its nature and even in its young worms when diluted in one hundred and twenty gal- cutting, is thus more than made good by the superior brilmode of development with the frontal horns. Belonging to lons of water. Nay, more, one of the most important disthe females as well as the males, this horn, sometimes coni- coveries is that it acts equally well or even better when special census agent, Chas. E. Hill, it appears that the avercal but more frequently developed in the form of a four-sided truncated pyramid, reaches a height of 2½ to 2¾ to 2¾ pound to one hundred and fifty gallons is effective, and one inches, a width of 2 inches, and a thickness of 1½ inches; its faces are furrowed with vertical furrows and crossed by most young worms. Its action is really marvelous, but as dam-cut gems from abroad to be recut here and returned.

are some other anatomical peculiarities of this animal, but the end to kill, for once on the ground and enfeebled, and the chief one is the nasal horn.

INSECTICIDES FOR THE PROTECTION OF COTTON. BY PROP. C. Y. BILEY.

In some remarks at the recent meeting of the A. A. A. S., I gave an account of some of the more recent practical results of the investigation now being carried on by the United States Entomological Commission, to ascertain the best means of controlling the insects affecting the cotton plant. I herewith give you the substance of that portion referring to insecticides.

The experience of the year has so far given us nothing superior to the substances previously tested. We have over five tons of extracts and decoctions of various native plants centered at Selina, made either by Prof. R. W. Jones, of the University of Mississippi, or by Mr. James Roane, agents of the commission. But two or three so far give any promise, and these not much. Yeast ferment or beer mash, which Mr. Hagen so strongly recommended, has proved entirely useless. Of the various arsenical poisons, Paris green still proves the best, so far as efficacy and harmlessness to the plant are concerned, but the use of this and of different preparations of white arsenic is to-day so well understood that they need no further mention.

LONDON PURPLE.

Of this arsenical refuse, which I introduced for this purpose a year ago with a good deal of hope as a cheap substitute for Paris green, it will be well, however, to say a few

The testimony in regard to it is very generally favorable the present year, as I anticipated would be the case from the experiments we made in 1879. But some reports are less favorable, and such mostly come from parties who have not understood how properly to mix and use it. Pound for pound it should be made to go twice as far as Paris green; i. e., a pound of the purple is sufficient to eighty, or even one hundred gallons of water, and if used dry, should be in proportion of one to forty parts of the diluent.

It should be borne in mind that great care is necessary in mixing it in water to prevent its forming lumps, and that it acts more slowly than Paris green. To this last fact is due most of the unfavorable experience and judgment. If a rain follow too soon after an application, the purple kills comparatively few worms. Its good effects are fully seen only under favorable circumstances on the second or third day, while the green shows its good effects a few hours after application, and particularly the day following. In the early use of the green the same diversified experience was had, and from defective methods or adulterated maof failure with both these materials in liquid is the lack of provision to keep them stirred up and well suspended; another, in not bearing in mind that the poison has greater specific gravity than the water in which it is carried, so that in poisoning many rows at a time, the finer spray falls on the furthermost rows with little or no poison.

London purple is exceedingly fine and sifts through the Mr. Edward Lee Brown, Chicago, Ill., President of the slightest crevice. This is an advantage to the planter who approved cattle car, has been extended until January 1, as well as the vehicles of transport, thus doing more or less injury and projudicing for the second fect should be remedied.

Experience seems to indicate that it is less dangerous to use than Paris green. We know of two negroes who stole some flour in which it had been mixed in the ordinary proportion for use on cotton, and made biscuits thereof. Both were made sick, but neither seriously, and Prof. Barnard found that the steward on one of the Mississippi steamboats (the decks of which get quite purple from carrying it) has made regular use of the wastage, so easily obtained on every hand, for coloring his pastry and ice cream. That no ill results have followed is no reason for perpetuating the practice. Some of the unfavorable experience with this purple, I am constrained to believe, has resulted from adulteration.

PYRETHRUM.

a host of enemies are always ready to finish the work begun by the powder. This insecticide acts quite differently on different insects, but Aletia is one of the most susceptible

I have not a doubt but that when it is once produced in this country so that the cost of the powder will be nominal, it will be extensively employed by planters, and to this end I have taken steps to have it introduced and cultivated. Its harmlessness to man, the small quantity necessary, and the fact that it may be grown by the planter himself, will offset the greater permanency of the arsenical powders.

OILS.

Nothing is more deadly to the insect in all stages than kerosene, or oils of any kind, and they are the only substances with which we may hope to destroy the eggs. In this connection the difficulty of diluting them, from the fact that they do not mix well with water, has been solved by first combining them with either fresh or spoiled milk to form an emulsion, which is easily effected; while this in turn, like milk alone, may be diluted to any extent so that particles of oil will be held homogeneously in suspension.

Thus the question of applying oils in any desired dilution is settled, and something practicable from them may be looked for.

Fraudulent "American" Cottons.

During a recent tour through Lower Egypt an American correspondent was astonished to find at Rosetta, Damanhour, Zagazig, and especially at the great fair at Tantah, a great quantity of cotton goods offered for sale purporting to be of American manufacture. These goods consisted of a wretched flimsy fabric, filled up with "sizing." A large portion of them bore the word "Mexican" in large English letters and underneath the word "American" in large Arabic letters. The traveler found on consulting the official report of the Director of the Egyptian Statistical Bureau, M. Amici Bey, that no American cotton goods have been entered at the regular Egyptian custom house during the past five years. A small quantity of American cotton goods have entered Egypt by way of Smyrna, where the greater part of the duty was paid; but all such goods were found upon inquiry to have been of uniform excellent quality.

The presence of the fraudulent "American" goods is explainable only on the theory that the English manufacturers, who now monopolize the Egyptian market, have found a new way of "spoiling the Egyptian," by palming off upon them their "cheapened" goods as American, and thus momentarily avoiding the consequences of their cheating in the fabric and at the same time doing untold harm to American manufacturers.

Spurious Indian Implements.

A Western journal announces the finding of a fine specimen of the discoidal stone, a kind of stone implement rarely found, and deserving notice on account of the growing interest in American antiquities. The name has been given to this form of stone for reason of its double convex shape. It is said to be made of quartz, very smooth, and it is remarked that its manufacture without the use of metallic tools must have cost the ancient mound builder who made it the labor of many months. Its use cannot be accounted for. We are inclined to believe of such stones what the State Geologist of Indiana, Prof. Cox, said of a similar but elongated specimen exhibited at the late meeting of the American Association for the Advancement of Science, in Boston, found in the Wyandotte Cave, and pretended to have been some kind of tool of the early cave dwellers. Prof. Cox considered it simply as a natural production, a piece of water-worn rock, made smooth by continual rollings; the marks of wear upon its ends he declared to be recent, and formed by collectors of mineral specimens who found it a handy substitute for a hammer to knock off pieces of rock. He said that the tendency to consider every peculiarly shaped stone as an Indian implement is running wild, that every splinter of quartz is considered an arrow-head, every small bowlder an Indian hammer or ax, etc., and warned collectors only to trust to undoubted marks of human workmanship.

Diamond Cutting in New York.

Among the curious and interesting industrial facts brought

The Stevens Battery Sold.

The costly experiment in naval architecture, known as the Stevens battery, was sold at auction, by order of the New Jersey Court of Chancery, September 39. Something like \$2,000,000 have been spent on the undertaking. The hull of the vessei, as far as completed, with the engines and boilers on board, a locomotive boiler and Worthington pump, and a quantity of rope and trestle work, and shed beneath which the battery was housed, brought only \$55,000. The buyer was Mr. William E. Laimbeer, of this city. The old iron and articles in the machine shop, blacksmith shop, shed, storeroom, and yard, brought \$7,790, making the en tire proceeds of the sale \$62,790. Two years ago the estate refused \$125,000 for the battery.

MAXIM'S NEW FOCUSING ELECTRIC LAMP.

Very nearly all focusing electric lamps have until recently been imported from England and France. The Duboseq was the first electric lamp ever made and regularly placed in the market for sale. It was originally intended by its inventor for use in the theaters of the French capital.

In the Duboseq lamp there are two opposing forces, one for pushing the carbons together, and one for drawing them apart. Each is provided with a separate system of clockwork, and a vibrating detent is balanced between the two in such a manner that it unlocks one system at the same moment that it locks the other. If the current is too strong from a too short voltaic arc, a magnet pulls the detent away from the system that pushes the carbons together, and at the same time unlocks the system that pulls them apart; while if they are too far apart a contra result takes place

The next electric lamp to meet with popularity was the 'Serrin," in which the carbons were fed together by the weight of the positive carrier, their position being nicely regulated by a single system of clockwork. This lamp had quite an extensive sale prior to the introduction of the celebrated Jablochkoff candle into France

The Siemens lamp may be described as one with a small electric motor inside its case, so arranged that it moves the carbon in either direction, up or down, as may be required.

All the above-named lamps are beautifully made and operate very well in laboratory experiments. For rough usage in the hands of the unskilled they are liable to become disarranged and out of order.

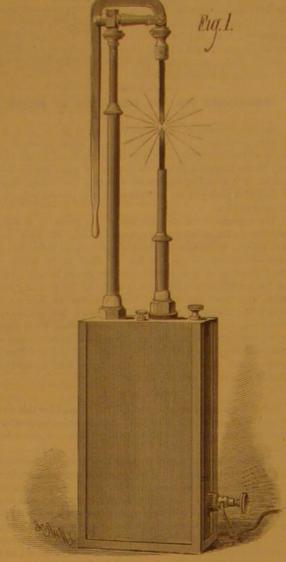
ing lamp, of which we herewith give illustrations. It is es- can draw apart to the desired distance at any time pecially intended for use at sea in connection with his marine made, all the parts being of considerable weight, with no tion of power delicate points requiring fine adjustment.

which shows the internal mechanism, A is a tube in which the positive carrier operates, and B is the tube of the negative carrier. On the positive carrier there is a rack, C, which meshes into the train of gears. D is a pulley on the lower extremity of the negative carrier. E is the coil of an axial magnet. F is a stop for arresting the movement of the gears when extinguishing the light. G is an adjusting screw which determines the length of the vol-

The operation of this lamp is as follows: The positive carrier being drawn upward to its fullest extent and carbons placed in the holders, the weight of the positive carrier sets the train of gears in motion. As the positive carbon descends it winds up the cord and draws the pulley, D, upward. When the two carbon points touch the circuit is completed, the current passes, the helix is excited and draws the coil, E, downward, which, being attached to a detent, locks the gears which prevent any further advance of the positive carbon, and at the same time establishes the voltaic are by the downward movement of one end of the cord which holds the negative carbon. As the carbons become consumed and the arc becomes lengthened, the degree of excitement in the helix is correspondingly lessened. The spring draws the coil upward until the detent unlocks the gears, when the carbons slowly approach each other until the are is reduced to a proper length, when the current is brought back to its normal strength, the coil drawn upward, and the gears again

All the parts being nicely pivoted, very little change in the electromotive force is required to lock or unlock the gears. In places where a special engine operates the dynamo machine it is desirable to use as small an engine as possible. Space can thereby be economized, and the first cost of the apparatus for operating the machine, as well as the steam used, demand that the machine should run as lightly as possible.

When the carbons in a lamp run together or approach very near to each other, much more power is required than when a proper . distance is maintained between them. With this lamp, however, very little margin has to



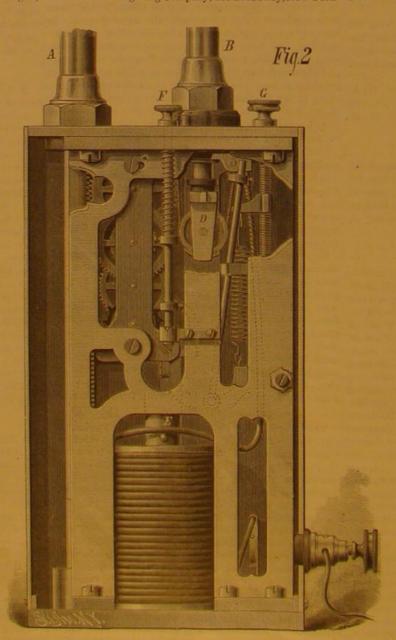
MAXIM'S NEW FOCUSING ELECTRIC LAMP.

Hiram S. Maxim, M.E., has lately produced a new focus- be allowed, as the construction of it is such that the carbons

Tests have shown that machines of all makers run lighter projector. This lamp is very strongly and substantially on this lamp than on any other, and with much less fluctuathat controls the escape of acid from its tank or holder.

Mr. John Collins, of Brooklyn, N. Y., has patented a

Fig. 1 shows a side elevation of this lamp. In Fig. 2, States Electric Lighting Company, 120 Broadway, New York | so constructed that the fountains can be readily placed in



MOVEMENT OF MAXIM'S LAMP.

ENGINEER AND INVENTOR

Among the recent deaths in this city was that of Col. Eugene H. Angamar, of New Orleans, La. He was a highly educated engineer, and before the war one of the most successful sugar planters of St. Landry Parish. He devised and practically demonstrated during the year 1859 a method of closing crevasses, which quickly checked those terrible overflows that so often inundated the finest portion of his State. It is of record that through the efficiency of his apparatus-tested on our coast before and after the war—many dangerous crevasses were closed in a remarkably expeditious manner He invented several me-thods of exploding torpedoes and otherwise proving his engineering skill. He filled the office of engineer of the State of Louisiana, having special charge of the levee system and the connection with the Mississippi of some of the tributaries of the great river. He was later in charge of the method of applying compressed air to the uses of street cars in New Orleans. Subsequently be devised a method of applying steam to surface and elevated city railroads, which, while retaining all the especial power of steam, divests it of the objections to use in city streets. By charging the boiler at the station with highly heated water and his furnace with a few shovels of live coals, his car makes a run of twenty miles without attention to either the fire or water supply during the trip. Obviating all smoke, gas, or exhaust of steam while in service on the most crowded streets, from the large volume of water used, nearly three times that of other boilers, rendering the boiler entirely safe, his method was successfully demonstrated recently by a continuous run of three months on the Third Avenue horse railroad of this city.

THE Extension Water Gauge Company, whose apparatus we recently illustrated, have their headquarters at Cheshire, New Haven county, Conn. Mr. C. N. Marcellus, 91 Liberty street, New York, is agent. The company have no office in New Haven, as erroneously stated in the article referred to.

RECENT INVENTIONS.

Mr. John Collins, of Brooklyn, N. Y., has patented apparatus for generating gas for mineral waters. This is an improvement in that class of carbonic acid gas generators in which the discharge of acid into the chamber containing lime or other carbonate is regulated automatically by the variation in the pressure of gas, which acts upon a piston that, in turn, tilts a pivoted lever, and thereby opens a valve

Any further information may be obtained from the United | wagon for mineral water and other gaseous liquid fountains,

and removed from the wagon, and will be held securely in place while being carried.

An improvement in gates has been patented by Mr. Robert M. Grier, of O'Fallon, Mo. The objects of this invention are, first, to prevent the trouble arising from sagging of gate posts; second, to provide for widening the gate entrance when an unusual width is required; and, third, to furnish a gate of durable construction and requiring but a small quantity of lumber for its manufac-

Mr. Henry W. Fleming, of Denver, Col., has patented a drill which will bring out a solid core of rock from any desired depth at which it is practicable to drill or bore,

An improved measuring pump, designed to draw out all the fluid from a barrel, and to correctly measure molasses, oil, or any other liquid, and to dispense with oil tanks, measures, funnels, and tapping devices, has been patented by Mr. Fradelshon Harris, of Rock-

An improvement in the class of pendulums designed for use in connection with clocks requiring compensating pendulum has been patented by John W. Hile, of Leavenworth, Kan. This improvement consists in the construction and arrangement of parts, whereby the bob or weight is adjusted up or down automatically to compensate for changes in the length or extension of the pendulum due air or adjacent surfaces or objects.

Mr. Alden B. Richardson, of Dover, Del., has patented an improved device for soldering tin cans, which is an improvement on that form of device shown in Patent No. 74,290, in which a copper block is notched to receive the edge of the can, and this notch is filled with solder which is kept in a melted condition by a flame beneath, while the can is soldered by singly turning its edge in the notch of the copper block.

Mr. Israel V. Ketcham, of Brooklyn, N. Y., has patented an improvement in milk pails used by dealers for delivering milk in small quantities to consumers. The object of the invention is to furnish a self-measuring pail from which a regulated quantity of fluid shall run at each inversion of the pail.

NEW SHEEP PROTECTOR.

The engraving shows a curious device intended to protect is good. sheep from the ravages of dogs and wolves; but whether sheep would be safer with a machine of this sort than with top, so closely placed that coal lumps upwards of one-eighth the dogs and wolves is a question which we leave to the of an inch through cannot drop between. Three stoking supply of steam to the engine by forcing air from the steam reader to decide. This device was recently patented, and is pokers should be used-one a plain straight poker, another cylinder into a connected air chamber to operate a cut-off thus described by the inventor: The invention consists of with claws, and another like a hoe. In firing, the coal valve therein, increased speed of the engine causing a cortwo collars for the neck of the sheep, which are provided should be so distributed as to be totally consumed without responding reduction in the supply of steam. with sharp pointed projections, and are coupled together by smoke, if possible. The more smoke the worse the firing. two or more links. To the upper side of the rear collar is attached a chain, strap, or strip of metal or other material, ishing the fire, the glowing coals should be pushed back with consists of two hooked coupling bars proted in suit-

toward the thighs of the hind legs, and is attached to a shield on each hind leg. which shields conform to the parts of the hind legs above the knee, the shields being perforated and furnished with outward projecting points. It has been observed that dogs often attack sheep at the points covered by the shields, hence the employment of them in combination with the collars. The projections or points on the collars and shields operate to lacerate the mouth of the dog in case it should attack the sheep, the point of attack, as a rule, being the parts covered by the collars and shields.

Spontaneous Combustion of Charcoal.

Among the substances subject to spon taneous combustion, according to the Fireman's Journal, pulverized charcoal is said to be one of the most remarkable. Incidental to this phenomenon a story is told that a load of charcoal was delivered in an outhouse of a clergyman in Leipsic, and showed no signs of burning until the door by accident was left open, when the

wind blew sprinklings of snow on the charcoal. The rapid is seen, remove with the claws. The fresh coal should be whereby provision is made for coupling the cars automaabsorption of oxygen from the melting snow caused the well-scattered over the front, so that the smoke will pass over tically and for uncoupling them without the necessity for charcoal to ignite, and as the day was windy the whole the red hot coals and be consumed by them. Avoid mak- going between the cars. range of buildings was burned to ashes. In this connection ing piles of coal on the bars. It is often beneficial to have a fruitful and unsuspected source of fire suggests itself to a very small steam pipe open into the furnace, to give a those of our American housekeepers who burn wood as fuel, spray of steam to the flaming mass. Water being composed in steam boilers, which consists in a heating box combined and who store the ashes in boxes or barrels. The accidental of two most combustible ingredients, oxygen and hydrogen with a tubular flue boiler in a manner to form one side of a disturbing of such ashes, even after years, will cause them gases, when the steam is decomposed the heat becomes chamber into which the flues discharge. This heating box to ignite, provided the air is damp or foggy. The phos- most intense. This pipe should be regulated by a cock, and is binged to the main boiler, and the inlet and outlet pipes phuret of potash from decayed wood renders wood ashes its use requires considerable skill, as an oversupply of from the box are provided with separable joints, so that the highly inflammable, and mysterious cellar fires in the rural steam will quench the fire instead of increasing it. districts are, no doubt, in some cases, caused by this form | To permit a boiler to run too full of water is as wasteful of | is also provided with a filtering chamber between its inlet of spontaneous combustion.

MACHINE FOR ORNAMENTING METAL SURFACES.

of chased or matted surfaces, but is more particularly and actually does it for his employers cannot be too highly is fitted eccentrically in an elliptically shaped chamber or

designed for producing a peculiar surface called the "snow flake" finish. The tool used in the machine is of novel form, and has a combined rotary and impacting move-

A standard rising from the base of the machine supports an arm, which carries at its outer end a sleeve containing a vertical mandrel, which is supported by a spiral spring in the lower part of the sleeve. This mandrel receives its motion through a quarter twist belt from a pulley on the driving shaft, and carries a chasing tool whose face is composed of fine parallel ridges and center punch in-

Above the mandrel there is a hammer, which is alternately lifted and allowed to fall by the action of the cam on the driving shaft. The hammer is drawn downward by a spring which insures a positive and elastic blow.

The tool intermittingly advances against the surface to be finished with an impact derived from the blow of the hammer, having meanwhile a rotary motion about its axis from the action of the belt. The sudden impact of the tool against the surface to be finished causes a set of parallel indentations on the metal surface, which appear in patches, with the parallel lines of one patch appearing a different angle to those of the next. As the time of contact between the tool and surface to be finished is only momentary, the parallel lines are not obliterated by the rotary action, the latter serving only to place the

face This invention was recently patented by Messrs. John Hewitson and Elijah Tolman, of Taunton, Mass.

How to Fire Steam Bollers.

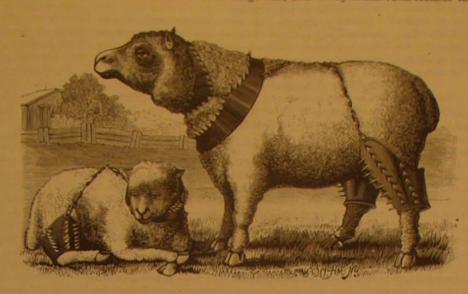
Mr. J. F. Tallant, in the Milling World, tells its amateur engineer readers how to set and fire steam boilers

In placing a steam boiler in a furnace, says Mr. Tallant, it is usual to employ grate bars, even for coal, about four feet long, the same length that was necessary where wood pounds. Great Britain and France consume each about the prominent speakers was M. De Lesseps, who gave an interfuel was used. The rear end of the bars should be at least the thickness of a brick, or upwards of two inches, lower many consumes about 165,000,000 pounds; United States so many early inventors, Papin suffered cruel persecution than the front. The boiler should also be placed two inches 250,000,000 pounds; and Russia, Austria, and other countries at the hands of the people whose descendants now unite to ower at the rear than at the front, and the bridge wall tries, 400,000,000 pounds.

should come within three inches of the boiler, if the draught

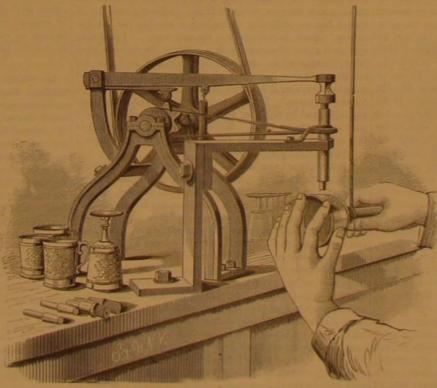
Scientific American.

The best grate bars now used are of a zigzag shape on the



NOVEL SHEEP PROTECTOR.

fuel as it would be dangerous to have too little. Of the and outlet for filtering the feed water. two extremes, the latter is most common, generally through carelessness. To fire efficiently yet economically is a very row, of Indianapolis, Ind., have patented an improvement The machine shown in the engraving produces all kinds skillful, intelligent operation, and the man who can do it in rotary engines, water motors, or pumps, wherein a wheel



MACHINE FOR ORNAMENTING METAL SURFACES.

well as main strength and muscle must be used continually.

The World's Wool Clip.

The wool clip of the world has increased five times since 1830, when it was about 320,000,000 pounds in weight. In 1878-the latest year for which there are complete figures-Europe produced 740,000,000, River Plate 240,000,000,

ENGINEERING INVENTIONS.

Messrs. Peter Vanbriggle, Lewis Vanbriggle, and Henry Vanbriggle, of Kempton, Ind., have patented an improved rotary engine. The invention consists in regulating the

Mr. William C. Perry, of Brattleborough, Vt., has pa-After steam is raised and work is fully begun, in replentented an improvement in automatic couplers, which which passes along the back of the sheep and branches off | the iron boe toward the bridge wall, and if any clinker able recesses in each drawhead and resting on springs, of

spring actuated catches for holding the hooked heads of the coupling bars, and of recesses within said drawheads to admit of coupling with the old style of link and pin.

Mr. Gordon W. Hall, of Havana, N. Y has patented a steam boiler having central magazines or reservoirs for fuel. The object of the invention is to insure more perfeet combustion and to superheat the steam. The invention consists in a vertical boiler provided with a steam dome containing tubes placed above a combustion chamber at the upper end of the boiler. the tubes of the steam dome being fitted with removable caps at the upper end. The caps give access to the boiler tubes as required, and also cause return of the draught to the smoke box around the ash pit,

An improved car coupling has been patented by Mr. Robert E. Pogue, of Quincy, Ky. This invention relates to that class of car couplings which are known as "self-acting couplers;" and it consists in a novel combination and arrangement of a coupler, a cap, and a series of levers,

Messrs. Samuel Barrow, David Barrow, and Jacob Barbox may be swung out to give access to the flues. The box

Messrs, Samuel Barrow, David Barrow, and Jacob Bar-

steam and water way, and fitted with two pistons, which are projected from the periphery of the wheel and travel in an elliptical

An improvement in the class of steamgenerating apparatus for use in cooking feed for live stock, has been patented by Messrs. Mortimer B. Mills and Charles B. Rice, of Chicago, Ill. The apparatus is compact in form, adapted for heating the water quickly, and provided with means for automatically regulating the supply of water.

An improved construction of boat designed more particularly for use on canals, shallow rivers, etc., has been patented by Mr. John O. Smith, of Savannah, Ga. It is formed with a view to the production of the least possible waves in the water, so as to avoid the washing of the bank. It is an improvement in that general class of boats which are propelled by an endless chain revolving in a longitudinal channel around two sprocket

An improvement in the class of clutch and spring mechanism which is so constructed and attached to a car axle that the spring may be wound up when it is desired to retard the speed of the car, and allowed to unwind or expand when it is desired to start the car, has been patented by Mr. T. Judson Langston, of Johnstons, S. C.

An improved reversing and cut-off mechanism for steam engines has been patented by Mr. William L. Miller, of Cleveland, Ohio.

patches in different angular relation on the metal sur- esteemed by them, or be too well paid. Brains and vigilance as The object of this invention is to dispense with the guides, crosshead, and link required in reversing mechanism of usual character, and to move the valves for cutting off and reversing by the use of a single eccentric.

Honoring an Old Inventor.

The ceremony of unveiling a bronze statue in honor of the seventeenth century inventor and precursor of Watt in United States 208,000,000. Australia 250,000,000, and South applying steam as a motive power, Denis Papin, took place do him honor.

AMERICAN INDUSTRIES

[Continued from first page.] and keys itself into it in the same way as mortar is put on

The application of this plastic non-conductor was first cient for purposes of this kind, while it may also be colored, grained, varnished, and finished, so as to make an exposed ter of the place, when this is desirable. It is also sufficiently

cation of the plastic material directly to the surfaces to be ger. protected. In this way a dead air chamber is made, so that the air surrounding the heated surfaces must be of an equal painted or otherwise ornamented as desired.

The first non-conducting coverings used were made of wood, hair felt, paper, etc., but these, owing to their combustible nature, had to be constantly renewed. The felt covmetal surfaces they surrounded. Cements and compositions surfaces, not being able to withstand the expansion and contraction of the metals on which they were plastered, would dense as to act as conductors of heat rather than the opposite. The "air space" method has none of these objections, the confined, dead air making the best non-conductor possi- designed to afford. ble, while the frame holds the covering solidly under any more effective than the heavy coats formerly used when applied directly on the surfaces

The number of "test" trials to which the "air space" the Commissioners and Chief Engineer of Machinery Hall approach a manufacturer with a project for economizing fatting the bides. at the Centennial Exhibition, and the company in this way labor, cheapening an article he is producing, or invite his covered all the pipes there and in the Annexes. In one of attention to a new enterprise altogether, and he will be met coverings of other firms, under the most carefully guarded capitalist, and he will fare no better. Rarely will he meet made by suspending a thermometer in an air-tight box, with patent is a "risky speculation." a glass face through which its register could be observed, cases where coverings of the pipes other than the "air space"

which the following is a summary:

| Steam Pressure. | | | | | ressure | | Per cent Radiation, Boiler Uncovered, | Per cent Radiation, Boller Covered. | Ratio of Saving by Covering. | |
|-------------------------------------|--|------------------------------|--|-----|---------|---|--|--|--|--|
| 110 110 100 90 80 70 | | 110 100 90 80 70 | | per | equare | 1 | 11 3 | 5.8 5.3 5.7 5.7 5.7 4.9 4.3 4.3 4.5 4.6 | 42 2 40 4 44 3 44 8 44 8 40 5 42 2 40 43 8 | |

The advantages of these coverings in the practical work where a great amount of coal is consumed, are shown in a pursue his researches in natural history.

marked diminution in the amount of fuel used, or a greatly increased steam pressure, or both.

metallic hardness and firmness, so that its elasticity is suffly way of saving the power which every one acknowledges is forming the handle of the device. easily possible cannot be denied.

Besides owning the "air space" improvement, the comsteam pipe in a room secord in appearance with the charac- pany are manufacturers of various non-conducting compositions, hair felt, etc., and asbestos mill board, round packing, oleaginous to prevent the oxidation of surfaces to which it sheathing, wicking, and other articles of this class. They is applied, and thus acts as a preserver of boiler and have factories at New York and Pittsburg, their New York office being at No. 40 John street, and they apply their im-The "air space" covering, the patent for which became provements in every part of the country. The officers of the property of the company in 1875, undoubtedly affords a the company are: John Roach, President; Geo. E. Weed, better non-conducting covering than that made by the appli- Treasurer; and R. H. Martin, Secretary and General Mana-

American Inventions Abroad.

contraction cannot affect the durability of the covering. For Industrial Record, published in London, calls attention to quickly, and conveniently secured and released. large surfaces it is usually put on in two coats, a rough and the alarming extent American inventions and machines are editor quotes therefrom and comments as follows:

Old Inventor,' calling attention to the remarkably flourish. not be spilled. ing trade being carried on here in inventions, not of English In the ordinary method of treating frozen paraffine oil for

"But an 'Old Inventor' does not regard our scandalously possible amount of expansion and contraction. Under this bad patent laws as the only disadvantage which the British plan of attaching the covering to a framework removed from inventor suffers in comparison with his American rival. the heated surfaces, hair felt, compositions, and cements, He finds in our moneyed and commercial classes a shortother than those containing asbestos, may also be used to sighted disregard of the important services of inventors advantage, as they cannot bring moisture to the metal to never characteristic of the same classes in America. 'Not corrode it, and will not crack off from expansion and con- only are her patent laws conceived and enforced for the entraction, so that a much lighter covering will in this way be couragement and protection of inventors, but her capitalists and manufacturing classes are ever ready to assist inventors to develop and utilize their conceptions.' In the United States, 'let it be known,' he says, 'that an improvement has so decidedly as to distance all competitors. The trial was this country for any rotten foreign loan but to invest in a

"It must be acknowledged," says the editor, "that there is and running the steam pipes, protected by the various cov- much truth in these remarks. If America has wanted erings to be tested, through this box; each test occupied an money for any particularly rotten financial scheme, she has hour, the box being closed, for the commencement of the generally been able to get it here, but she has meanwhile trial, when the temperature of 97° had been reached. In the been very careful to invest her own capital in the extension of her industries and the development of the inventive faculwas used, the temperature, with 10 pounds steam pressure, ities and ingenuity of her citizens. We have by no means ran up to from 102° to 105° within 30 minutes, but with the shown the same sagacity. But we think that the apathy "air space" covering the temperature could not be got up to over 90° in the open box, and with the box closed and the tinguished us in the past, and must still, to some extent, be his invention, capital can generally be found to assist him, except where the invention is frivolous or manifestly worthless. If inventors would only bear this in mind, inventions midable rivalry of America.

An Arctic Voyage Closed.

The unlucky Gulnare, of the Howgate Expedition, has returned to Newfoundland. The highest point reached was Disco Island, which the Gulnare reached August 9, badly battered by a storm. Two weeks were spent in re-

NEW INVENTIONS.

nereased steam pressure, or both.

This system not only saves the great loss of power which

Mr. Benjamin Goodyear, of Carlisle, Pa., has patented a simple and mexpensive detachable bail or handle for crocks, and any track to the laths in finishing the interior of a always attends the working of an engine when a portion of that may instantly be applied or removed therefrom. The the steam has been condensed, which often occurs where an invention consists, essentially, of a stout wire bail in the engine is run at a distance from the boiler, but it so helps to shape of a figure 8, and having a curved clamp on each end, made directly to the surfaces of boilers, tubes, etc., and this keep stored up the heat from the fires that a materially in- so that the said clamps shall be in a horizontal plane and method is still followed to a great extent where the tubes are creased steam pressure is the invariable accompaniment of with their concave faces opposite each other, so that when small, or only limited surfaces are to be covered, and the ex- its adoption, so that, while it may not go far in aiding us to the clamps are applied to the opposite sides of a crock or pansion and contraction from differing temperatures will obtain in working power that theoretical value of coal for other object, they will grasp the crock with a pressure denot be too great. The covering after it is put on has not a which all engineers are striving, its great economy in the pendent upon the upward pull exerted on the upper loop

An improved faucet for dispensing mineral waters has been patented by Mr. John Collins, of Brooklyn, N. Y. The object of this invention is to furnish faucets for mineral water fountains, so constructed that the water can be introduced into the glasses without losing its sparkle.

Mr. Charles L. Bates, of New York City, has patented a gong bell, constructed so as to give a heavy blow with a short stroke. It can be adjusted for use as a right hand or

An improved wagon for gaseous liquid fountains has been patented by Mr. John Collins, of Brooklyn, N. Y. The object of this invention is to furnish wagons for gaseous liquid fountains, so constructed that the fountains will be securely A correspondent signing himself "Old Inventor," in the held in place during transportation, and can be easily,

An improved berry basket holder has been patented by a finishing coat, as plasterers make a wall, when it may be being introduced into England. Referring to the letter the Mr. William J. Robinson, of Howlett Hill, N. Y. The object of this invention is to provide a simple device for hold "In another column we publish a communication from an ing a basket while picking berries, so that the berries shall

erings, also, being of a spongy nature, absorbed any moisture origin, but of American production. 'Go where you will the separation of the oil from the wax, the frozen paraffine in their vicinity, thus not only destroying the fibers of the in London, American "notions," large and small, meet you is inclosed in small cloths and folded and laid on plates in felt, but from their direct contact speedily corroding the at every turn-English inventions nowhere.' This is, no tiers of from twenty to twenty-five packages, and by the doubt, the case. We want no better evidence of the effect time the press is filled the frozen oil becomes warm, and of fire-clay, asbestos, etc., were next used, but these, on large of the patent systems of the two countries. The smallness consequently the crystallized wax melts and runs out as a of the charges for a patent in the United States enables liquid with the oil, and when the press is run down the wax almost every inventor to protect his discovery, and to in the cloths still contains oils, which renders it necessary crack and fall off. In many cases, also, the cements were so quickly find a market for it if it have any value, while the for the wax itself to be again folded in cloths and again extortionate charges of the English tariff prevent all but a submitted to the action of the press, which process involves few from obtaining that protection which patent laws were considerable labor, time, and waste of wax; and the wax is by this process rarely completely freed from the oil, while the oil always contains some wax, which injures the lubricating qualities of the oil, Mr. Herman Neahous, of Sharpsburg. Pa., has patented a process and apparatus that are free from the imperfections of the old method, and will make a thorough separation of the wax and oil, and do it economically.

Mr. Christian Heinzerling, of Biedenkopf, Germany, has patented a process of tawing hides for the purpose of adapting them to the uses of leather, which consists in first subjecting the raw hides to a solution of alum and zinc dust for the purpose of depositing amorphous alumina in the method of covering steam pipes, boilers, etc., has been sub- been discovered in machinery, a use found for a waste ma- same, then to a solution of one of the chromic alkalies jected is very great, and they have extended over several terial, a new process devised in any industry, and the in- mixed with alum, or its described equivalent, and chloride years, in all cases amply proving everything that the com-years, in all cases amply proving everything that the com-years, in all cases amply proving everything that the com-years, in all cases amply proving everything that the com-years, in all cases amply proving everything that the com-pany claim for it. This method was chosen as the best by

How to Preserve a Carriage.

Mr. Starey, a prominent carriage manufacturer, of Notthe tests made, where the "air space" method was brought into competition with their own surface covering and the "crazy inventor." Let him seek the assistance of a private servation, says that a carriage should be kept in an air tight servation, says that a carriage should be kept in an air tight coach house, with a moderate amount of light, otherwise conditions, the "air space" method proved its superiority with sympathy or favor. Millions will be forthcoming in the colors will be destroyed. There should be no communication between the stables and the coach house. The manure heap or pit should also be kept as far away as possible. Ammonia cracks varnish and fades the colors both of painting and lining. A carriage should never, under any circumstances, be put away dirty. In washing a carriage, keep out of the sun, and have the lever end of the "setts covered with leather. Use plenty of water, which apply (where practicable) with a hose or syringe, taking care that the water is not driven into the body to the injury of the lining. When forced water is not attainable, use for the body a large soft sponge. This, when saturated, squeeze application of 14 pounds of steam reached only 94° after an charged against us, are disappearing, and a more enlightened and enterprising spirit prevailing. But it has not been for chamois leather and oil silk handkerchief. The same re-Many tests have been made as between steam surfaces lack of assistance and capital that the number of inventions marks apply to the underworks and wheels, except that covered and similar surfaces without any covering, but a lately taken up is not even larger than it is. The fault has when the mud is well soaked, a soft mop, free from any noticeable one is mentioned in an account of some experi- been in too many cases with the inventors themselves. hard substance in the head, may be used. Never use a ments by J. C. Hoadley on the economic effect of applying the Chalmers-Spence covering to a locomotive boiler, public the Chalmers-Spence covering to the Chalmers-Spence covering to the Chalmers-Spence covering to the Chalmers-Spence covering the Chalmers-Spence covering the Chalmers-Spence covering to th lished in the Journal of the Franklin Institute, April, 1877, of own ends by the immoderation of their demands. When an and of course effectually removing all gloss. Never allow inventor is content to rest his claim on the proved value of water to dry itself on the carriage, as it invariably leaves stains. Be careful to grease the bearings of the fore-carriage so as to allow it to turn freely. Examine a carriage occasionally, and whenever a bolt or slip appears to be getting of English production would be more frequently found in loose, tighten it up with a wrench, and always have little our markets and we should have less to fear from the forinto a coach house with the horses attached, as more accidents occur from this than from any other cause. Headed, known here as top, carriages should never stand with the head down, and aprons of every kind should be frequently

A carrier pigeon belonging to John C. Haines, of Tom's pairing and taking in a half supply of coal. The return River, N. J., flew recently the distance of 36 miles in an voyage was made mostly by sail, reaching St. John, Septem- air line in twenty-four minutes. Ten other pigeons released ing of steam engines, and in manufacturing establishments ber 24. Dr. Pavy, the naturalist, remained in Greenland to at the same moment reached home a minute later than their

sary of its settlement

After the ice had lain for an unknown period over this entire national debt in a single decade. region, climatal changes caused it to shrink away slowly, and by stages, until it disappeared altogether. As it disappeared it left a very deep mass of waste, which was distribthe telegraph. The telephone is constructed on the princiuted in an irregular way over the surface, at some places much deeper than at others. At many points this depth to receive vibrations of air from the human voice or from exceeded 100 feet. As the surface of the land lay over 100 other sources, so connected with the wires of a battery (or unusual skill and care in the management of even a feet below the present level in the district of Massachusetts even with wires without a battery) as to communicate the Bay when the sea began to leave the shore, the sea had free same vibrations in every respect to another membrane or access to this incoherent mass of dôris, and began rapidly diaphragm situated at a distance. The two diaphragms of to wash it away. We can still see a part of this work of a telephone in distant places correspond, in every practical destruction of the glacial beds in the marine erosion going sense, to the two membranes of the human car, and the con- ing, N. Y. A patent has been allowed. It appears to be a on about the islands and headlands in the harbor and bay. necting wire to the chain of bones between the two mem-The same sort of work went on about the glacial beds, at branes. Probably no invention has come more rapidly into the height of 100 feet or more above the present tide line. During this period of re-elevation, the greater part of the practical use in this country and abroad. "It is employed drift deposits of the region about Boston was worked over as a means of communication between counting room and by the water. Where the gravel happened to lie upon a factory, merchant's residence and the office, publishing ridge of rock that formed, as it were, a pedestal for it, it house and printing office, and, in short, wherever oral comgenerally remained as an island above the surface of the munication is desired between persons separated by any diswater. As the land seems to have risen pretty rapidly when tance beyond the ordinary reach of the human voice the ice burden was taken off, probably on account of this very relief from its load, the sea did not have time to sweep away the whole of these islands of glacial waste. Many of them survive in the form of low, symmetrical bow-shaped bration, due to any particular sound, upon a roll of tin foil quality of steel so as to be elastic, and if they could be made hills. Parker's Hill, Corey's Hill, Aspinwall, and the other arranged to receive the impression. By reversing the pro- to weigh not more than 15 to 20 pounds each, and not to cost hills on the south side of Charles River, Powderhorn, and cess, the indentations and prominences of the tin foil cause other hills in Chelsea and Winthrop, are conspicuously the stylus to fall and rise, which results in vibrations of the beautiful specimens of this structure. Of this nature were membrane, and these reproduce the original sound. These the South is on account of cabin chimneys. On plantations also the three hills that occupied the peninsula of Boston, impressed sheets of tin foil may be preserved or mailed to and farms at a distance from cities, brick chimneys are so known as Sentry or Beacon, Fort, and Copp's Hills. When-ever an open cut is driven through these hills, we find in the center a solid mass of pebbles and clay, all confusedly quality of the original sound thousands of miles or of years each, and which, if they do not burn up in the meantime, intermingled, without any distinct trace of bedding. This mass, termed by geologists till or bowlder clay, is the waste of the glacier, lying just where it dropped when the ice in ble voice of the dead, or preserve for future comparison fireplace, but the shaft of the chimney, built of small sticks which it was bedded ceased to move, and melted on the ground the voice of a person from the first infant prattle and and daubed with mud, last but a brief time, and are always where it lay. All around these hills, with their central core the manly utterances of mature life even to the feeble dangerous from fire. I would suggest to the manufacturers of till, there are sheets of sand, clay, and gravel, which speech of old age. Public speeches and songs may thus of concrete wares that a chimney stack with a flaring bottom have been washed from the original mass, and worked over be preserved and delivered indefinitely or till the tin foil (to sit on the dirt built jamb) might be constructed at a price by the tides and rivers. This reworked bowider clay con- wears out. In public libraries may be preserved languages which would commend it to the wants of thousands and tens stitutes by far the larger part of the dry lowland surface of different nationalities spoken from century to century of thousands of tenants of log cabins and cheap frame houses about Boston; all the flat lands above the level of the swamps which lay about the base of the three principal hills brogue. of old Boston-lands on which the town first grew-were composed of the bedded sands and gravel derived from the waste of the old bowlder clay. These terraces of sand and gravel from the reassorted bowlder clay make up by far the greater part of the low-lying arable lands of Eastern Massachusetts; and of this nature are about all the lands first used | To the Editor of the Scientific American : for town sites and tillage by the colonists-notwithstanding the soil they afford is not as rich nor as enduring as the soils sure." Such was the warning of a professional boatman at upon the unchanged bowlder clay. The reason these ter-race deposits were the most sought for town sites and culti-boat on a "fresh" afternoon. I think I know something of race deposits were the most sought for town sites and cultivation is that they were the only tracts of land above the boats myself, and but that I knew this one to be provided level of the swamps that were free from large bowlders. Over all the unchanged drift these large bowlders were ori- which the honest boatman warned me, I should have more ginally so abundant that it was a very laborious work to than hesitated. But the pursuit of science must be declear the land for cultivation; but on these terraces of stratering by no daugers, and, moreover, my pursuit in this intified drift there were never bowlders enough to render them stance was in behalf of the whole world, as represented by difficult of cultivation. The result was that the first colo- the Scientific American. nists sought this class of lands. One of the advantages of the neighborhood of Boston was the large area of these ter- 20 feet long, whose bottom and deck formed the sharp Vrace deposits found there. There was an area of 15,000 or shaped edge which proclaim an entire want of bearing 20,000 acres within seven or eight miles of the town that power, while her immense sails, main and jib, were ample could have been quickly brought under the plow, and which for a boat of twice her dimensions. Her captain was a New hills began to be tilled."

Practical Value of Science.

BY PROPESSOR S. H. TROWBRIDGE, IN "THE ADVANCE."

Our obligations to the branch of physics are almost untiplying applications.

graph was almost ridiculed and voted into oblivion, from way, and, with our good speed, a large inflow of sea water factures his own wagons, separators, headers, harrows, and which it could never rise. When a bill was presented ap over the low and sharp bow was a matter of course. In nearly all the machinery and implements used. He has empropriating \$30,000 to be expended, under the direction of that, also, I was agreeably disappointed. The boat, instead ployed 50 men in seeding and 150 in harvest, 200 head of the Postmaster General, in a series of experiments to test of carrying the weight of the wind and being thus forced horses and mules, 55 grain headers and other wagons, 150 the merits of Morse's electro-magnetic telegraph, one member of Morse's electro-magnetic telegraph of Morse's el to be used for the encouragement of mesmerism. Another boat as easily as before it yielded to the force of the blast. drills, 8 mowers, 1 forty-eight inch separator, 36 feet long proposed to include Millerism in the benefits of the ap- The surplus force of wind, instead of racking the boat and and 1314 feet high, with a capacity of 10 bushels per minute; propriation; others to appropriate part of the sum to making misery for her passengers, was simply "spilled" I forty-inch separator, 36 feet long; 2 forty-feet elevators a telegraph to the moon. And when the bill came to a final over the top of the sail. The motion was free from the for self-feeder, 1 steam barley or feed mill, and 2 twenty vote, this was so close that a change of three votes would thumps and jars usual under the same circumstances. doubtless have left us till this day without the benefits of How all this was accomplished may be difficult of explathe telegraph. After his invention was in working order, nation without the aid of an engraving. Instead of being and transmitting messages between Baltimore and Wash- "stepped" in the usual way, the mast was held in a rockington, Mr. Morse offered it to Congress, to be attached to ing shaft at the deck, and to the keel, on either side, springs teen thousand words, and occupying four hours in the dethe Post Office Department, for the sum of \$100,000. But were attached, having their opposite ends secured under the livery, was telegraphed to Cincinnati, from this city, September 24, in five hours and five minutes, by one operator who reported that, while the invention was "an agent upright, but under pressure yielded on either side. The on one wire. He used the Phillips system of steno-tele vastly superior to any other ever devised by the genius of amount of pressure needful to compel this yielding was graphy.

The Post Glacial History of the Peninsula of Boston. man," he was not satisfied that "under any rate of postage regulated by nuts and screw on a guide rod inside the The geological history of the site of Boston, Mass., since that could be adopted its revenue could be made to equal its expenditures." By this short sighted want of appreciation of the city called out by the 250th annivers tion of science, the United States government deprived itself and these aided to stiffen the mast while they yielded to its of a source of revenue sufficient, doubtless, to liquidate the movements under pressure.

Correspondence.

A New Safety Sail Boat.

"Don't trust yourself in that craft; you'll be overboard with means intended to overcome the very danger against

The Jane was an especially dangerous-looking craft, 18 or was very extensively cultivated before the bowlder-covered Zealander, whose motions were the reverse of safety-inspiring. My own conception of the care needful under the existing circumstances had no place with him, and, but for ing Company of Washington Territory, comprises 60,000 entire faith in my ability to swim, I should never have acres of wheat land, of which 25,000 acres are fenced. ventured.

As the Jane shot beyond the pier head, her huge sails foot up between 300,000 and 400,000 bushels. limited, but we will mention only two or three applications were struck by a blast more than sufficient for instant deof a single agent in this wide field. It would seem to roll struction. Involuntarily I made ready for an impromptu fornia. It is in the Sacramento Valley, and comprises 65,000 back the world into the dark ages to take from it now the bath, and the boatman tauntingly called out, "What'd I acres, of which 45,000 acres were in wheat this year. The benefits of electricity in its multiplied and yet rapidly mul-tell ye?" but only the mast yielded. The boat came to her bearings and moved on as steadily as though impelled by It seems incredible, from our present standpoint, that so the mildest zephyr. The triumph was already complete; of holding the crop. Dr. Glenn has his own machine shops, but more was to come. Presently we were in a large sea-blacksmith shops, saw and planing mills, etc. He manu-

For pleasure boats this spring mast is a great addition. The application of electricity, now attracting world-wide It not only insures safety, but gives an case of motion which crank" vessel in a "flowy" wind. M. S. B.

New York, October, 1880,

[The invention, a practical trial of which is above described, is that of Mr. John McLeod, Hill's Pavilion, Flush-

An Opening for Two New Articles of Manufacture. To the Editor of the Scientific American :

I. In the Southern States 1,500,000 baskets are required for the harvesting of the cotton crop. These baskets are made of oak splits, and, except with extraordinary care, they last but one season, and are then thrown away. They re quire an expenditure on the part of planters of nearly \$2,000,more than \$2.00 to 2.50, they might prove a great success.

II. A great expense and trouble to the poorer people of selves with stick and mud chimneys, which cost about \$5.00 with all the peculiarities of pronunciation, dialect, and in this country. The form should be a square tube, 10 to 16 feet long, 16 to 18 inches square, flaring at the bottom to a size of 16x36 inches

If there is any difficulty in this form, the flared portion and the stack might be constructed in different pieces, like joints of piping, with flanges to fit into each other. Here is certainly a great opening for industry in a new channel.

J. B. C.

Nodina, Ark., September 14.

AGRICULTURAL INVENTIONS.

Mr. Samuel E. Licklider, of Everett, Mo., has patented an improvement in the class of live stock feeders consisting of combined hay racks and mangers. The feature of novelty is the construction of the rack or hay receptacle and its arrangement relative to the manger

Mr. Theodore C. H. Krüger, of San Marcos, Texas, has patented a machine for planting corn or cotton, that may be attached to almost any kind of plow. It is simple in construction, easily repaired by an ordinary blacksmith, and may be used for planting where stumps and rocks would interfere with the operation of machines of ordinary con-

Big Farms on the Pacific Coast.

The "Mammoth Farm," of the Blacklock Wheat Grow-Ground has been broken for a crop which is expected to

Another large farm is that of Dr. Hugh J. Glenn, of Calihorse power engines. The forty-eight inch separator

RAPID TELEGRAPHING. - A political speech, of about six-

A NEW ROAD WAGON.

The engraving shows a novel vehicle, having the comable vehicle for light and heavy work. It has a very light of the casing, draught, and is easy riding. The friction on the axles and When the w and box are adjustable so that they may be readily adapted to their requirements

springs at the front and rear. The forward spring is of to close the window, the wedge is pulled upward, releasing

novel form, and arranged in line with the bolster, while the rear springs, which are of C form, are attached to and in line with the side bars. The springs are connected by leather or metal shackles with the bars attached to the slatted platform. The front bolster is connected with the rear axle by a central reach and by side bars which are secured by braces, clips, and bolts.

The platform is composed of slats which are thick in the middle and taper toward the ends. This construction gives strength and elasticity. The seat and box have curved bottoms to conform to the curvature of the pliant platform, and are made adjustable. There is no draught on the springs, platform, or box, and the friction and jar or quiver on the axles, wheels, king bolt, and shaft shackles are reduced to a minimum.

The springs have solid heads or metal tips, which render them stronger and more durable, and reduce the tendency to rattle. The springs, together with the pliant platform, form a combination which secures great

little swing or dip, and readily adapts itself to uneven roads, shown in the engraving. and, finally, it is peculiarly adapted for speeding and road purposes. It is used with or without a box, and it may obtained by addressing the inventor as above. have one or two seats or one or more boxes.

This wagon is made in different styles to adapt it to the wants of purchasers. It is made very light for speeding, a box. A wagon is also made on the same general plan for sew- pulse, was decidedly a step in the right direction.

This improved vehicle was recently patented in the United ville, Lewis county, N. Y.

NEW SASH HOLDER AND FASTENER.

The engraving shows an improved sash holder and fastener recently patented by Mr. John Harley, of Wallace



HARLEY'S SASH HOLDER AND FASTENER.

burg, Ontario, Canada. The device is very simple, con the end of the rubber spring, C. The easing, B, is secured making and similar uses.

to the window stop, and has a curved recess which contains the larger end of the rubber spring, C. The lower end of bined advantages of a light speeding road wagon or adjust- the wedge has a nib which prevents it from being drawn out

When the window sash is raised the wedge is drawn by the opening of the window; but as soon as the sash is re-In this vehicle all the advantages of thorough braces and the latter down into the casing and clamps the sash tightly, pliant platform are secured, with the addition of improved preventing it from descending further. When it is desired disengaged from the hook on the opposite drawhead.



PHILLIPS' NEW ROAD WAGON.

elasticity and avoids most of the jar common to other vehi the sash, when the window may be closed. The window is together; the longer jaw being also pivoted to a handle in cles when driven over obstructions, rough pavements, rail fastened, when closed, by hooking the flange near the upper road crossings, crosswalks, ditches, etc., and it has very end of the wedge over the top rail of the lower sash, as

Further information in regard to this invention may be

Brewers' Patent Suits.

The appointment of an advisory committee by the United little heavier for physicians' use or for light driving. An States Brewers' Association, to counsel brewers who are atother style is suited for liveries and general use; still tacked by "patent sharks" as to their best methods of deanother for farmers' use, provided with adjustable seat and fense, and if possible to combine interests in a common reing machine agents, grocery men, light express, and general child may lead a horse to water, but no man can make the thermometer combined. It consists of three tubes about use; and a still heavier wagon has two or more seats, and is horse drink." The advisory council exists, and so do patent half full of mercury dipping into a sealed cistern, B, full of well calculated for carrying a number of persons comfortably. sharks, but they have not as yet come in contact.

We are given to understand that ten or a dozen suits are States and Canada by Mr. James L. Phillips, box 342, Low pending against brewers in New York and vicinity for an two tubes alone, any variation in the atmospheric pressure alleged infringement of a patent that has been held in abeyance for a number of years, relating to the pitching of casks, etc., by means of hot air. Shultz, of Philadelphia, a long time ago, patented an arrangement for blowing hot air through a furnace into casks, heating them thoroughly so trouble. The principle was crude, and as times go it was antique. Stromberg, of Baltimore, improved on it. Holbeck went one better, and at last Gottfried, of Chicago, "collared the pot," and rested content until some one discovered that brewers were making a soft thing out of the the action of this thermome-"pitching patent." The cost of a machine was about \$200, ter for an increase of temperwhich sum fully covered the principle and the cost of apparatus. There was not enough money in it to "run" a big spirit expands and drives the factory or to make a large income, so the patent fell flat, mercury into the other two and was used by any ingenious smith who cared to apply it. Things went on thus until a celebrated firm of lawyers in globe also expands by the Chicago "smelt blood," revived the patent, prosecuted heat, and prevents the merclaims, frightened some into compliance, and at last insti- cury rising in the tube leadtuted suits for damages against brewers using the machine, in some instances, we are told, to the amount of \$15,000, in equity. They expect, it is said, to hop out of New York place in the open limb, and with at least \$200,000 damages obtained against brewers exerts a greater pressure on who have used this precious hot air arrangement. Those the air within the globe, and who have settled are referred to in proof of the validity of thus prevents it from exthe claim, and an eminent trade journalist in Chicago gives panding; the height, theretestimony in its favor. We expect to hear of a patent on fore, of the mercury in the the breath of heaven yet.

To show the value in equity of this precious patent, we not altered by differences of may state that on Wednesday, Sept. 15th, Henry Guen- temperature, and it gives the ther, of the John Kress Brewery, New York city, pitched, reading of the barometer. on the old principle-i. e., unhooping and taking out the A decrease of temperature -twenty-four quarters in twenty-five min- acts in an opposite direction utes, beating the patent pitching machine all hollow, espe- the spirit then contracts, cially as to equity. For proof we refer to Mr. Stenger, of draws the mercury from Eckert & Winter, and to Mr. P. Hoffmann, and to many the open limb, and reduces others who witnessed the operation. Patent claims, in the pressure upon the air equity, must be careful in particularizing. -Brewers' Gazette. within the globe, which

A New Oil from Grape Vines.

The introduction of American vines into France to resist atures the volume of gas the ravages of the phylloxera is likely to receive a check, remains the same. Practisince it is claimed that only six or seven varieties do resist cally it is not altered by face, one near the top and the other at the bottom. The not congeal above 8° Fah., while other oils congeal at 271,2°

MECHANICAL INVENTIONS.

An improved car coupling, patented by Mr. William R. Firebaugh, of Danville, Ill., consists of a link fastened to a shaft passing through and loosely mounted in a drawhead provided with a hook and a buffer, upon which shaft a cam all of the wearing parts is light, and the shaft shackles, seat, friction partly out of the casing and does not interfere with provided with a weighted latch and acted upon by a locking spring is rigidly mounted. The shaft of the cam can be leased the friction between the sash and the wedge draws rotated by means of a crank shaft and chains, or by a crank directly, by this means the pivoted link is engaged with or

> Mr. William B. Padgett, of Batesville, Ark., has patented an improved press for cotton, bay, or other material, that may be operated by hand or

other power. The invention cannot be de scribed without engravings

Mr. Christopher C. P. McCord, of Walnut Grove, Ark., has patented a safety pulley for cotton gins and other machines, the object being to furnish devices by which the power may be quickly disconnected from the machine in case of accident.

A motor for driving sewing machines and other small machinery by either weight or spring power, has been patented by M. Léonce P. Ducournau, of New Orleans, La. The invention consists in a novel arrangement and combination of springs, gearing, and a fly wheel, and devices connected there with which cannot be readily described without engravings.

Messrs. James A. Mell and Wesley Wortenbe, of Moline, Mich., have patented a selfadjusting wrench especially adapted for heavy work. It consists, essentially, of two jaws with legs of different lengths pivoted

such a manner that either or both jaws can swing and increase or diminish the opening between them within certain limits, as may be desired.

An improved rotary engine or pump has been patented by Mr. William B. Espent, of Spring Garden, Jamaica, West Indies. The invention consists in certain novel features of construction whereby the inventor obtains a minimum of friction surface with a maximum of piston space and speed and a reduction of joints requiring to be packed.

A NEW COMBINED BAROMETER AND THERMOMETER.

The engraving shows a short-leg mercurial barometer and the same. The tube, A, is open to the air; the tube, C, bas at its top a sealed globe, D, full of air. Now, taking these would cause the mercury in A to rise or fall, communicating its movement to the mercury in C; but any variation in temperature would also move the mercury by expanding or contracting the air in the globe, D. To counteract this influence, which would in some cases materially alter the readings of that the pitch would readily spread, thus saving much the barometer, another tube, E, is arranged with a long bulb, F, something like a Sixe's thermometer; this tube, E is, like the other, about half full of mercury, the rest of the

tube and the bulb being filled with spirits of wine. Now ature is as follows: tubes, but the air in the ing to it. All the rise of the mercury, therefore, takes limb leading to the globe is is thus prevented from contracting, so at all temper-



the insect's attacks successfully, while none of them pro- differences of atmospheric pressure, as the space in the sisting of three principal parts: the wedge, A, casing, B, duce wine as good as that obtained from the French vines. globe is some hundreds of times larger than the space occuand the rubber spring, C. The upper end of the wedge is M. Laliman, a French sacant, has discovered, however, that pied by the variation of the mercury. The tube, E, also provided with a handle, and two flanges project from its an oil can be distilled from the American vines which will serves as a thermometer, for the spirit is, of course, incompressible. We have not yet heard how far the compensaback of the wedge has a notch near the middle to receive Fah. M. Laliman, therefore, recommends this oil for watchingenious. - E. H. Hills, in English Mechanic,

A MARINE COMMUNITY.

One of the most intensely interesting occupations that I ever entered into was that of dredging for specimens of marine life. I have drawn and engraved but a mere fragment, so to speak, of some of nature's wondrous handiwork ments; but get him once under a good lens, and you will see in all probability there is a system of muscular contractile secured during a day's dredging at Buzzard's Bay, not only all the machinery in full operation, but also the organs in this fine filament which a sufficiently strong mag-

In this marine community fraternity and equality were exhibited in a manner far superior to any republic, ancient or modern. But there was very little liberty, particularly in the case of the old hermit crab, whose residence was the empty shell of a winkle, which was so occupied by a living community of annelids, zoophytes, shellfish, etc., that it was next to impossible for him to navigate. Yet with these curi man lifts and carries bits of stone (hypothetical bricks), grains

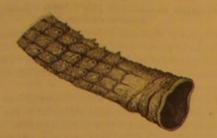


Fig. 1.-Lepralia

one for all, and all for one. This mass of marine animals lived and thrived at the Aquarium for many months.

To begin, then, with the worms (or annelids, as they are called) contained in this community, I will select the Serpula diauthus, shown in the illustration as the central figure, and over which is shown a sea horse watching and waiting for small annelids, that he may suck them out of their tubes with his proboscis-shaped mouth.

The tubes in which the Serpula live are composed of shell. When a tube is broken it is immediately repaired or built up again by the Serpula. The Serpula dianthus always grows in a mass. At the base of the mass the tubes are twisted and contorted together, and where they come in contact with one another the outer walls of the tubes are joined together. In this way this united worm community obtain mutual strength for their otherwise

If a group of these annelids be taken into the hand they will appear to be empty, but if the tubes be not greatly contorted a something scarlet may be seen some distance down the tube, and by that sign the Serpula is known to be alive.

When Serpula are first placed in an aquarium they remain quiet for several hours, as if to become acquainted with the surroundings; but by very slow degrees the scarlet object is pushed nearer and nearer the mouth tance from the animal: by some sense it perceives it, de- other objects which have been submerged for any length of of the tube, and at last emerges, when it is seen to be a termines to appropriate it, and immediately sends forth one time conicelly-shaped cork or stopper, its small end being pro- of its long, slender threads-over it or to it, for the extreme longed into a kind of footstalk. In a short time a circle of points are so fine as to be distinguished with difficulty, but scarlet feathery objects slowly and cautiously follow the the grain is reached. Watch it closely now! See! the bit grew a thick rose-colored moss-like carpeting, which constopper, which spread themselves out into a beautiful and of sand begins to move gradually along and upward, gliding sisted of thousands of minute hydroids called Hydractinia. elegantly-shaped plume. This plume is the feeding appara- upon the surface of this serviceable, rope-like filament. Obtus by which the minute forms of animal and vegetable life serve, it is not grasped pincer-like with the end of the fila- base by a horny network, which rises occasionally into points are arrested and conveyed to the stomach. Slowly as the ment, but rides upward on the thread like that mysterious of a conical shape. A single individual of such a colony Serpula protrudes itself from its tube, it is by no means little wheel which thousands of our citizens see daily creep- when placed under a microscope appears as shown in Fig.

slow in retreating. When one of these creatures is fully expanded in an aquarium, and the hand is rapidly moved outside without even touching the glass, the worm pops back into its tube with marvelous rapidity, so rapidly that the eye fails to follow the movement. The shadow of a person passing by will often have the same effect. It seems evident that the Serpula must be able to see, yet no eyes have been discovered.

The apparatus by which the Serpula performs its upward movement is a marvel of nature's mechanism The body of the annelid is composed of seven distinc segments, and from each of these projects a pair of tubercles, each containing a bundle of bristles which can be thrust out at the will of the animal; at the end of each of the bristles are four short points, one being longer than the others. In ascending these bristles are thrust against the inner walls of the tube, which gives the creature an upward movement; contraction follows, when the hinder set of foot-like bristles are end is accomplished. I extract the following from "Ocean Wonders," by my friend, W. E. Damon:

"Another curious little animal, also an annelid, is generally to be found rearing its cosy home amid the tubes of the Scrpulæ. It cannot boast, perhaps, of as much beauty of color and waving plume, but its habits are so interesting and really wonderful, that I think it takes the lead as an object of curiosity of all the tubebuilding fraternity. Its tube is not homogeneous in its composition like that of the Serpula, but it makes an aggregation of separate particles, artistically welded or fitted together like a piece of mosaic work. This tube is not a secretion, like the ceil of the coral-polyps; it does not grow, but is voluntarily and with great skill and care built up by the animal. In its construction it will use the very finest material-little specks of fine sand, and even dust that may chance to fall on the surface of the water. It also discriminates as to color, apparently preferring the brighter particles. For in-

stance, I have ground red coral to powder, and put it into ing up and over the wire which is one day to be a strand in the water; upon this the little annelld would promptly seize, the great cable of the East River Bridge. What the proand immediately appropriate it for building purposes

"A casual observer might see this wonderful worker many times without perceiving or appreciating its artistic move of this annelid, I have not yet been able to discover; but object of its unwearied toil. Indeed this busy little work nifying lens may yet bring to observation and recognition.





ous creatures communism prevailed to its fullest extent, of sand, coral, glass, or shell, or any atoms which will serve its purpose, raises them to the top of its unfinished walls, and there places them with as much precision, neatness, rapidity, and in as regular order as the most experienced brick layer. It is perfectly marvelous. One might watch them for hours together and never grow weary.

When the operation is seen, it is easily comprehended. The explanation presents some difficulties, though I have seen them build enough to create an annelidan city; but we will try to make

ture has some twenty or

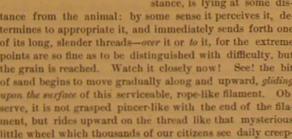
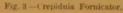


Fig. 2.-Hydractinia.

But how do they do it?



pelling or attracting force is which causes the grain of sand

to rise up against the laws of gravity and approach the month

Be that as it may, we will in the meantime watch for what

we can see of this process, and we find that when the object

has reached the end of the filament it is placed for a moment

in the mouth, where it is evidently coated with a glutinous

it clear how the material for mucus and is then passed out again, and finally deposited the construction of this little upon the edge of its walls. The true level is kept, one side ocean tenement is hoisted up being built up at exactly the same rate as the other, so that and placed in exactly the right no excrescences are left on the edge, but when finished, all position to complete its circuis of a uniform and even surface. The general appearance lar walls, "In the first place, the creadmense derrick, full-rigged and in vigorous operation."

For feeding Serpula I used the stomachs of oysters and thirty long, hair-like arms, clams ground to a smooth paste, which were diluted with which it propels out of the water. When this substance was mixed with the water of end of its tube. Extending the aquarium it caused the water to assume a very milky these in every direction and appearance, which in a few hours time became as clear as to an incredible length, crystal, after being worked over by the Scrpula, which had they become so attenuated as devoured all the oyster held in suspension. On the tubes to be scarcely discernible in of most Serpula will be found a reddish-brown or gray inthe water; but these fine, deli- crustation; this incrustation is called Lepralia, and consists cate cords or filaments, hardly of innumerable spine-crowned cells of exquisite structure discoverable by the unassisted arranged in rows like the scales of a fish, as shown in Fig. vision, may be considered the 1, when greatly magnified. Each cell is armed with a ropes or tackling of its ma- spine. If the fingers are passed over the surface of the chinery for collecting the Lepralia from the base of the Serpula tubes upward a pecumaterial which it needs for liar rough and harsh sensation will be perceived, which is its sheath-like dwelling. Suppose a grain of sand, for in- of spine-crowned cells. In the channels of Canarsie Bay, stance, is lying at some dis- Long Island, this zoophyte is found encrusting shells and

> On certain parts at the mouth of the winkle shell, which were free from the abrasion of the hermit crab's claws,

> All members of a Hydractinia colony are connected at the

2. The pear-shaped protuberances, which might be taken for buds, in course of time burst and send forth a crystal bell, no larger than a pin's head, but of per fect organism. These are the minute jelly fish (Medusa) that crowd the ocean in countless numbers, illuminating the crest of every tumbling wave and marking the wake of every ocean steamer.

Fig. 3 represents a mass of shell-fish (Crepidula fornicator) adhering together; the lowest one in the mass was fastened so firmly to the winkle shell that it could not be removed without injury. These "boat shells," as they are commonly called, adhere by means of atmospheric pressure; raising the central parts of their bodies from the objects to which they are attached, and, pressing down the rim of their shells, they produce a vacuum beneath themselves. And so firmly does the air hold them in place that the unaided fingers will find great difficulty even to stir them. The rims of their shells always exactly fit to the object or convolution of the shell to which they are attached. At the mouth of the winkle shell were also attached a number of living specimens of Crepidula plana,

Fig. 4 represents a curious little creature which I found tucked away in the interstices formed by the Serpula tubes. In color he so exactly matched his surroundings and was in form so very flat and unobtrusive that almost any one would have overlooked him. With his eight movable plates on his back he was suggestive of a tiny marine armadillo; but when I picked him out from his hiding place, which was no easy task (as he can maintain a better vacuum than the boat shell). he curled himself into a ball which you would have pronounced to be a very aged pill-bug (Oniscus).

In the mass of Serpulæ I also discovered several very young specimens of the purple sea-urchin, Fig. 5. The shell of the sea-urchin is made out of several hundreds of pentagonal plates, varying in size according to their position. These are so closely connected that their marks of juncture are not perceptible. As the



A MARINE COMMUNITY

creature increases in size, as it cannot, like the crab, cast its in front. and the original form of the shell is preserved.

The surface of a sea-urchin after a certain age becomes of locomotion, and therefore are freely movable. If a single has perfect facility of movement. The spine is bound to the position, and shift ground a bit from time to time as occatubercle by a tendinous ligament, connecting the center of sion requires. I suppose the egg is not dropped till the each much as is the case with the larger joints of vertebrate young one begins to break the shell. animals. The power of motion is communicated by the life of the animal.

tained enough animal organisms to stock an aquarium for furiously with their beaks, many months' study. The young sea-horses were introduced extra feed of small annelids.

THE KING PENGUIN.

Most interesting, by far, among all rookeries of penguins longirostris) which I met with at Marion Island.

The rookery was on a space of perfectly flat ground of the adults. about an acre in extent. It was divided into two irregular The flat space itself had a filthy black slimy surface; but the penguin eggs,-H. N. Moseley, Challenger Notes. soil was trodden hard and flat.

About two thirds of the space of one of the portions of the rookery, the larger one, was occupied by king penguins, standing bolt upright, with their beaks upturned, side by side, as thick as they could pack, and jostling one another as one disturbed them.

The king penguins stand as high as a man's middle. They stores of cheap ore in that region. He says: are distinguished at once not only by their size, but by two the glistening white throat.

the crested penguins.

The king penguins when disturbed made a loud sound, like "urr-urr-urr." They run with their bodies held pernot hop at all.

A good many were in bad plumage, moulting; but there were plenty also in the finest plumage.

On the small area of the rookery, which consisted of a flat space sheltered all round by grass slopes, and which formed a sort of bay among these, communicating with the larger area by two comparatively narrow passages, was the breeding establishment. These penguins are said by some observmoulting, for birds in clean plumage not breeding, and again for breeding birds. Here the breeding ground was quite this smaller sheltered area. This was the only king penguin rookery which I saw in full action.

At Kerguelen's Land the king penguins were only met with in scattered groups of a dozen and twenty or so, and has any occasion to look. they were then not breeding, but only moulting. On this might be covering eggs; but on driving them up I saw they penguins with young birds among them.

or collar of brown remains sticking out round the bird's neck, and then when it cocks up its head it looks like a swell boy in stick up collar.

off on their short stumpy legs I could not resist laughing

shell is composed of these plates it is wonderful how the and with the lower part of their bodies bulged out in a fold melt like snow. In one instance the ore costs 20 cents a to

labored and difficult.

I struck one of them with my stick, and after some little

These birds carry their eggs in a complete pouch between spine be removed, and note taken of the part it previously their legs, and hold it in by keeping their broad web feet tubercle, and that the base of the spine is furnished with a nest, nor even mark from habitually sitting in one place, but be guessed. hollow socket into which the tubercle fits, so that the spine simply stand on the rookery floor in the described stooping

Charles Goodridge says that the period of incubation is membranous covering that envelops the body during the seven weeks, and that the birds commenced laying in the fe of the animal.

Besides the animals I have described as being members of their eggs, till March. The birds with eggs were sitting close the marine community, were also very small clump-clawed together. When, on my frightening them, some were driven crabs, numerous Neris worms, a small variety of the Cardum, against others, savage fights ensued and blood was drawn and minute acorn barnacles. In fact this single mass con- freely, the birds whose ground was invaded striking out

Round about the brooding birds were others, I think males, into the aquarium occasionally that they might enjoy an in considerable numbers. The males probably feed the females with which they are paired. There were also some young downy birds.

If one of these latter was driven in among the brooders it was at once pecked almost to death. The young ones utter which I have seen was one of king penguins (Aptenodytes a curious whistling cry, of a high pitch and running through several notes, quite different from the simple bass note of

The egg of the king penguin is more than ordinarily portions, a larger and smaller, by some grassy mounds. pointed at the small end. It is greenish-white, like other

The Menominee Iron Mines.

A correspondent of the Iron Age, accompanying the American Institute of Mining Engineers on its excursion among the mining districts of Lake Superior, anticipates a revolution in iron making to result from the inexhaustible

We have questioned the propriety of calling some of the narrow streaks of bright orange yellow, one on each side of great openings of the Marquette and Negaunee districts 'mines," as they might with more propriety be called "ore Penguins were to be seen coming from and going to the quarries;" but what shall we call these Menominee opensea from the rookery, but singly, and not in companies like lings? They are not even quarries. You strip off the surface, and beneath lie deposits of ore such as the eye of man hath not seen. We are amazed, astounded, confused. Some of us who are interested in Eastern mines even turn 'away feetly upright, getting over the ground pretty fast, and do disgusted; and what wonder, when we see miners working these vast deposits of steel ore with pick and shovel as easily as they would dig a cellar on a sand hill; when we see ore of unapproachable richness and purity loosened, loaded, and put in cars for 25 cents a ton, including everything except the royalty of 50 cents. We have been impressed from the first; now we are appalled. I do not exaggerate in any respect the feelings of those who saw these mines for the first time on Tuesday, and who had enough acquaintance with ers to set apart regular separate spaces in their rookeries for the iron trade to understand the meaning of what they saw. "There is nothing like it in the world," says every one, and no one can intelligently question the statement that in this separate, and the young and breeding pairs were confined to Menominee range, with its incalculable wealth of ore in sight and its unlimited possibilities of development, has been found the solution of the ore question for a longer time into the future than any one now in the iron business Description cannot do justice to the subject, any more than it could to the Falls of breeding ground, at its lower portion, numbers of penguins Niagara. Even when we see the falls we wonder how this were reclining on their bellies, and I thought at first they mighty cataract is fed, and when the supply of water which pours over the precipice in never diminishing volume will were only resting. There was a drove of about a hundred be exhausted. But our question is answered when we cross the great inland seas which are its unfailing fountains. So The young were most absurd objects. They were as tall it is with Lake Superior iron ores. We see them steadily as their parents, and moved about bolt upright, with their flowing into the port of Cleveland in increasing volume, and beaks in the air in the same manner; but they were covered have allowed ourselves to be deluded by the mistaken prewith a thick coating of a light chocolate down, looking like dictions of such authorities as Mr. Bell, that they are drawn Howe sewing machine which he could never make without very fine broom fur. The down is at least two inches deep from pockets of known extent, and that the end of the supon the birds' bodies, and gives them a curious inflated appearance. They have a most comical look as they run off to we see that the supply is not a matter of years, but of cenjostle their way in among the old ones. They seemed to run turies; that as yet we have but scratched the surface of a rather better than the adults, but perhaps that was fancy. mineral wealth for which the world has no parallel, and that Bee Keepers' Society met in Cincinnati, Ohio, September Absurd in appearance as these young are, those that are within two or three years at most, the abundance and cheap- 29. just dropping the down and assuming the white plumage of ness of these ores will so reduce the cost of iron as to ma- the States of the Union and from Canada, were present at the adults, are far more so. Some are to be seen with the terially change the condition of national industrial develop the first session. In the annual address by President W. T. brown down in large irregular patches and the white feath- ment and international competition. If any one doubts this G. Newman, of Chicago, the honey crop of this year was ers showing out between these. In others the down remains let him go and look, and his eyes will be opened. For the said to be but half the usual amount, owing to bad weather. only about neck and head, and in the last stage a sort of ruff first time your correspondent appreciates the value of the Lake Superior ores as a factor in the problem of our iron discoveries in the cure of foul brood, the yellow race of development.

The Menominee range is the latest and grandest develop-The manner in which these young ones cock up their heads ment of this wonderful country. In 1877, 10,405 tons of ore gives them a peculiar expression of vanity, and as they ran were shipped; in 1878, 94,245 tons; in 1879, 269,089 tons. The birds were, most of them, in a slightly stooping posture, not exceed \$2 per ton on ears. In the furnace they will presents about \$10,000,000.

at the surface, and with a total force of 60 men at work the old shell when too small and take to itself a larger one. But As I came up and bullied these birds with my stick a tittle mine yields 400 tons per day. Nothing is shipped which in order to overcome this the delicate lining membrane they shifted their ground a bit with an awkward sort of does not contain 55 per cent of metallic iron or over. The with which the entire surface of the body is covered insinu hopping motion, with the feet held close together. It immediately be per cent ore is piled near the workings in the expectation ates itself between the edges of these plates and deposits ately struck me that they were carrying eggs with them, as that in the event of a sudden demand it may be wanted, round the margin of each particles of calcareous matter, so I had read that king penguins do Their gait was quite pe- This production can be increased as rapidly as it may be that each plate simultaneously increases round its edges, culiar and different from the ordinary one, and evidently needed, and there will soon be no room for foreign Bessemer ores in a market so abundantly supplied from Michigan and Wisconsin. The time is not far distant when this ore will thickly studded with spines (in young specimens the spines are much less in number), which are employed as a means once assumed the running motion.

be delivered at Cleveland at \$4 per ton, leaving the mining companies \$1 per ton profit. At this point the purest ores will meet the Connellsville coke, the finest metallurgical fuel in the world, and the pure magnesian limestones of the occupied, it will be seen that on the shell is placed a rounded tucked close together under it. They make absolutely no lake shores, than which there are no better. The rest may

Original Inventions and Supplementary Improvements.

The Telephonic Exchange Reporter, in its allusion to the large number of patents issued on the telephone since Professor Bell introduced his instrument, adds the following re marks concerning the importance of patenting supplementary improvements.

When an inventor, says the writer, files a proper application for a patent, the government will grant to him a patent for whatever he can justly claim as his invention. Such invention properly belongs to the inventor, not by reason of a government privilege, but by reason of his having been the creator of the property. The government grants no privilege; it simply recognizes a legal right. The Patent Office makes an examination into the novelty of the invention in order that official recognition may be given only to that which appears to be new. If the official inquiry be not subsequently proven at fault, the invention or improvement patented is solely for the use or let of the patentee. He may let it drop, and thus make nothing from it. He may put a prohibitory value on it, and thus get nothing from it. He may put a just value on it and reap a rich reward, if his invention has merit. The justness of the inventor's charges will be evidenced entirely by public acceptation. If he charges too much the public decline his invention.

Another man may add an improvement to the original inventor's device. The improvement may consist of an added element, or in a useful change in form of old elements. The improver can patent his improvement.

The fundamental invention thus belongs to the first man, and the improvement belongs to the second man. The first man is not at liberty to make, sell, or use the improvement without the consent of the party who owns the patented improvement.

The second party is not at liberty to make, sell, or use the fundamental invention without the consent of the owner of the patent on the fundamental invention. In the absence of an arrangement, the first party must do without the improvement, and the second party must do without the fundamental invention. The first party can operate his invention without the improvement, but the second party can do nothing with his, because he has no fundamental invention to which he can apply his invention. He invented and patented his improvement with the hope that the owner of the fundamental patent would appreciate its merits and arrange for the use of the improvement. Without the allowance of the fundamental inventor, the improver is rock bound. He may have fine quarters on an upper floor; quarters which the party down stairs might envy him the possession of, but if the down stairs party has a sole title to stairs and exit, the up stairs party must leave his quarters vacant, or come to terms with the base

In the case of patented inventions there may be hundreds of improvers on a fundamental invention; there may be improvements on the improvements; and many of the improve ments may not be improvements at all, but may be fallacies based on wrong observation or incorrect experiment.

The status of patents is generally well understood by inventors, and they also well understand that the reward of the improver is likely to be handsome if his improvement will create a marked advance in the merit of the invention improved upon. The wise inventor does not cease his labors because his invention is a tributary one. Howe patented the essential fundamentals of sewing machines, but Singer

Bee Keepers' Convention.

The eleventh annual convention of the North'American Papers were read on honey-producing plants and trees, new bees, Cyprian bees, etc.

The Cologue Cathedral.

Since 1821 the public and private contributions to the This year there have already been shipped 375,000 tons, and building fund of Cologne Cathedral have amounted to before the close of navigation between 500,000 and 600,000 \$4,500,000. Adding the contributions of past centuries, At the farthest corner of the breeding space, in the most tons will have gone forward. Every pound of this ore will notably the money expended on the colossal foundations, a sheltered spot, was a clump of birds of a hundred or more. make Bessemer iron. The average cost at all the mines will. German paper finds that as it now stands the cathedral re-

Treatment of Nickel with Phosphorus.

M. J. Garnier, of the French Academy of Sciences, recently presented the following interesting paper to that body, giving the results of his experiments with nickel;

Pure nickel after melting generally contains more or less oxygen, and the metal is brittle. To prevent this injurious Quincy on the north and is mining on the same deposit. action of the oxygen, it is necessary to incorporate with the molten nickel a substance which has a great affinity for oxygen, but which shall also have a great affinity for the nickel itself; furthermore, this substance must not make the nickel brittle. The injurious action of the oxygen is proven by the fact that pure nickel melted in an atmosphere free from oxygen is extremely malleable. Such is the case with that which is accidentally deposited on the nozzles of the furnace blowers surrounded by combustible material. This same nickel, remelted or simply brought into contact with the air while per at red heat, may then be pulverized under the bammer. Satmanganese to the metal, as is done in making steel. 1 chose manganese as the proper combining substance on account of its low price in the state of ferromanganese; but other easily the same results.

The manganese, it is true, did improve the quality of the nickel; but, like all metals having a great affinity for oxygen, Deepest shaft, 800 feet. Ball's stamps and Collom's washagain brittle. Thus I found that the oxidizable metals located on the shore of Portage Lake. The stamp rock is would not serve my purpose in practice, and I then employed phosphorus with success.

Besides the advantage of not perceptibly diminishing in remelting, when used in the small quantity necessary, phosphorus absorbs a much greater quantity of oxygen than any metal that can be used for the same purpose, using equal ment to December 31, 1879, in the neighborhood of 111,000 weights; thus while one unit of phosphorus absorbs 1.25 of oxygen in passing into phosphoric acid and 1 50 in passing Ball's heads and Collom's washers. J. N. Wright, local into simple phosphate, one unit of manganese will absorb only 0.30 of oxygen in becoming protoxide of manganese; one unit of zinc will take only 0.25 of oxygen, and one unit following: of magnesium only 0.66 of oxygen. Furthermore, the phosphorus acts on the metal in such a way as to give it the various qualities necessary for its use in the arts, and its effect ral series of this district. Deepest shaft, about 700 feet. upon nickel may be compared with that of carbon upon iron. Thus up to three thousandths of phosphorus the nickel is tons of ingot copper. Johnson Vivian, local superintendsoft and very malleable; beyond this amount its hardness ent. increases at the expense of its malleability.

One of the means which I use to incorporate the phosrhorus with the nickel is to add to the molten metal, in the tion to December 31, 1879, about 850 tons of ingot copper. desired proportion, a phosphide of nickel containing about six per cent of phosphorus. I obtain this phosphide by nickel. This phosphide is white, hard, and brittle.

I have easily beaten out both cold and hot nickel containing 0 0025 of phosphorus, obtaining without difficulty sheets washers, and Evan's slime table. Total production of mine of two thousandths of an inch in thickness, that is to say, as from commencement to December 31, 1879, about 8,000 tons thin as they could be made without beating out en paquets, of ingot copper. Wm. Tonkin, local superintendent. and there is every reason to expect even better results. I have noticed that the first blow of the laminator brings out of the local committee, is as follows: all the defects of an ingot, but that hardly any others show themselves during the remainder of the work, the reverse of what happens with maillechort (a kind of alloy resembling amgydaloidal traps, with intercalations of sandstone and German silver); it is, therefore, very important to have ingots | conglomerate, the whole having a strike of north 32° east

Phosphorized nickel, united with brass, zinc, and iron, has given me results very greatly superior to those obtained with range, while toward the northwestern limit the rocks become non-phosphorized nickel; the ingots were more perfect, since the phosphorus in absorbing the oxygen in the mass of the in dip, with the rocks of the range are the copper lodes of amounted to \$140,000, and a large part of the \$200,000 apmetal produced a solid and not gaseous compound. Thanks to phosphorus I have been able to unite nickel and iron in fissures, being beds of amygdaloid trap and belts of conall proportions, always obtaining a soft and malleable alloy. This explains why some distinguished chemists have contradicted each other as to the malleability of nickel and iron united, some alleging that that alloy was brittle, and others that it was malleable; these latter used phosphorous iron.

Lake Superior Copper Mines.

tute of Mining Engineers brought out a considerable amount horizontal, and not rising much above the general level of larger. Three acres have thus been undermined, or one of interesting information touching the mineral resources of the lake. Next to the sandstone there is a series of beds third of the whole. It is not intended to enlarge the headthat wonderfully productive region.

districts, to wit: 1. Ontonagon; 2. Portage Lake; 3. glomerates and partly amygdaloids, or traps, the latter being that the whole excavation will resemble an immense cave, Keweenaw Point. The Ontonagon district commences at a of volcanic origin. They are all conformable in stratification the roof being supported by the rocky pillars which now point in the neighborhood of twelve miles southwest of the tion. Further to the northwest there is another series of form the sides of the headings. The thickness of the rock begins about four miles northeast of the Calumet and Heela per-bearing beds are confined to the amygdaloids and conmine The only productive fissure veins developed on Lake glomerates. Whether the copper bearing beds are older than fifteen to thirty feet in thickness. Superior so far are those that have been wrought in the the sandstones, or are of the same age, is a question which The work of tunneling proceeds very slowly, owing to Keweenaw Point district, at the Cliff, Phoenix, Central, and is still open for discussion. The key to the solution of the the hardness of the rock of which the reef is composed. Copper Falls mines.

and Hecla, Osceola. Allouez, and Ahmeek. Those on the report it is stated that the rocks belong to two distinct pe- It is impossible to tell when the whole will be accomplished amygdaloid deposits are the Quincy, Pewabic, Franklin, riods, though some more recent examinations of the district even at this rate. Frequently a seam is struck in blasting Hancock, Atlantic, Huron, Tecumseh, Osceola, Schoolcraft, point to the opposite conclusion. There is also a difference which stops the work in that beading altogether, on account

copper districts—the second. Mining is being carried on at the Azoic, the Silurian, and even to the Triassic. At pres- done during the past year was much greater than in any the following points north of the lake

1,400 tons of ingot copper. Local superintendent, John C. series carry copper; neither is any one bed equally rich in thus broken up is loaded on seews and dumped in the deep

Quiney Mine. - In active operation about twenty years. Working on an amygdaloidal deposit. Deepest shaft, 2,000 consio, expressed the opinion that the copper-bearing rocks lie to the north,

Pescabic Mine, -- Commenced regular work in 1858. Adjoins rian. Deepest shaft, about 1,800 feet. Ball's stamps, and Collom's washers and Evan's slime tables in dressing mill. Has produced in the neighborhood of 11,000 tons of ingot copper up to December 31, 1879. Johnson Vivian, local superintendent.

Franklin Mine, - Started to produce regularly in 1859. Is adjacent to Pewabic, and is under the same local and Eastern management. Deepest shaft, 1,600 feet. The outfit in dressing works the same as the Pewabic. Yield from commencement to December 31, 1879, about 14,000 tons of ingot cop-

Concord Mine,-Started in 1866. At work on an amygdaisfied of this fact since 1876, I thought of adding metallic lold on the northern prolongation of the Isle Royale series. So far has produced about 400 tons of ingot copper. Under same management as Franklin and Pewabic.

Osceola Mine. - Lies in line about eight miles northeast of oxidizable metals, it is needless to say, would have given the Franklin. Was started in 1873, mining on conglomerate and amygdaloid deposits. From commencement to December 31, 1879, has produced about 6,500 tons of ingot copper. transported from the mine to the mill over the Mineral Range | the falls in the summer months since 1871: Railroad. John Daniell, local superintendent.

Calumet and Heela Mine .- Borders on the Osceola. Active work commenced in 1866. Mining on a conglomerate belt. Deepest shaft, about 2,000 feet. Produced from commence tons of ingot copper. Two stamp mills, each containing superintendent.

The only mines on the south side of Portage Lake are the

Huron Mine.-Operated extensively first in 1863. Mining on an amygdaloidal lode in the Isle Royale, or eastern mine-The mine has afforded, since its commencement, over 4,000

Grand Portage Mine.-Commenced in 1862. Mining on an amygdaloidal lode in the Isle Royale formation. Produc-C. F. Eschweiler, local superintendent.

Atlantic Mine .- (Formerly South Pewabic.) First worked melting a mixture of phosphate of lime, silica, carbon, and in 1865. Lies over a mile to the southwest of Huron, in the course of the west formation of the district. Deepest shaft, over 800 feet. Dressing mill has in it Ball's heads, Collom's

The geology of this district, as described in the circular

The trap range at Portage Lake has a width of over three miles, and is made up of a series of compact, granular, and and south 32° west, with a dip of from 38° to 56°, the highest angle of dip being near the southeastern boundary of the at the northerly part of New York city, preparatory to blowmore and more horizontal. Occurring both in course and the district, which present no features of mineral bearing propriated this year for the improvement of East River will glomerate, the former carrying small masses and grains of divided into three shifts of eight hours each. The central native copper, while the copper in the latter is in small par- shaft is fifty feet deep. ticles. Both deposits carry a little pure silver

Supplementing this statement, Prof. W. H. Pettee, of Ann per in the different districts. A northwest and southeast

feet. Dressing mill fitted up with the "cam" style of stamp are older than the Potsdam sandstone. From evidences of heads, and Scheuermann's mineral dressers and Evan's slime non-conformity obtained in Wisconsin he was inclined to table. Total production of ingot copper to December 31, the opinion that the rocks of the copper region come between 1879, about 25,000 tons. A. J. Corey, local superintendent. the Huronian and the Potsdam, the base of the Lower Silu-

An Average Summer Rainfall

While the rainfall throughout the United States generally, from all reports, has been lighter during the summer months of this year than in years past, the fall in this vicinity, though very moderate, was heavier than in 1879. This is contrary to the general impression, which is that the fall here was exceedingly light. Data taken from the reports of the Signal Service officers with respect to the rainfalls during the months of June, July, and August for the last ten years, reveal some curious variations. The aggregate fall for these months in 1873 was very fair, yet in June only 1 29-100 of an inch fell. This is supposed to be the lightest monthly fall recorded anywhere in the United States in the past twenty years. The next lightest fall was in June, 1875, when 1 66-100 of an inch fell. As in 1873, however, the aggregate fall for the summer was good. The third lightest fall recorded was last August, when 1 69-100 of an inch fell.

The heaviest fall in the last ten years was in August, 1875, when 10 42 100 of an inch fell. The next heaviest fall was

| 1871. | 1872. | 1873. | 1874. | 1875. | 1876 | 1877. | 1878. | 1879. | 1880. |
|----------------------|-------|-------|-------|-----------------------|-------|-------|-------|-------|----------------------|
| 7°14 3 60 5°48 | 9 45 | 4.15 | 8-99 | 1:66 5:23 10:43 | 5-72 | 3.86 | 5,25 | 3-39 | 4·40 6·67 1·60 |
| 16:22 | 18:52 | 13-12 | 8-62 | 17-31 | 11:56 | 9-71 | 15:47 | 11 98 | 12-76 |
| | | | | | - | New 1 | ork 1 | Daily | Graphi |

New York's Summer Excursions.

The Herald devotes several columns to a review of the summer's work and receipts at the more popular resorts about this city. The summing up is as follows

| Resort. | Visitors. | Expenditures. | |
|--------------------|-----------|---------------|--|
| Coney Island | 4,500,000 | \$8,775,000 | |
| Long Branch | 400,000 | 1.800.000 | |
| Highlands, etc | 250,000 | 1,000,000 | |
| RockawayLong Beach | 200,000 | 750,000 | |
| Glen Island | | 562,000 | |
| Fort Lee | | 875,000 | |
| Totals | 7,950,000 | \$14,752,000 | |

Nearly a million people paid for baths at the four bathing stations on Coney Island. Mr. John H. Starin, whose barge and steamers carry most of the excursionists to less prominent points, estimates that one and a half millions of dollars were spent on excursions alone to such places as Glen Alpine and points up the Hudson, and all of the chosen resorts of New York's people about Staten Island and beyond Hell Gate. If one were to go further, and add what has been spent at the races, in visits to picnic grounds, by rail and sailing craft, and the money spent in a hundred ways of pleasure seeking, of which no account can ever be had, it might be found that the 3,000,000 people who live in and around New York expended this year over \$18,000,000 in keeping cool and enjoying themselves.

The Excavation of Flood Rock, Hell Gate.

The mining of Flood Rock, Hell Gate, in the East River ing it up after the manner of the Hallett's Point work, is being pushed forward rapidly. The expenditure last year go to this work. Employment is now given to 135 men,

Running across the river are twenty headings; at right angles to these are eleven cross headings, none of which Arbor, Mich., described the modes of occurrence of the cop- have yet been extended their entire length. They average seven feet high and ten feet wide, and are situated about cross section of the peninsula at Portage Lake shows upon twenty feet apart. Near the main shaft, however, where The recent Lake Superior meeting of the American Insti- the southeast a considerable body of sandstone lying nearly more light and space are required for working, they are having a northeasterly strike and a northwesterly dip. These ings until each one has been carried out to its full length, The copper region of Lake Superior is divided into three beds, the number of which is very great, are partly con- Then the chambers will be widened and made higher, so naw Point district sandstone beds similar to those on the southeast. The cop- forming the roof will then be about ten feet, varying ac-

question is to be looked for along the line of junction be. The rate at which it is now going on is from 500 to 600 feet a The industries mining on conglomerates are the Calumet | tween the sandstones and the traps. In Prof. Pumpelly's | month, representing an excavation of about 1,500 cubic yards of opinion as to where the whole series belongs in the geo- of the leakage. In such a case it is customary to work The members of the Institute visited but one of these three logical column, it having been assigned at different times to around the leak. According to the last report, the work ent the accepted view is that they are either Huronian or previous year; 24,000 cubic yards of rock were removed, Hencock Mine. -Started in 1859. Working on amygdaloid Lower Silurian, or form a series by themselves between the 43,000 blasts made, and 57,066 drills sharpened. The numdeposit. Has produced up to December 31, 1879, about two just mentioned. Not all the beds of the copper bearing ber of blasts made each night now averages 150. The rock water to the south of the reef. Part of it was also used to Prof. R. C. Irving, of the State Geological Survey of Wis-fill up the space between Big and Little Mill Rocks, which

ON SOME IMPURITIES OF DRINKING WATERS.

Prof. W. G. Farlow, of Cambridge University, has recently striking properties, such as taste and smell, being considered, beginning to read much about the "germ theory" of disease; cult question. and hearing that fevers may be produced by germs, and being told that germs are found in water, they naturally but illogically infer that any small bodies found in water are the germs of disease. There is no doubt that sensational writers have done much to spread alarm among all classes by representing as germs of disease such microscopic plants as Prof. Farlow treats of in his paper, but which could not possibly cause any of the diseases attributed by scientists to the influence of germs of a vegetable nature.

The most striking plants which grow in fresh water are those commonly known as "weeds," such as pond weed, nature, in this latitude, belong to a comparatively few boface, like the small disk-like plants known as duck meats, to consider, and which belong to that division of the flower- Charlie does not practice tricks." less plants known as algæ

or purplish.

The first of these, botanically considered, belong to three tangled masses several feet in extent. Considered from a up small bodies of water, and thus prove a nuisance.

rather of aggregations of cells united by jelly into colonies. respecting men, who having no mean tricks have no neces Their color, which is due to a mixture of chlorophyl and sity for evasion, and feel no fear of detection. phycocyanin, is of importance, because by its means any are living and not excessively abundant they produce no particular display. cal, zoological, or botanical-can be assigned for it.

becomes too offensive to drink, and cannot be entirely puri-

distributed an interesting essay "On Some Impurities of drink, we know, on the other hand, that they do not cause be done, must be gone over and doctored. Drinking Waters Caused by Vegetable Growths," and the the specific diseases whose origin is considered explainable. These drivers are an annoyance to the foreman. It is object of which is to present in a popular form a statement by the "germ theory." The "germs," so-called, are all very trying to his patience to find a job carelessly done of what is at present known in regard to the effect of the species of bacteria, distinct from the Nostoc family and much when it was supposed to be all right; to have to square up growth of different plants upon the water in the ponds, minuter. The public should receive with very great caution here, file there, and finish in another place; to see that his streams, and basins which supply cities and towns. The any statements about the dangerous effect of bacteria in our confidence in the energy of the workman has been misplaced, subject is treated from a botanical standpoint-only certain drinking waters; and, instead of worrying over the subject, and that the workman was making a show when he was had better leave the matter in the hands of scientists, who, at pretending to do work. without taking into account those subtile changes which can the present day, are the only persons who can be expected be detected only by chemical analysis. The public are now to follow the complicated and obscure relations of this diffi-

The Model Workman.

to say of shop honesty, energy, and judgment.

honesty that reports a failure, or poor job, as well as acknowledges it when discovered. It is important that appickerel weed, eel grass, etc. Flowering plants of this prentices should form a character and acquire a repu-

The honest workman will not let a loose fitting stud pass ing plants, and are also much smaller-many of them being employers, but, like a diseased tooth, will be continually and others consist of single microscopic cells floating in the it look tight, deceiving the foreman, and perhaps endangereffects, divide them into two groups-those which are grass show, for he knows that, sooner or later, it may break, and green or yellowish green, and those which are bluish green the reputation of the concern for good honest work may be impaired.

Not only is the employer injured by the tricks of the disdifferent orders, but only two of these orders contain species | honest workman, but his want of integrity makes necessary which form masses of any considerable size. They frequent the cast-iron shop rules that are occasionally so irksome. rather shallow places, and grow attached to sticks and stones These rasping rules are for the government of the dishonest, at the bottom, or grow on the surface, where they form en- but they annoy also the honest workman. Almost every foreman has some men under him who require watching, sanitary point of view, Prof. Farlow states that these grass- men who will "sojer" when they have the opportunity, green algoe have no injurious effect upon the water in which and who will "come Yankee" over their spoiled work unless they grow. On the contrary, their presence may be regarded they are watched. There are others who are shop honest, as an evidence of its purity, for they do not grow in impure who will not "sojer" when the boss is out, who report their The second, or bluish-green, group may, like the grass- lathes to wash their hands in oil five minutes before "shut-

one of ordinary intelligence can distinguish them from those apt to be overrated by itself, which, combined with another, a-thinking upon its importance, its uses, and its abuses. above-mentioned. It is to the presence and decay of these goes far toward making an excellent combination. Energy bluish-green or purplish algae that is to be ascribed the cause is frequently looked upon as the ne plus ultra of a workman, of some of the most decidedly disagreeable tastes and odors and it is stimulated by bustle, blow, and fuss, and these which frequently make their appearance in potable waters. These algue are placed by botanists in a single order, which one man in every shop who makes a great stir about his is divided into two sub-orders; but, to divest the subject of work, and to a casual looker on is a very driving and valu- the alcohol by pressure. It has been suggested that dilute technicality, we may apply the term Nostoc family to the able workman. But at the end of the week or month, or at alcoholic liquids may be concentrated in this way, but we whole group. All of the species of this family flourish in the finish of a job, he does not appear to have accomplished are not aware that the suggestion has yet been practically hot weather, and form masses of large size. So long as they any more than some steady, quiet worker who has made no adopted. M. Raoult has determined the freezing points of

decay of any species of plant; and, as yet, no cause-chemi- be more or less filing to do to make a fit. Judgment sees termination that the holes are started properly, and when he tries his The question as to the exact amount of harm caused by plate over the stude it goes on without any file dressing of the excessive growth of Nostocs is to be answered by phy- the holes. These parallels might be extended at length. sicians and sanitarians. The water immediately affected Quick movements and bluster do not insure rapid work and productive energy. Many of the best workmen are delibefied by filtration or by allowing it to stand; the only practi- rate in movement, but they never strike twice where one cal question is whether the disagreeable properties are con- well-directed blow will do the work; they never make one veyed any considerable distance. In one respect, says Prof. crooked stroke with the file, requiring a dozen straight ones

know that the species above noted do cause the disagreeable and the results of his work count up more than those of the pig pen odor," and do render the water affected unfit to work of the driver and blusterer, whose work, supposed to

The Pocket Handkerchief.

We may forget our purse, our penknife, and many other things, says the London Hatter, without experiencing any great inconvenience, and even without its being known at The qualifications which constitute a model foreman being times, but to lose or mislay the handkerchief may be folgiven in a recent issue, we copy what Design and Work has lowed by very grave consequences, as we all know. Moreover, we make use of this article in many other different Honesty is as valuable in the workshop as in the count- ways. All who make use of spectacles do not remove ing house. That negative honesty which gives correct time them from their nose in order to put them very carefully on a job and scorns to take pecuniary advantage of an eminto the case without using the handkerchief, and they ployer's mistakes is not meant; but the sound, old-fashioned use it again before putting them on, wiping the glasses with great care. The majority of people pay by far too little attention to an object so indispensable. Many put it into the same pocket with their keys, their purse, tation for honesty, a reputation that will be as good their snuff box, without troubling themselves concerning tanical genera. All of these weeds, whether they grow from a recommendation as that of ability to do good work. the many strange substances with which its tissue will not the bottom, like those above mentioned, or float on the sur- Much of the annoyance of the foreman comes from the fail to come in contact in so miscellaneous a company, and supposed necessity of watching the hands. They should which might sully the purity which the handkerchief ought may be considered harmless as far as any direct effect pro- require no watching. A reputation for telling the truth to possess. Does one go to pay a visit? Before presenting duced on drinking water is concerned. The only sources of should be so strong that there will be no room for sus- themselves to the person they wished to thank or solicit, trouble to be apprehended from them are (1) the mechanical picion and no necessity for watching. It should be so some have been known to dust their boots with the handkerone of choking up streams or bodies of shallow water; (2) strong that if a broken tool is found under the bench, or on chief. Does the careful wife see some grains of dust left on that of serving as points of attachment or shelter for some of the waste heap, the foreman can truthfully affirm: "This is her ornaments? She makes them disappear with her handthe minute injurious plants which the author next proceeds none of Charlle's work, for he would have told of it; kerchief. Boys in the school room clean their slates with them; in the playground the handkerchief is the necessary attendant of a multitude of games. With this they wipe off These plants are vastly more numerous than aquatic flower- as he knows it may not only injure the reputation of his the dirt; they strike off the dust. It is used to stop the blood that flows from wounds-always very numerous in invisible to the naked eye. Some of them occur in the form giving trouble, and must, at some time, come out. He will the age of leapfrog and prisoners' base; the age also of of filaments; others form slimy masses of indefinite extent; not peen around the edges of a poorly fitting joint to make communism in handkerchiefs. With wounds come tears, and the bandkerchief, full of dust, spotted with dirt, with water and only visible when they occur in immense numbers. ing the integrity of the machine. If the honest workman the blood of bodies known or unknown, serves again for Whatever their shape, however, we may, in considering their cracks a casting he will report it, even if the crack does not wiping the eyes, the nose, or the cheeks furrowed with tears. We do not wish, and we cannot tell here all the strange uses that people make of the pocket handkerchief. And then what signals have been conveyed by it! How many sad farewells, how many cheerful congratulations! The very method of waving it has a language, as the motions of the fan also have. But no one has hitherto discoursed on the language of the pocket handkerchief. And how useful it often is as a help to the pocket or the hand-bag! How many mushrooms, myrtle-berries, strawberries, and raspberries have been gathered into the handkerchief in young days, and more valuable things in later life! Then there may be evil results traced to it-a number of ailments of which one cannot guess the origin; diseases of the nose water. They may, however, grow so luxuriantly as to fill own mishaps promptly, who can be trusted at all times and and eyes. Fortunate it is for him that incurs nothing worse; under all circumstances, who do not dodge behind the diphtheria, for example, which the handkerchief may beedlessly transmit. Let us not use the handkerchief except for green algae, be in the form of filaments, expanded masses, or ting down," and drop under the beach pretending to be its proper purpose; let us devote to it a special place; let scums on the surface. They may also float freely in the looking for something when the foreman comes. A sensi- us change it as often as possible, and inspire our children water: but in this case they do not consist of single cells, but ble foreman could manage, easily, a regiment of these self- with a great disgust for another's handkerchief on account of the disagreeable, nay, dangerous consequences that may ensue. Much more might be said about the pocket hand-There is a valuable quality in workmen in a shop that is kerchief, but enough has been hinted at to set my readers

Freezing Points of Fermented Liquids.

Mixtures of alcohol and water when subjected to very low temperatures congeal, but never completely solidify; the solid portion consists of pure ice, and can be separated from various mixtures of alcohol and water, and has constructed perceptibly bad effect on the water. When they decay, how- Energy drives his center punch into the end of a shaft for a table which may be used for the determination of the ever, trouble begins: they give off then a jelly or slime which a center as a trial; but Judgment makes the center the first strength of such mixtures. Without giving this in detail we is often astonishing in amount; the phycocyanin exudes into time. Energy places his piece in the chuck without unne. may mention that his experiments show that in solutions conand colors the jelly a light blue color, but which changes to cessary loss of time; but Judgment trues his piece before taining from 0 gramme to 10 grammes of alcohol to 100 yellow and then to brownish as putrefaction advances; and Energy has his right. Energy straps his work to the planer grammes of water, the addition of 1 gramme of alcohol lowthe slime gradually dissolves in the water, giving it a slightly in a minute, and like Jack Horner with his pie, in Mother ers the freezing point by 0.377° C. (0.68° F.); in solutions oily or greasy consistency. When such putrefaction (which is quite rapid) takes places among large quantities of the springs the work, and when the job comes from the planer of water, the addition of 1 gramme of alcohol lowers the plants it gives rise to the "pig-pen" odor, as it is called, it must be worked over for hours by the fitter before it is in freezing point by 0.528° C. (0.95° F.). The same investigator which in recent years has caused considerable trouble and proper shape. Judgment will be careful not to spring his bas also determined the freezing points of various fermented still more alarm in several cities of the United States. In work when he secures it to the planer platen, and generally liquors, which are always lower than pure alcoholic solutions connection herewith it should be stated that, as far as known, it comes out all right. Energy may drill holes with great of equal strength, in consequence of the presence of sacchathe so-called "cucumber taste" is not due to the growth or rapidity, but because they are not started right there will rine and other substances. The following table gives the de-

| and the same | Per Cent Alcohol. | Freezing Point. | | |
|------------------------------|-------------------|-----------------|------|--|
| | | C. | F. | |
| Cider | 48 | -2.0° | 28.4 | |
| Red vin ordinaire | 6.8 | 2-7 | 97-9 | |
| White vin ordinaire | 7:0 | -30 | 26:6 | |
| Reaujolais | | -14 | 24.0 | |
| Red Bordenux Red Borgundy | 1118 | -5°2 -5°7 | 22.6 | |
| Red Rousilion | 15.2 | -6.9 | 19.6 | |
| Marsala | 20.7 | -10.1 | 13.8 | |

Farlow, the fears of the public may be set at rest. The theory that certain diseases, as fevers, are produced by germs of some low forms of plant life, whether true or not, has no bearing on the present case. On the one hand, although we

Business and Personal.

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Pa. Diamond Drill Co. Box 423. Pottsville, Pa. See p. 201 Horizontal Steam Engines and Boilers of best construction, Atlantic Steam Engine Works, Brooklyn, N.Y.

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HINTS TO CORRESPONDENTS.

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We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then pub-lished, they may conclude that, for good reasons, the

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(1) F. S. S. asks: 1. Will a small (one or two man power) dynamo-electric run a lamp with suf-ficient quantity of light for projection purposes? A. ficient quantity of light for projection purposes? A. Yes. 2. How would such a lsmp compare with an oil lamp—what candle power? A. The power of the lamp will depend on its construction, on the efficiency of the dynamo, and on the power applied to it. The light, however, should be much stronger than that of an oil dynamo, and on the power dynamo, and for about what cost can disks fit tamp. 3. Where and for about what cost can disks fit tamp. 3. Where and for about what tampe dynamo dyn plenty of water, is preferred by opticians for roughing.

(2) D. D. M. asks: Will a boiler in good

Cockeye, E. G. Latta
Cocke serven, J. B. Cornwall
Cockeye, E. G. Latta
Cockey

(2) D. D. H. Bost. Condition, with two gauges of water, explode, no matter condition, with two gauges of water, explode, no matter what the steam pressure is, or will it simply fracture at the weakest point? Please give what information in rethe weakest point? Please give what information in regard to boiler explosions you can. A. It will not "explode," in the strict technical sense, but will "burst," Cultivator and scraper, R. A. Johnson. Cultivator and seeder, L. Hinesiy. and do much damage. We refer you to the experiments of the Franklin Institute on boiler explosions, to "Robinson on Boiler Explosions," and to "Wilson on Steam mill, J. J. J. Robinson of the properties of the p

(3) O. W. W. asks: 1. If a lump of lead was thrown into the deepest part of the ocean, would it sink to the bottom, or only go so far and float? A. It would sink. 2. What is the greatest depth ever actu-ally sounded 7 A. 4.655 fathoms. 3. If a stout bottle of water, corked and scaled, is lowered into the sea to a Egg beater, F. Heary... great depth, will anything happen to it? A. The Electrical indicator and recorder, H. F. Thomsen 22,150 Stove and grate, heating, R. Hall

Reed's Sectional Covering for steam surfaces; any ne can apply it; can be removed and replaced without dury. J. A. Locke Agt., 3! Cortlandt St., N.Y.

Peck's Parent Drop Press. See adv., page 204.

C. B. Rogers & Co., Norwich, Comp. World W. S. S. See adv., 201 of 10 men or of 207. A. 10 men. each end pulling in opposite directions: Is it the strength of 10 men or of 20? A. 10 men.

(4) J. R. S. asks: 1. What is the horse Fan Subr & Wise, wer of an engine 2 inches hore, 6 inches stroke, 200 Faucet, P. Motley, power of an engine 2 inches bore, 6 inches stroke, 250
revolutions a minute, and 80 lb, steam 7. I figure it a lit
fle over 11t. Am I right? A. You are right; but deducting
Fence, L. B. Erwin. 20 per cent for friction and losses, reduces it to 1;1. 2.
How many feet heating surface does the boiler require
to have to furnish the amount of steam for two such

Firearm, magazine, W. II. Elliot..... engines working on the same shaft, the boiler to be upright flue boiler? A. 44 to 50 feet,

(5) F. B. D. writes: 1. I have a cell of Grenet battery, consisting of one zinc and two carbon plates, about 225 inches. I wish to make a single electro-magnet, or two single ones, to act alternately; what size of wire and core should I use? A. Use ½ inch cores 2 inches long, and wind with 6 or 8 layers of No cate. P. E. Heck.

22 wire a Please tell use how to charge a graphy cell.

Gas motor engine, G. W. Daimier.

Grain binder. Ogden & Weaver. cores 2 inches long, and wind with 6 or 8 layers of No 22 wire. 2. Please tell me how to charge a gravity cell consisting of a zinc suspended at the top and a thin sheet of copper, about 1½ inch wide, bent around on the inside of the cell at the bottom? A. If the cell is of the usual size, place two pounds of sulphate of copper in the bottom of the jar. Suspend your zinc and fill with water so as to cover the zinc half an inch. Connect the poles, and let it stand for ten or twelve hours, when it

COMMUNICATIONS RECEIVED.

On Preventing the Firing of Oil Tanks. E With What Do We Think? By T. B. McC On a Remarkable Group of Sun Spots. B On Cause of Perpetual Snow. By C. B.

[OFFICIAL.]

INDEX OF INVENTIONS

POR WHICH

Letters Patent of the United States were Granted in the Week Ending

September 14, 1880. AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents,]

A printed copy of the specification and drawing of any patent in the annexed list, also of any patent issued since 1866, will be furnished from this office for one dollar. In ordering please state the number and date of the patent desired and remit to Munn & Co., 37 Park Row. New York city. We also furnish copies of patents granted prior to 1865; but at increased cost, as the specifications not being printed, must be copied by hand.

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Bottle stoppers, pad for, J. F. King...

Boxes, device for fastening tapes to, E. A. Manneck...

Bracelet, W. P. Dolloff...

Bracelet clasp, C. H. Shaw...

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G. Farnham
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Cultivator teeth or shovels, machine for tempering, Brown & Holyoke

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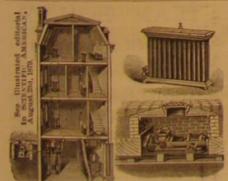
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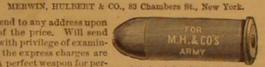
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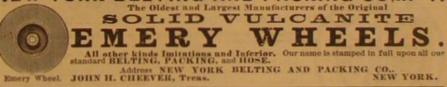
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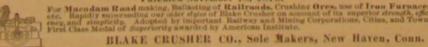
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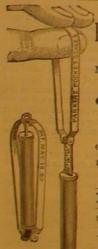


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